

**CORPORATE
ASSETS INC**

ONLINE AUCTION

**LARGE CAPACITY 5-AXIS
CNC MACHINING FACILITY**



**Thursday, September 10
10:30 AM EDT**

**MARK YOUR
CALENDARS!**

**2 Norelco Drive,
Toronto, ON, M9L 2X6**

INSPECTION: Wednesday, September 9 from 9 AM
to 4 PM EDT.

LIVE WEBCAST ONLY BidSpotter

ZIMMERMAN 5-AXIS, CRANE SYSTEMS, FABRICATING & MORE!



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

www.corpassets.com • 416.962.9600 • info@corpassets.com

ZIMMERMANN 5-AXIS HIGH SPEED CNC PORTAL TYPE MILLING MACHINE

2015



25,000 RPM SPINDLE

2015



CNC 5-AXIS HIGH PERFORMANCE PORTAL MILLING MACHINE

ZIMMERMANN (2015) FZ30 simultaneous 5-axis high speed CNC portal type milling machine with HEIDENHAIN iTNC CNC control, 196.85" x 78.74" table, travels: X-118.11"; Y-92.91"; Z-49.21"; A-(+/-)110 degrees; C-(+/-)300 degrees, ZIMMERMANN VH20 2-axis high speed milling head with spindle speeds to 25,000 rpm, 53.63 hp, HSK-A63 spindle taper, ATC, high pressure through spindle coolant with paper filtration, chip conveyors, full safety enclosure with interlocks, 600v/3ph/60hz, s/n 130

CNC 4-AXIS HIGH SPEED HORIZONTAL MACHINING CENTER

MAKINO (2008) MCC2013 4-axis horizontal machining center with MAKINO PROFESSIONAL 5 CNC control, 39.37"x86.75" combination table with 55" dia. rotary table, Travels: X-78.74", Y-53.14", Z-39.37", B-360 degrees, spindle speeds to 15,000 RPM, HSK-A100 spindle taper, 30 station ATC, coolant through spindle, chip conveyor, MARPOSS measuring system, 400v/3ph/50-60hz, s/n: 133

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

2008



15,000 RPM SPINDLE

MAKINO MCC2013 4-axis horizontal machining center

2018



18,000 RPM SPINDLE

OMV PARPAS ACTIVE FIVE XL LINEAR 3000 high speed 5-axis bridge type CNC vertical machining center

HIGH SPEED 5-AXIS BRIDGE TYPE VERTICAL MACHINING CENTER

OMV PARPAS (2018) ACTIVE FIVE XL LINEAR 3000 high speed 5-axis bridge type CNC vertical machining center with HEIDENHAIN iTNC CNC control, 57" x 122" table, 6600 lbs. max table capacity, travels X-118.11", Y-79.92", Z-39.37", C- (+/-) 380 degrees, A- (+/-) 105 degrees, 33.82" max vertical distance spindle nose to table top, bi-rotational head with spindle speeds to 18,000 rpm, HSK-63A spindle taper, 84 (42+42) station ATC, high pressure temperature controlled coolant through spindle with LOSMA MINI MASTER paper micro-filtration system, chip auger & conveyor, touch probe system, BLUM laser tool measuring system, 600v/3ph/60hz, s/n: AH17144

CNC VERTICAL MACHINING CENTERS & CONVENTIONAL MACHINE TOOLS

2000



12,000 RPM SPINDLE

NICOLAS CORREA EURO-2000 CNC bridge-type vertical machining center

2005



CAT 40 SPINDLE

TAKUMI V15 CNC vertical machining center

2003



40" X 126" TABLE

TAKUMI V32A CNC vertical machining center

2019



20" X 26" CAPACITY

COSEN V2026NC semi-automatic tilting frame bandsaw



4" SPINDLE

TOS W100A table-type horizontal boring mill

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

CNC VERTICAL MACHINING CENTERS

NICOLAS CORREA (2000) EURO-2000 CNC bridge-type vertical machining center with GE FANUC SERIES 16i-M CNC control, 78.74"x39.37" table, 11,000 lbs max table capacity, travels: X – 78.74"; Y – 49.20"; Z – 23.60", CAT 40 spindle taper, 24 station ATC, spindle speeds to 12,000 RPM, 30 HP, coolant, chip conveyor, 220v/3ph/60hz, s/n: 900038

TAKUMI (2003) V32A CNC vertical machining center with FANUC 18-M CNC control, 40"x126" table, 9,900 lbs max table capacity, travels: X – 126"; Y – 40"; Z – 29.5", 4th axis ready, spindle speeds to 6,000 RPM in 2-ranges, 30 hp spindle motor, CAT 50 spindle taper, 32 station ATC, coolant, chip conveyors, 220v/3ph/60hz, s/n: K0127

TAKUMI (2005) V15 CNC vertical machining center with FANUC 18-M CNC control, 29.92"x62.99" table, travels: X – 60"; Y – 30"; Z – 28.35", spindle speeds to 6,000 RPM, 25 hp spindle motor, CAT 40 spindle taper, 24 station ATC, coolant, chip conveyors, 220v/3ph/60hz, s/n: 0261

CONVENTIONAL MACHINE TOOLS

COSEN (2019) V2026NC semi-automatic tilting frame vertical bandsaw with PANELMASTER touch screen PLC control, 20" x 26" max cutting capacity, +/- 60 degree head tilt, hydraulic blade tensioning, coolant, hydraulic clamping, 7.5 hp motor, 460v/3ph/60hz, s/n 108CM00252

TOS W100A table-type horizontal boring mill with 4" spindle, 49"x49" power rotary table, 44" vertical travel, 68.89" cross travel, 35.43" spindle travel, 50 taper spindle, speeds to 900 RPM, MITUTOYO DRO, coolant, 575v/3ph/60hz, s/n: 20-46

(2) **COLCHESTER** MASTER 2500 gap bed engine lathes with 13" swing over bed, 40" distance between centers, 1.57" spindle bore, 8" 3-jaw chuck, speeds to 2500 rpm, in/mm threading, coolant, 575v/3ph/60hz, s/n n/a

(2) **FIRST** (2012) LC-185VSX-B vertical turret milling machine with 10" x 50" table, speeds to 4500 rpm infinitely variable, #40 spindle taper, power table feed, push button pendant controls, HEIDENHAIN DRO, 575v/3ph/60hz, s/n 10503596; 10503597

CONVENTIONAL MACHINE TOOLS

(2) **FIRST** (Nov 2011) LC-185VSX-B vertical turret milling machines with 10" x 50" table, speeds to 4500 rpm infinitely variable, #40 spindle taper, power table feed, push button pendant controls, HEIDENHAIN DRO, 575v/3ph/60hz, s/n 70702806; 70702604

(2) **FIRST** (2007) LC-185VSX-B vertical turret milling machines with 10" x 50" table, speeds to 4500 rpm infinitely variable, #40 spindle taper, power table feed, push button pendant controls, HEIDENHAIN DRO, 575v/3ph/60hz, s/n 61102544; 61102545

FIRST (Dec 2006) LC-185VSX-B vertical turret milling machine with 10" x 50" table, speeds to 4500 rpm infinitely variable, #40 spindle taper, power table feed, push button pendant controls, HEIDENHAIN DRO, 575v/3ph/60hz, s/n 51102107

KONDIA POWERMILL FV-300 vertical turret milling machine with 12" x 48" table, speeds to 4000 rpm infinitely variable, #40 spindle taper, power table feed, FAGOR INNOVA DRO, 575v/3ph/60hz, s/n R-112

KONDIA POWERMILL FV-1 vertical turret milling machine with 12" x 48" table, speeds to 4000 rpm infinitely variable, R8 collet spindle, power table feed, MITUTOYO DRO, 575v/3ph/60hz, s/n V-941

KONDIA POWERMILL FV-1 vertical turret milling machine with 12" x 48" table, speeds to 4000 rpm infinitely variable, #40 spindle taper, power table feed, MITUTOYO DRO, 575v/3ph/60hz, s/n AC586

CINCINNATI No3 horizontal milling machine with 16" x 64" table, speeds to 1600 rpm, #50 spindle taper, power table feed, push button pendant controls, 575v/3ph/60hz, s/n 333P1U-4

KAO MING (2011) KMR-1600DH 6' radial arm drill with 15" diameter column, speeds to 1580 rpm, (2) 19.5" x 30" x 16" box tables (may be offered separately), 575v/3ph/60hz, s/n R60593 (MACHINE ID – RD7)

KAO MING (2004) KMR-1600DH 6' radial arm drill with 15" diameter column, speeds to 1580 rpm, 17.5" x 26" x 16" box table (may be offered separately), 575v/3ph/60hz, s/n R60448 (MACHINE ID – RD6)

SURE FIRST DM-422 sinker type EDM with ED BIPULSE 50 A power supply, NEWALL 2-axis DRO, dielectric tank w/ filtration, 575v/3ph/60hz, s/n 0041024

CONVENTIONAL MACHINE TOOLS

BAXTER (2015) 360SA-HD semi-automatic horizontal band saw with 14" x 19" max cutting capacity, hydraulic clamping vise, 5 hp drive motor, coolant, 575v/3ph/60hz, s/n 6874

BAXTER (2011) 360SA-HD semi-automatic horizontal band saw with 14" x 19" max cutting capacity, hydraulic clamping vise, 5 hp drive motor, coolant, 575v/3ph/60hz, s/n 6399

(2) **KING** KC-227 horizontal band saws with 10" x 18" max cutting capacity, clamping vise, drive motor, coolant, 220v/1ph/60hz, s/n n/a

S6 vertical sliding table band saw with 34.5" throat, 32" x 38" sliding table, 22.5" max workpiece height, 575v/3ph/60hz, s/n n/a

JACOBSEN SJ30 hydraulic surface grinder with 10" x 24" magnetic chuck, 10" diameter wheel, speeds to 2300 rpm, incremental down feed, wheel dresser, coolant with filtration, 575v/3ph/60hz, s/n n/a

(2) **EMPIRE** PF-3696 heavy duty floor type abrasive blasting cabinets with EMPIRE DCM-80A PRO FINISH cyclonic type media recovery units, 120v/1ph/60hz, s/n 6061; 6062

ROBOTIC LASER SYSTEMS

LASERAX LXQ CTR31A-01 fiber laser system with 100 watt capacity, controller, laser head and integration, s/n 2301702

FOBA (2005) LP100 LASERMARK SYSTEME portable laser system with 100 watt capacity, controller, laser head and integration, liquid chiller, s/n 10018

FOBA (2004) LP100 LASERMARK SYSTEME portable laser system with 100 watt capacity, controller, laser head and integration, liquid chiller, s/n 10014

FANUC M710i 6-axis manipulator robot with FANUC SYSTEM R-33 controller, 575v/3ph/60hz, s/n R99X26300

(4) **FANUC** R2000Ia 165F 6-axis manipulator robots with FANUC SYSTEM R-33iB controllers, 575v/3ph/60hz

QC & INSPECTION EQUIP.

HEXAGON (2017) BLAZE 600M portable high speed non-contact optical 3D scanning and measurement system with WINDOWS PC BASED control and data acquisition software, HEXAGON 600D blue light optical head, rolling tripod with balanced arm support, HEXAGON BLAZE 600 control and supply box, s/n BLZ2020



7 AVAILABLE

FIRST LC-185VSX-B vertical turret milling machine



2011

KAO MING KMR-1600DH 6' radial arm drill



2004

KAO MING KMR-1600DH 6' radial arm drill



SURE FIRST DM-422 sinker type EDM



32" X 38" TABLE

S6 vertical sliding table band saw



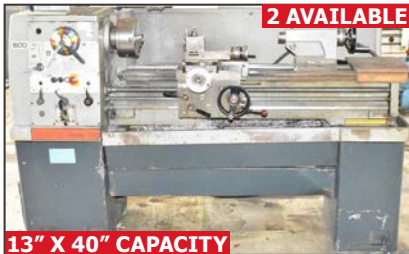
40 HP

POLYMER SYSTEMS portable grinder granulator



40 HP

MOULD TECH G/4535-K portable grinder granulator



2 AVAILABLE

COLCHESTER MASTER 2500 gap bed engine lathe



2019

MILACRON MOLDMASTERS EM3-250SC-38 E-MULTI all electric servo driven auxiliary plastic injection unit



2019

NOVATECH CDM-400 hot air dryer with NOVATECH digital microprocessor control, 575v/3ph/60hz, s/n 10-848-0122

(2) NOVATECH NPH hoppers with 600 lb. cap., s/n 10-848-0634; 10-848-0635

SALA FLEXIGUARD EMU adjustable height safety jib boom system with SALA 8530558 safety lift system, s/n 1644755

POLYMER SYSTEMS portable grinder granulator with 40 hp drive motor, 575v/3ph/60hz

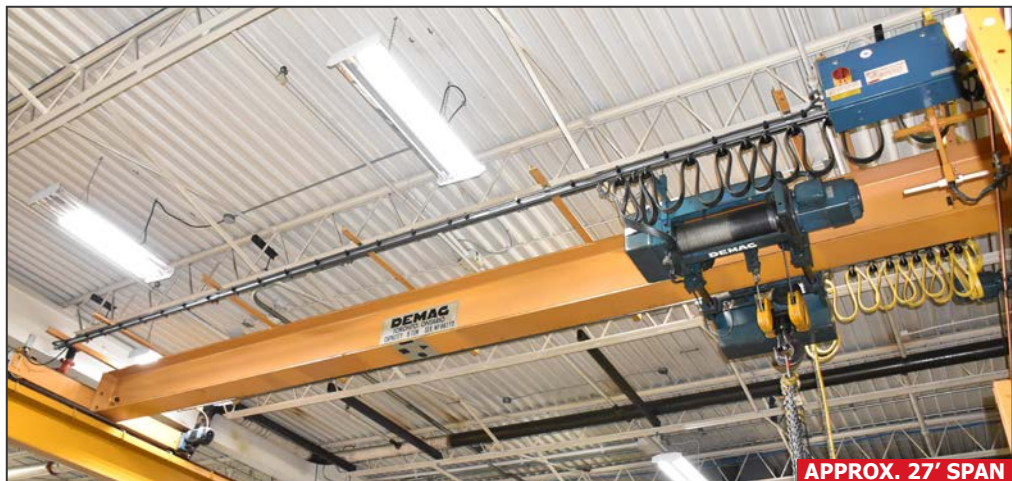
MOULD TECH RAPID GRANULATOR G/4535-K portable grinder granulator with 40 hp drive motor, 575v/3ph/60hz, s/n 120277

PLASTICS PROTOTYPING EQUIPMENT

LEWGER MACHINE & TOOL TP2778 35 TON est capacity hydraulic press with 15 hp, 3000 psi hydraulic power pack, 575v/3ph/60hz, s/n 013003

MILACRON MOLDMASTERS (2019) EM3-250SC-38 E-MULTI all electric servo driven auxiliary plastic injection unit with MILACRON E-MULTI injection controller, 38mm barrel, multi zone heater controls, SHINI feeder, 400v/3ph/60hz, s/n C585867-10

LARGE SELECTION OF CRANES FROM 3 TO 10 TON CAPACITY AVAILABLE



APPROX. 27' SPAN

DEMAG 5 TON capacity top running bridge crane



APPROX. 24' SPAN

O'BRIEN 5 TON capacity top running bridge crane



APPROX. 28' SPAN

CANADIAN CRANE 5 TON capacity top running bridge crane



APPROX. 28' SPAN

MUNCK 5 TON capacity top running bridge crane

PARTIAL LISTING OF MATERIAL HANDLING AVAILABLE

(2) DEMAG 10 TON capacity top running bridge crane with DEMAG 10 ton capacity underslung hoist approx. 38.5' span, 45' height under the hook, wireless pendant control, s/n 98218 (CRANE ID – M35) | s/n 98219 (CRANE ID – M36)

DEMAG CRANE approx. 150' L freestanding crane runway system with uprights, top rail and buss bar, s/n n/a

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

LARGE CAPACITY 5-AXIS CNC MACHINING FACILITY

Thursday, September 10
Toronto, Ontario, Canada



LASERAX LXQ CTR31A-01 fiber laser system



4 AVAILABLE

FANUC R2000Ia 165F 6-axis manipulator robots



2017

BLUE LIGHT SCAN
HEXAGON BLAZE 3D
measurement system



SIGMA HF600 floor
type optical comparator



THERMOTRON WP-563-
TCM2-5-5 test chamber



EMPIRE PF-3696 floor type
abrasive blasting cabinets

ALSO: LARGE QTY OF engineered steel saw horses; bench grinders; work benches; HSK-A100, HSK-A63 and CAT 40 & 50 tool holders; tool holder carts; steel shelves with shop supplies, surplus material; grinding wheels; chuck jaws; tie down clamping, set up blocks; pallet jacks; shop carts; lifting & rigging accessories, surplus machinery & MORE!

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

Wednesday, September 9 from 9 AM to 4 PM or by appointment. Please email info@corpassets.com to arrange.

REMOVAL

All assets must be removed no later than Friday, October 2 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. **SALE WILL BE CONDUCTED IN CAD.**

Please refer to our website at **www.corpassets.com** or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept



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AFFILIATIONS



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