

Thäkoor

High Performance Technology for Precision Drilling & Tapping

High Performance

Drilling Machines
from Ø0.2 mm to Ø45 mm

Tapping Machines
from M-1 to M-42

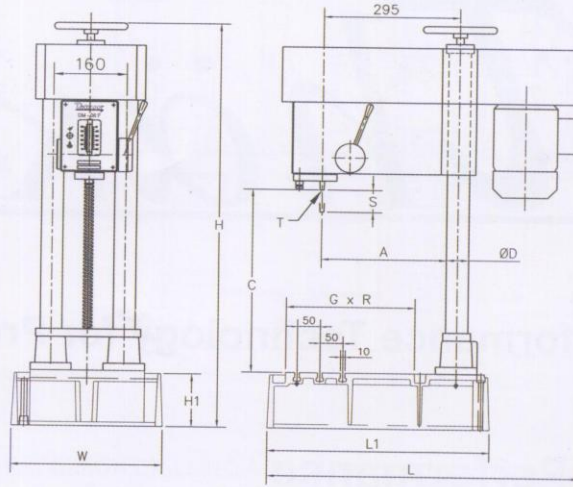
Drilling & Tapping Machines

Double Column Series
Single Column Series

Proven Service
in all types of Industry
under Highly demanding conditions.

General Engineering,
Automotive and Ancillary Industry,
Training and Educational Institutes



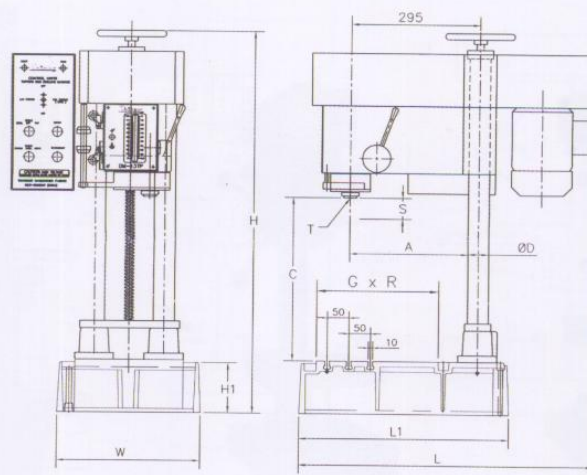


Technical Data

MOST INNOVATIVE AND VERSATILE DESIGN IN PRECISION DRILLING AND TAPPING - CUM - DRILLING MACHINES

Model No.	DM-06-V	DM-06-F	DM-13HS-F	DM-25HS-F	DM-08-F
Drilling Capacity (steel/60kg./sq.mm)/cast Iron	Ø3 / Ø4	Ø6 / Ø8	Ø 10 / Ø 12	Ø 25 / Ø 28	Ø 8 / Ø 10
Tapping capacity (steel/60kg./sq.mm)/cast Iron				
Minimum size of Drilling - Tapping Operation	Ø 0.2	Ø 0.5	Ø 1.0		
Spindle					
Spindle Nose Taper (normal) (T)	ER-11 (Collet)	JT-1 (Male)	MT-1 (Female)	MT-3 (Female)	MT-1 (Female)
Spindle Nose Taper (optional) (T)		ER-11(Collet)	ER-16(Collet)	Er-25 (Female)	
Spindle Stroke (S)	50	50	100	125	65
Spindle Speeds	Infinitely	16	8	8	8
Spindle Speed Range - (I Speed)	710 ~ 25,000	250-355-560-900	630-1500-2250-4000	100-160-280-500	280-355-71-100
(I Speed)	*	2240-3150-5600-8000	1250-3000-4500-8000	630-100-1800-3150	200-3150-5600-7500
		500-710-1120-1800			
		4500-6300-11200-16000			
Spindle Feeding	Manual	Manual	Manual	Manual	Manual
Spindle Axis to column Face (throat) (A)	270	270	270	265	170
Spindle Axis to column Axis	295	295	295	295	190
Spindle Nose to Base Plate (min./ max)(C)	85 / 210	85 / 210	125 / 370	150 / 500	100 / 200
Cloumn Diameter (O.D.) (D)	48	48	48	73	40
Clamping Area on Base Plate (Q x R)	250x280	250 x 280	250 x 280	320 x 350	280 x 370
T Slots on Base Plate (Size / Pitch / Nos.)	10 / 50 / 3	10 / 50 / 3	10 / 50 / 3	14 / 160 / 2	10 / 100 / 2
Motor(3 Phase) (KW/HP)	0.37/ 0.5	0.25 - 0.33 - 0.37 / 0.5	0.60/0.80-0.8/1.1	0.1 / 1.5	0.37 / 05
Motor RPM	3000	1500 / 3000 (2 Speed)	1000 (Rev.)	1500	1500
Electric Supply	415V,3Ph,50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz
Control Voltage	220V,1Ph,50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz
Overall size of Base Plate (W x L1 X H1)	350 x 520 x 125	350 x 520 x 125	350 x 470 x 125	350 x 520 x 125	280 x 370 x 65
Belt Type	Flat	Flat	Flat	V Belt	Flat
Overall size of Machine (W x L X H)	320 x 705 x 695	320 x 705 x 695	320 x 705 x 895	320 x 740 x 1150	280 x 580 x 620
Machine Weight in Kgs.	105	105	105	105	820

* Indicates optional Feature, At Extra cast

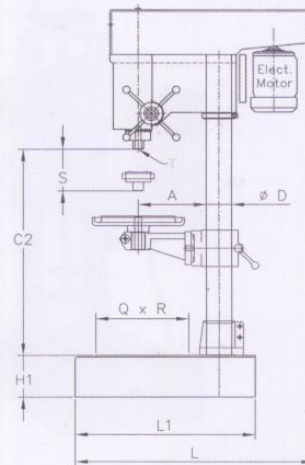
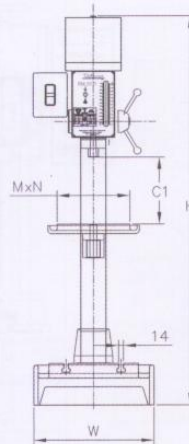


Technical Data

MOST INNOVATIVE AND VERSATILE DESIGN IN PRECISION DRILLING AND TAPPING - CUM - DRILLING MACHINES

Model No.	DM-06TP-F	DM-13TP-F	DM-13TD-F	DM-04TP-F	DM-08TP-F
Drilling Capacity (steel/60kg./sq.mm)/cast Iron			Ø 13 / Ø 15		
Tapping capacity (steel/60kg./sq.mm)/cast Iron	M5 / M6	M8 / M10	M8 / M10	M4 / M5	M8 / M10
Minimum size of Drilling - Tapping Operation	M - 1.0	M 4	M 4	M 2	M 4
Spindle					
Spindle Nose Taper (normal) (T)	MT-1 (Female)	MT-1 (Female)	MT-1 (Female)	MT-1 (Female)	MT-1 (Female)
Spindle Nose Taper (optional) (T)					
Spindle Stroke (S)	50	100	100	50	65
Spindle Speeds	4	4	4	4	4
Spindle Speed Range - (I Speed)	400-900-1400-2500	355-630-1120-2000	355-630-1120-2000	180-224-400-630	355-630-1120-2000
(I Speed)				1250-1800-3500-4500	200-3150-5600-7500
Spindle Feeding	Lead Screw	Lead Screw	Manual	Lead Screw	Lead Screw
Spindle Axis to column Face (throat) (A)	270	270	270	170	170
Spindle Axis to column Axis	295	295	295	190	190
Spindle Nose to Base Plate (min./ max)(C)	100 / 345	100 / 345	125 / 370	135 / 325	135 / 325
Column Diameter (O.D.) (D)	48	48	48	40	40
Clamping Area on Base Plate (Q x R)	250x280	250 x 280	250 x 280	280 x 370	280 x 370
T Slots on Base Plate (Size / Pitch / Nos.)	10 / 50 / 3	10 / 50 / 3	10 / 50 / 3	10 / 100 / 2	10 / 100 / 2
Motor(3 Phase) (KW/HP)	0.37/ 0.5	0.37 / 0.5	0.37 / 0.5	0.37 / 0.5	0.37 / 0.5
Motor RPM	1000(Rev.)	1000 (Rev.)	1000 (Rev.)	1000 (Rev.)	1000 (Rev.)
Electric Supply	415V,3Ph,50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz
Control Voltage	220V,1Ph,50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz
Overall size of Base Plate (W x L1 X H1)	350 x 520 x 125	350 x 470 x 125	350 x 470 x 125	280 x 370 x 65	280 x 370 x 65
Belt Type	Flat	V Belt	V Belt	Flat	V Belt
Overall size of Machine (W x L X H)	320 x 705 x 895	320 x 705 x 895	320 x 705 x 895	280 x 580 x 770	280 x 580 x 770
Machine Weight in Kgs.	105	110	110	82	82

* Indicates optional Feature, At Extra cost

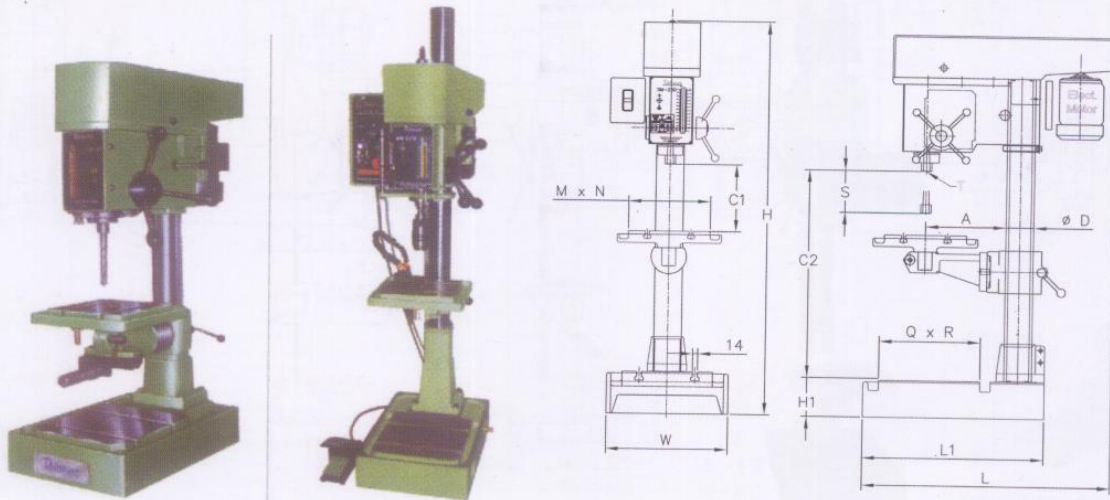


Technical Data

MOST INNOVATE AND VERSATILE DESIGN IN PRECISION DRILLING AND TAPPING-CUM-DRILING MACHINE

Model No.	SM-13D-B/P	SM-13TD-B/P	SM-15D-B/P	SM-15TD-B/P	SM-20DB-B/P	SM-20TD-B/P	SM-20TD-B/P
Drilling Capacity (steel (60kg./sq.mm)/cast Iron)	Ø 13 / Ø 15	Ø 13 / Ø 15	Ø 15 / Ø 18	Ø 15 / Ø 18	Ø 20 / Ø 25	Ø 20 / Ø 25	Ø 20 / Ø 25
Tapping capacity (steel (60kg./sq.mm)/cast Iron)	M8 / M10	M8 / M10	M12 / M14	M12 / M14
Minimum size of tapping Operation	M4	M4	M4	M4
Spindle							
Spindle Nose Taper (T)	JT-6 (Male)	MT-1 (Female)	MT-2 (Female)	MT-2 (Female)	MT-2 (Female)	MT-2 (Female)	MT-2 (Female)
Spindle Stroke (S)	100	100	125	125	125	125	125
Nos.of Spindle Speeds	4	4	4	4	8	8	8
Speed Range(std.) Without Back Gear	560-710-1120-1600	355-500-710-1000	560-1000-1800-3150	355-650-1150-2000	560-1000-1800-3150	355-630-1120-2000	355-630-1120-2000
Speed Range (std) with Back Gear	80-160-280-450	56-100-180-280	56-100-180-280
Speed Range(High) without Back Gear (2 Speed Motor)*	560-6250
Spindle Feed	Manual	Manual	Manual	Manual	Manual	Manual	Lead Screw
Spindle Axis to column Face (throat) (A)	154	154	195	195	195	195	195
Spindle Nose to work Table (min./ max) - B / P (C1)	0 / 360 - 0 / 660	0 / 360 - 0 / 660	0 / 300 - 0 / 700	0 / 300 - 0 / 700	0 / 300 - 0 / 700	0 / 300 - 0 / 700	0 / 300 - 0 / 700
Spindle Nose to Base Plate (min./ max) - B / P (C2)	120/480-120/780	120/480-120/780	200/600-350/1000	200/600-350/1000	200/600-350/1000	200/600-350/1000	200/600-350/1000
Column Diameter (O.D.) (D)	60	60	73	73	73	73	73
Clamping Area on work Table (M x N)	180 x 200	180 x 200	220 x 220	220 x 220	220 x 220	220 x 220	220 x 220
Clamping Area on Base Plate (Q x R)	230 x 230	230 x 230	270 x 290	270 x 290	270 x 290	270 x 290	270 x 290
T Slots on Work Table (Size / Pitch / Nos.)	12 / 100 / 2	12 / 100 / 2	12 / 115 / 2	12 / 115 / 2	12 / 115 / 2	12 / 115 / 2	12 / 115 / 2
Electrical Motor(3 Phase,Induction)(KW/HP)	0.37 / 0.5	0.37 / 0.5	0.37 / 0.5	0.37 / 0.5	0.55 / 0.75	0.55 / 0.75	0.55 / 0.75
Electrical Motor Speed(RPM)	1500	1000	1500	1000	1500	1500	1500
Electrical Supply	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz
Control Voltage	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz
Overall size of Base Plate (B) (W x L1 x H1)	280 x 370 x 65	280 x 370 x 65	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110
Overall size of Base Plate (P) (W x L1 x H1)	300 x 400 x 85	300 x 400 x 85	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110
Belt Type	V Belt	V Belt	V Belt	V Belt	V Belt	V Belt	V Belt
Overall size of Machine - B (W x L x H)	280 x 575 x 900	280 x 575 x 900	350 x 700 x 1135	350 x 700 x 1135	350 x 700 x 1135	350 x 700 x 1135	350 x 700 x 1135
Overall size of Machine - P (W x L x H)	300 x 600 x 1200	300 x 600 x 1200	350 x 700 x 1135	350 x 700 x 1135	350 x 700 x 1135	350 x 700 x 1135	350 x 700 x 1135
Machine Weight in Kgs. (B / P)	52 / 70	52 / 70	130 / 140	130 / 140	130 / 140	130 / 140	130 / 140

B For Bench Model, P For Pillar Model

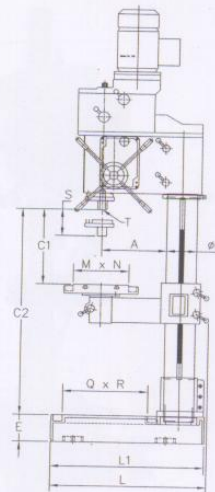
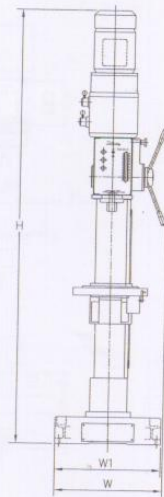


Technical Data

MOST INNOVATE AND VERSATILE DESIGN IN PRECISION DRILLING AND TAPPING-CUM-DRILING MACHINE

Model No.	SM-25D-B/P	SM-25TD-B/P	SM-25TP-B/P	SM-23DA-B/P	SM-23TDE-B/P
Drilling Capacity (steel (60kg./sq.mm) / cast Iron)	Ø25 / Ø 28	Ø25 / Ø 28	Ø25 / Ø 28	Ø25 / Ø 28
Tapping capacity (steel (60kg./sq.mm) / cast Iron)	M18 / M20	M18 / M20	M18 / M20
Minimum size of tapping Operation	M5	M5	M5
Spindle					
Spindle Nose Taper (T)	MT-3 (Female)	MT-3 (Female)	MT-3 (Female)	MT-3 (Female)	MT-3 (Female)
Spindle Stroke (S)	150	150	150	125	125
Spindle Speeds	8	8	8	8	8
Speed Range (std.) Without Back Gear	630-1000-1800-3150	400-710-1120-2000	400-710-1120-2000	630-1000-1800-3150	400-710-1120-2000
Speed Range (Optional) with Back Gear	100-160-280-500	64-100-180-280	64-100-180-280	100-160-280-500	64-100-180-280
Spindle Feed	Manual	Manual	Lead Screw	Auto + Manual	Auto + Manual
Nos. of Autofeeds	2	2
Rate of Autofeeds (mm / rev)	0.1 / 0.2	0.1 / 0.2
Auto Feed Engagement (std)	Electro-magnetic clutch	Electro-magnetic clutch
Auto Feed Engagement (optional)	Mechanical clutch
Spindle Axis to column Face (throat) (A)	250	250	250	230	230
Spindle Nose to work Table (min./ max) - B / P (C1)	0 / 305 - 0 / 900	0 / 305 - 0 / 900	0 / 305 - 0 / 900	0 / 305 - 0 / 900	0 / 305 - 0 / 900
Spindle Nose to Base Plate (min./ max) - B / P (C2)	200 / 600 - 450 / 1200	200 / 600 - 450 / 1200	200 / 600 - 450 / 1200	200 / 600 - 450 / 1200	200 / 600 - 450 / 1200
Column Diameter (O.D.) (D)	80	80	80	80	80
Clamping Area on work Table (M x N)	235 x 235	235 x 235	235 x 235	235 x 235	235 x 235
Clamping Area on Base Plate - B / P (Q x R)	270 / 290 - 300 x 330	270 / 290 - 300 x 330	270 / 290 - 300 x 330	270 / 290 - 300 x 330	270 / 290 - 300 x 330
T Slots on Work Table (Size / Pitch / Nos.)	12 / 115 / 2	12 / 115 / 2	12 / 115 / 2	12 / 115 / 2	12 / 115 / 2
T Slots on Base Plate (Size / Pitch / Nos.)	14 / 160 / 2	14 / 160 / 2	14 / 160 / 2	14 / 160 / 2	14 / 160 / 2
Motor 3Ph. TEFC (KW / HP)	0.75 / 1.0	0.75 / 1.0	0.75 / 1.0	1.1 / 1.5	0.75 / 1.0
Motor RPM	1500	1000 (Rev.)	1000 (Rev.)	1500	1000 (Rev.)
Electrical Supply	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz	415V, 3Ph, 50Hz
Control Voltage	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz	220V, 1Ph, 50Hz
Overall size of Base Plate - B (W x L1 x H1)	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110	350 x 520 x 110
Overall size of Base Plate - P (W x L1 x H1)	380 x 560 x 125	380 x 560 x 125	380 x 560 x 125	380 x 560 x 125	380 x 560 x 125
Belt	V Belt	V Belt	V Belt	V Belt	V Belt
Overall size of Machine - B (W x L x H)	350 x 700 x 1150	350 x 700 x 1150	350 x 700 x 1150	350 x 700 x 1150	350 x 700 x 1150
Overall size of Machine - P (W x L x H)	380 x 710 x 1750	380 x 710 x 1750	380 x 710 x 1750	380 x 710 x 1750	380 x 710 x 1750
Machine Weight in Kgs.- B / P	140 / 150	140 / 150	140 / 150	150 / 160	150 / 160

B For Bench Model, P For Piller Model

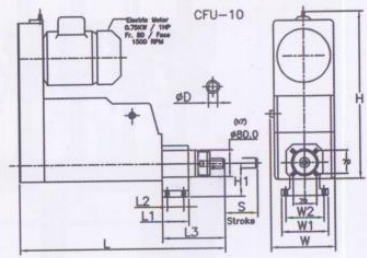
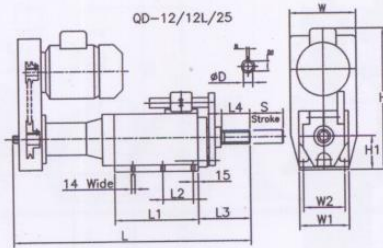
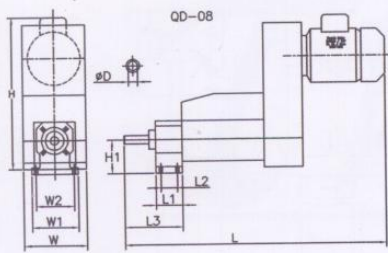


Technical Data

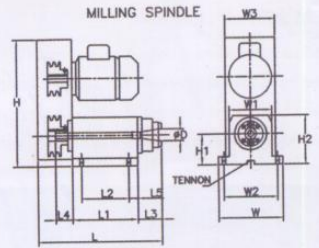
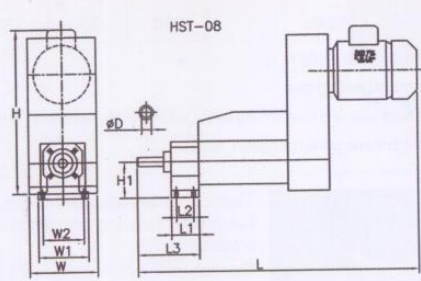
MOST INNOVATIVE AND VERSATILE DESIGN IN PRECISION DRILLING AND TAPPING - CUM - DRILLING MACHINES

Model No.	SM-35DA - M/E	SM-35TDE	SM-35 TP	SM-45DA-M/E	SM-45TDE	SM-45TP
Drilling Capacity (steel (60kg./sq.mm)/cast Iron)	Ø 35 / Ø42	Ø 35 / Ø42		Ø 45 / Ø 50	Ø 45 / Ø 50	
Tapping Capacity (steel (60kg./sq.mm)/cast Iron)	-----	M 24 x M 30	M 24 x M 30	-----	M 36 / M 42	M 36 / M 42
Minimum size of tapping Operation	-----	M8	M8	-----	M 10	M 10
Spindle						
Spindle Nose Taper (T)	MT-4 (Female)	MT-4 (Female)	MT-4 (Female)	MT-5 (Female)	MT-5 (Female)	MT-5 (Female)
Total Sleeve (Spindle) Stroke (S)	150	150	150	200	200	200
Nos. of Spindle Speeds	8	8	8	8	8	8
Speed Range with 2 step Gera Box)	100 - 280 - 400 - 1000	50 - 125 - 180 - 500	50 - 125 - 180 - 500	56 - 160 - 224 - 630	32 - 80 - 112 - 315	32 - 80 - 112 - 315
	200 - 560 - 800 - 2000	100 - 250 - 355 - 1000	100 - 250 - 355 - 1000	125 - 315 - 450 - 1250	64 - 160 - 224 - 630	64 - 160 - 224 - 630
Spindle Feed	Auto / Manual	Auto / Manual	Lead Screw	Auto / Manual	Auto / Manual	Lead Screw
No. of Autofeeds	3	3	3	4	4	4
G) Autofeeds for Spindle	0.1 / 0.2 / 0.3	0.1 / 0.2 / 0.3	-----	0.1 / 0.2 / 0.3 / 0.36	0.1 / 0.2 / 0.3 / 0.36	-----
Auto Feed Engagement (normal)	Electro-magnetic clutch	Electro-magnetic clutch	-----	Electro-magnetic clutch	Electro-magnetic clutch	-----
Auto Feed Engagement (optional)	Mechanical clutch	-----	-----	-----	-----	-----
Spindle Axis to column Face (throat) (A)	300	300	300	350	350	350
Spindle Nose to work Table (min./max) (C1)	0 / 720	0 / 720	0 / 720	0 / 730	0 / 730	0 / 730
Spindle Nose to Base Plate (max) (C2)	1120	1120	1120	1150	1150	1150
Column Diameter (O.D.) (Ø D)	Ø 124	Ø 124	Ø 124	Ø 165	Ø 165	Ø 165
Clamping Area on work Table (M x N)	320 x 320	320 x 320	320 x 320	370 x 370	370 x 370	370 x 370
Clamping Area on Base Plate (Q x R)	320 x 380	320 x 380	320 x 380	450 x 450	450 x 450	450 x 450
T Slots on Work Table (Size / Pitch / Nos.)	14 / 200 / 2	14 / 200 / 2	14 / 200 / 2	14 / 240 / 2	14 / 240 / 2	14 / 240 / 2
T Slots on Base Plate (Size / Pitch / Nos.)	18 / 200 / 2	18 / 200 / 2	18 / 200 / 2	18 / 320 / 2	18 / 320 / 2	18 / 320 / 2
Motor 3 Ph. TEFC (KW / HP)	1.1 / 1.5 - 1.5 / 2	1.1 / 1.5 - 1.5 / 2	1.1 / 1.5 - 1.5 / 2	1.5 / 2 - 2 / 3	1.5 / 2 - 2 / 3	1.5 / 2 - 2 / 3
Motor RPM	1500 - 3000	750 - 1500	750 - 1500	1500 - 3000	750 - 1500	750 - 1500
Electrical Supply	415V,3Ph,50Hz	415V,3Ph,50Hz	415V,3Ph,50Hz	415V,3Ph,50Hz	415V,3Ph,50Hz	415V,3Ph,50Hz
Control Voltage	220V,1 Ph,50Hz	220V,1 Ph,50Hz	220V,1 Ph,50Hz	220V,1 Ph,50Hz	220V,1 Ph,50Hz	220V,1 Ph,50Hz
Overall size of Base Plate (L1 x W1 x H1)	650 x 420 x 125	650 x 420 x 125	650 x 420 x 125	830 x 570 x 125	830 x 570 x 125	830 x 570 x 125
Drive	Gear	Gear	Gear	Gear	Gear	Gear
Overall size of Machine (W x L X L)	500 x 900 x 2250	500 x 900 x 2250	500 x 900 x 2250	570 x 830 x 2425	570 x 830 x 2425	570 x 830 x 2425
Machine Weight in kgs.	400	400	400	550	550	550

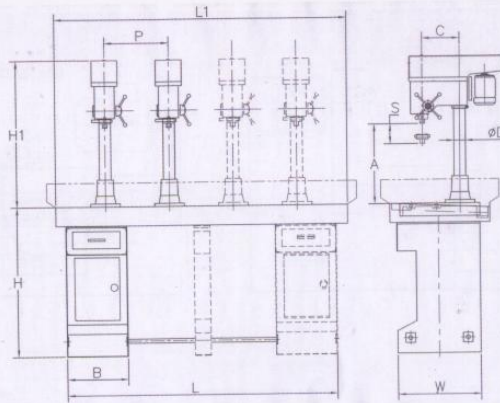
* Indicates optional Feature, At Extra cast
B for Bench Model, P for Piller Model



Model No.	QD-08	QD-12	QD-12L	QD-25	CFU-10
Drilling Capacity (steel (60kg./sq.mm)/cast Iron)	Ø8 / Ø12	Ø12 / Ø20	Ø12 / Ø20	Ø25 / Ø30	Ø10 / Ø13
Max. Spindle Stroke mm	80	100	150	150	100
Max. Spindle Speeds Range RPM	800 ~ 3000	800 ~ 3000	800 ~ 3000	250 ~ 850	300 ~ 3000
Quill Feed Rate (hydraulic) mm	50 ~ 800	50 ~ 800	50 ~ 800	50 ~ 800	10 ~ 50
Maximum System Pressure Kg / sq.cm	30	30	30	30	
Spindle Output Power	0.37	0.75	0.75	1.5	0.75 x 1500R
Maximum Operational Thrust	200	800	800	940	
Nett Weight for basic unit with Motor kgs. (Approx)	115	95	110	150	115
Overall Dimension (L x H x W) mm	780x490x190	720x450x200	820x450x200	900x500x200	620x500x192
Spindle Nose Bore QD	Ø 16 H7	Ø 27 H7	Ø 28 H7	Ø 36 H7	Ø 16 H7
Unit Mounting Dimension (L1 x W1) mm	80 x 140	300 x 150	350 x 150	400 x 200	80 x 140
Mounting Pitch Dimension (L1 x W2) mm	50 x 115	125 x 115	125 x (90x2)	170 x (125x2)	50 x 115
Main Body To Spindle Nose (L3) mm	200	167	167	200	190
Centre Height (H1) mm	100	100	100	125	100



Model No.	HST-08	HST-16	PS-MF-30	PS-MF-40
Drilling Capacity (steel (60kg./sq.mm)/cast Iron)	-----	-----	-----	-----
Tapping Capacity (steel (60kg./sq.mm)/cast Iron)	M8 / M12	M16 / M24		
Minimum size of tapping Operation	M2	M12		
Max. Spindle Stroke mm	50	80		
Min. Spindle Stroke mm	10	15		
Unit Mounting	Neck	Base	Base	Base
Maximum Spindle Speeds RPM	300 ~ 1500	150 ~ 800	500 ~ 3000	500 ~ 2000
Spindle Output Power	0.55 x 1500 R	1.5	1.5	2.2
Nett Weight for basic unit with Motor kgs. (Approx)	50	75	-----	-----
Overall Dimension (L x H x W) mm	780x490x190		345x133x150	520x133x150
Spindle Nose Bore ØD	Ø 16 H7	Ø 20 H7	ISO - 30	ISO - 40
Unit Mounting Dimension (L1 x W1) mm	80 x 140		350 x 150	400 x 200
Mounting Pitch Dimension (L1 x W2) mm	50 x 115		125 X (90X2)	170 X (125X2)
Main Body To Spindle Nose (L3) mm	200		56	110
Centre Height (H1) mm	100		100	125
Main Body To Rear Nose (L4) mm	-----		47	55
Main Body Height (H2) mm	-----		133	135
Main Body Width (H2) mm	-----		106	110
Width For Motor Guard (H2) mm	-----		180	220



Technical Data

MOST INNOVATIVE AND VERSATILE DESIGN IN PRECISION DRILLING AND TAPPING - CUM - DRILLING MACHINES

Model No.	L	L1	W	H	H1	P	C	A	S	D	B	Table Area	Base
DM-06F/V	900	1025	500	940	570	400	295	210	50	48	350	900x500	2SPINDLE
DM-13HS/TD					770		295	370	100	48		1300x500	3SPINDLE
DM-06/13TP					770		295	370	50/10	48		1700x500	4SPINDLE
DM-08F					565		190	200	65	40			
DM-04/0TP					565		190	325	50/65	40			
DM-23HS					1080		295	500	125	73			
SM-13D/TD	900	1025	500	940	835	400	184	480	100	60	350	900x500	2SPINDLE
SM-15D/TD					1025		232	600	125	73		1300x500	3SPINDLE
SM-20D/TD					1025		232	600	125	73		1700x500	4SPINDLE
SM-25D/TD					1040		290	600	150	80			
SM-25TP					1040		290	600	150	80			

- Various combinations of Drilling / Tapping heads in different capacities are available.
- Cast iron Baseplate is provided with T slot, Coolant passage, scraped working area
- 2 and 3 Spindle machines are provided with stand on the right hand side, and Cast iron leg on the left side of the Baseplate / Table
- 4 Spindle machines are provided with fabricated stands on the either side of the Baseplate / Table



Factory Premises at Navi Mumbai

Thakoor is a diversified and professionally managed group of companies. Thakoor Maschinen Fabrik is a "Thakoor" group company, established specifically for manufacturing high-tech & high precision machine-tools.

Company's manufacturing facilities are housed in an independent and well laid-out building with ample scope for future expansion located in Mumbai's prominent industrial area of Navi-Mumbai. The Company possesses modern workshop and latest inspection and testing equipments.

The Company is headed by Mr. L. M. Thakoor Mr. Ashish L. Thakoor specialised in their respective field of activity.

Management's commitment to quality assurance is total and continuous, which has beneficially resulted in high acceptance of "Thakoor" brand of products in India and overseas markets. The Company places great emphasis on continuous research and development of products and thereby enhancing product performance and reliability.

Company has an established net-work of Regional Authorised Representatives and Resident Representatives in mini metros of India for marketing of its products & offering after sales services.

Thakoor

Thakoor Maschinen Fabrik

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AUTHORISED REPRESENTATIVE

