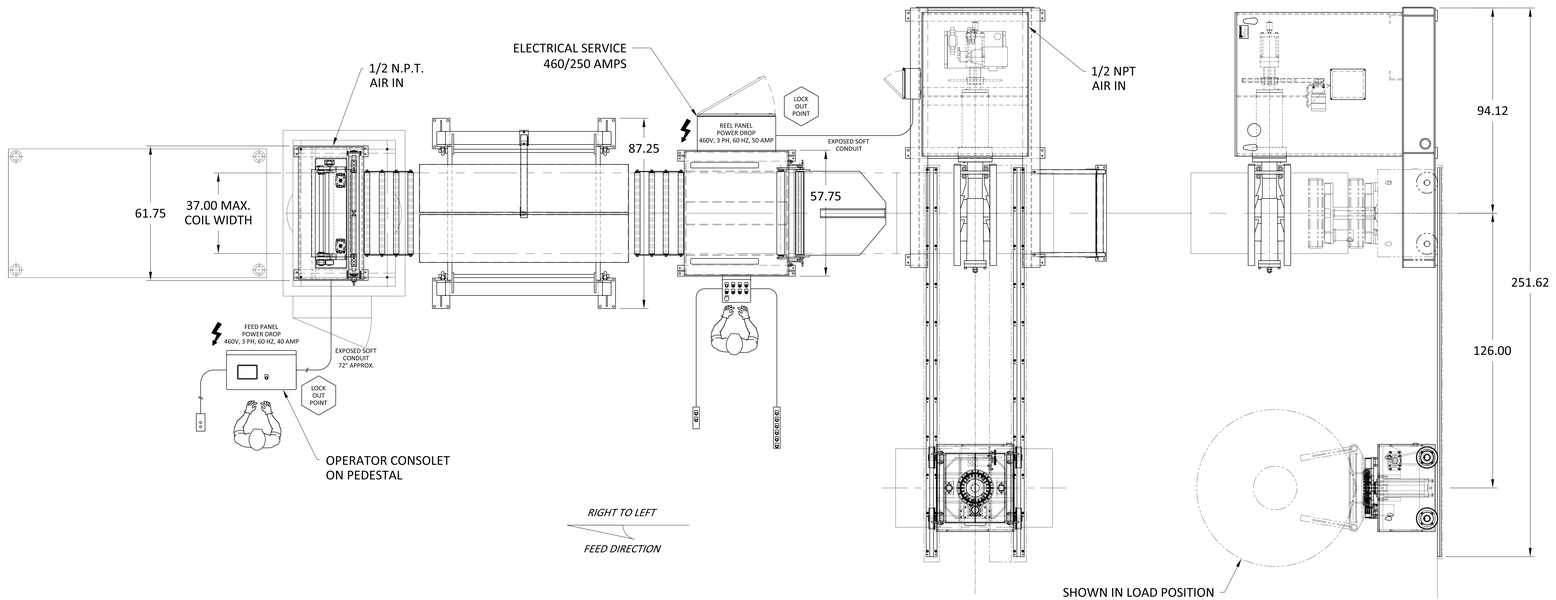
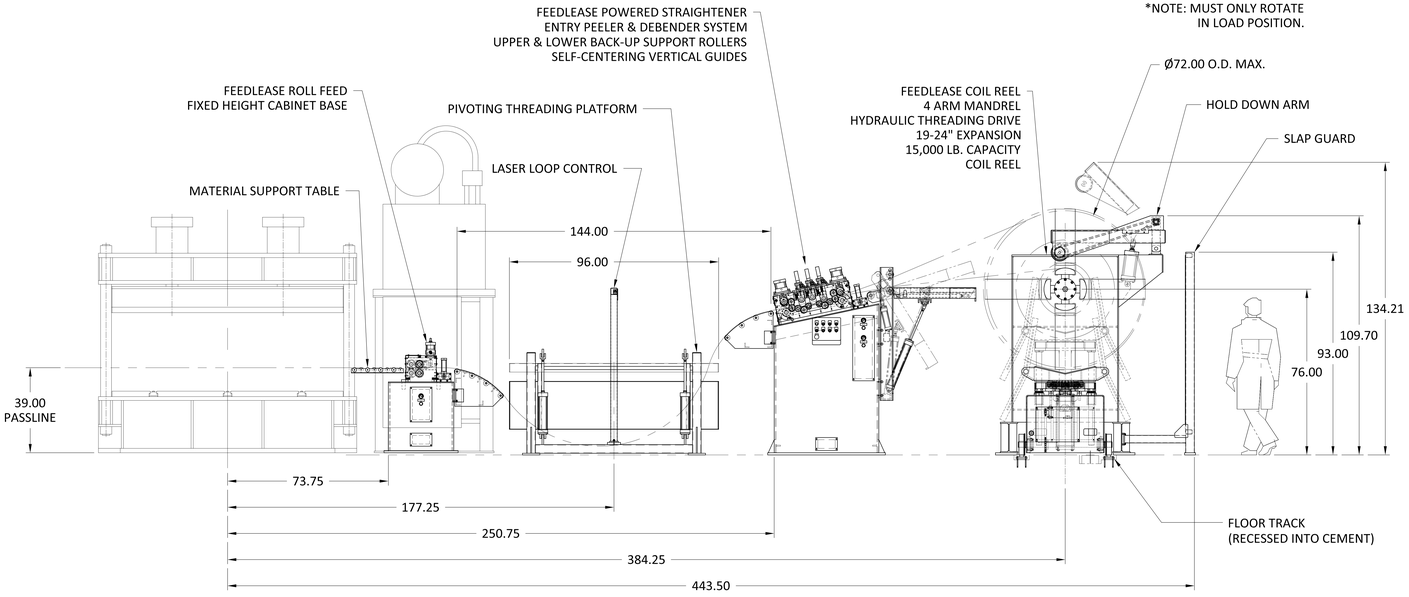




SPECIFICATIONS

COIL WEIGHT	15,000# MAX.
COIL WIDTH RANGE	12" TO 37"
COIL I.D.	20" – 24"
COIL O.D.	72" MAX.
MATERIAL BEING RUN	MCRS
MATERIAL THICKNESS	.015" – .032" @ 37", .125 @ 12"
FEED LENGTH ACCURACY	± .003"
LINE SPEED	UP TO 80 FPM
FEED DIRECTION	RIGHT TO LEFT SHOWN
PASSLINE HEIGHT	40", FIXED

FEEDLEASE CORPORATION
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MECHANICAL ENGINEERING DIVISION

SCALE:	BY:	DATE:
1/32	BLS	1/28/2014

NAME: LINE LAYOUT

NUMBER: 5444-46

REVISION: -

TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONAL - ±1/32
2 PLACE DIMS. - ±.01
3 PLACE DIMS. - ±.005
4 PLACE DIMS. - ±.0005
ANGLES - ±1/2°
BREAK ALL SHARP EDGES. REMOVE ALL BURRS. DO NOT SCALE DRAWING. WORK TO DIMS.

SIZE D | SHEETS 1 OF 1