

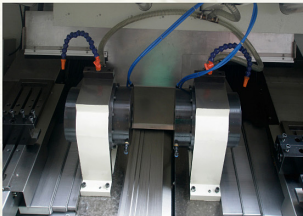
KA SHUN



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KS-7275

Both Ends Simultaneous Cutting CNC Lathe



Features:

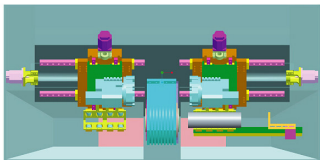
- It is suitable for processing tubes, bars and axle with the maximum \varnothing 75mm.
- The capacity of turning length is 500-1200mm.
- It obtains twin spindle, twin slide(twin turret) and Dual processor CNC control.
- Different two ends work could be carried out simultaneously.
- It is suitable for OD and ID turning of long tubes.
- The Headstock construction and Loading/unloading system could be ordered for the special requirements of jobs.
- Its manufacturing efficiency is higher than other general single head CNC lathe. It is labor-saved.
- High speed and high axiality.
- It is exactly suitable for the application of the advanced automatic production line and PCB production line etc.





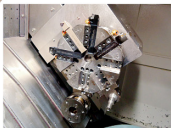
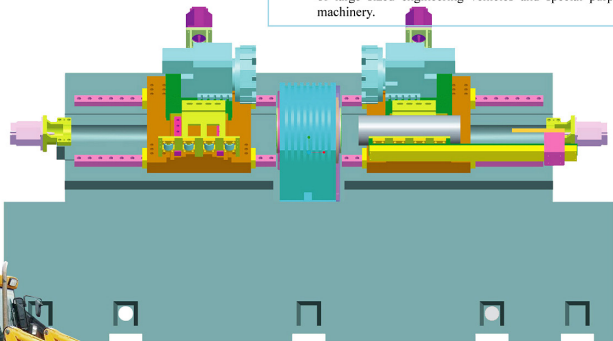
KS-72150WT

Both Ends Simultaneous Cutting CNC Lathe



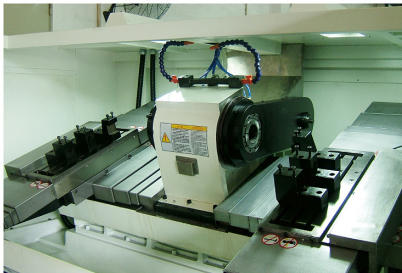
Features:

- It is suitable for processing the tubes, bars and axle with \varnothing 60- \varnothing 150mm.
- The capacity of turning length is 500-800mm(It could be lengthened as required by customer).
- It obtains single spindle, twin slide(twin turret) and Dual processor CNC control.
- Different two ends turning could be carried out simultaneously.
- It is suitable for processing OD and ID of long tubes.
- The Headstock construction and Loading/unloading system could be ordered upon the special requirements of jobs.
- Its manufacturing efficiency is higher than other general single head CNC lathe. It is labor-saved.
- High speed and high axiality.
- It is exactly suitable for the application of processing accessories of large sized engineering vehicles and special purpose machinery.



KS-7285

Both Ends Simultaneous Cutting CNC Lathe



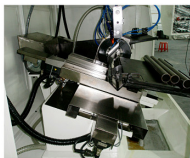
Features:

- It is suitable for processing tubes, bars and axle with the maximum Ø 85mm.
- The capacity of turning length is 250-600mm.
- It obtains single spindle, twin slide(twin turret) and Dual processor CNC control.
- Different two ends processing could be carried out simultaneously.
- It is suitable for simultaneous processing OD and ID of bars or tubes with medium length.
- The Headstock construction and Loading/unloading system could be ordered upon the special requirements of jobs.
- Its manufacturing efficiency is higher than other general single head CNC lathe. It is labor-saved.
- High speed and high axility.
- Exactly suitable for application of processing Exercise equipment industry, Cylinder for large-scale engineering industry etc.



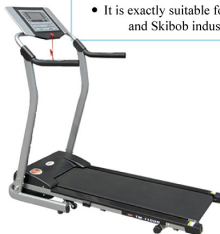
KS-7265

Both Ends Simultaneous Cutting CNC Lathe



Features:

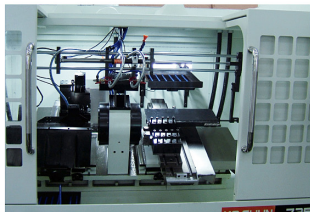
- It is suitable for processing tubes, bars and axle with the maximum \varnothing 65mm.
- The capacity of turning length is 230-600mm. The special spindle could be designed and made as required by customer to change the turning length wilfully.
- It obtains single spindle, twin slide(twin turret) and Dual processor CNC control.
- Different two ends processing could be carried out simultaneously to achieve precision and axiality.
- It is suitable for simultaneous processing OD and ID of bars or tubes with medium length.
- The automatic Loading/unloading system could be customized.
- Its manufacturing efficiency is higher than other general single head CNC lathe. It is labor-saved.
- It is exactly suitable for the processing accessories of Treadmill and Skibob industries etc.





KS-7250

Both Ends Simultaneous Cutting CNC Lathe



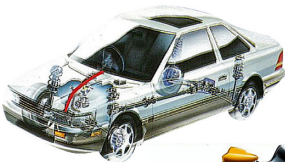
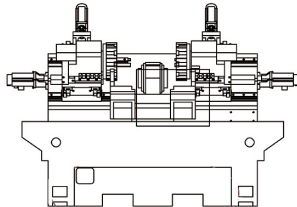
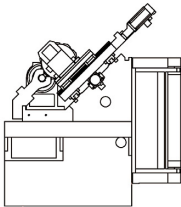
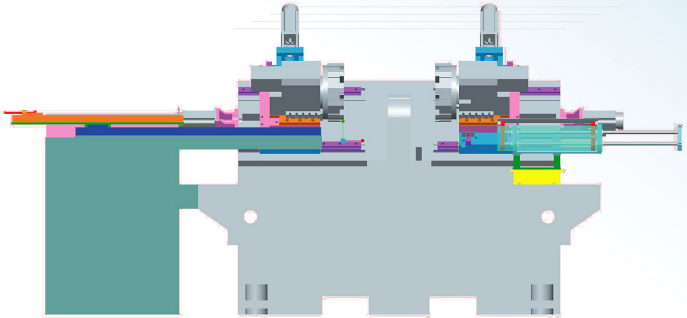
Features:

- It is suitable for processing tubes, bars and axle with the maximum \varnothing 50mm.
- The capacity of turning length is 210-500mm. The special spindle could be ordered as required by customer to change the turning length wilfully.
- It obtains single spindle, twin slide(twin turret) and Dual channel CNC control.
- Different two ends processing could be carried out simultaneously to achieve the very high precision and axially.
- It is suitable for simultaneous processing OD and ID of bars or tubes with medium length.
- The automatic Loading/unloading system could be customized.
- Its manufacturing efficiency is higher than other general single head CNC lathe. It is labor-saved.
- It is exactly suitable for the processing accessories of Auto, Treadmill, Skibob and Printing supplies industries etc.



KS-7250WT

Both Ends Simultaneous Cutting CNC Lathe – Both Turret Type



Features:

- It is suitable for processing tubes, bars and axle with diameter of maximum \varnothing 50mm.
- The capacity of turning length is 210-500mm. The special spindle could be ordered as required by customer to change the turning length wilfully.
- It obtains twin spindle, twin slide(twin turret) and Dual processor CNC control.
- Different two ends processing could be carried out simultaneously to achieve the high precision and axiality.
- It is suitable for simultaneous processing OD and ID of bars or tubes with medium length.
- The automatic Loading/unloading system could be customized.
- Its manufacturing efficiency is higher than other general single head CNC lathe. It is labor-saved.
- It is exactly suitable for the processing accessories of Auto, Treadmill, Skibob and Printing supplies industries etc.

KS-7225

Both Ends Simultaneous Cutting CNC Lathe



Features:

- It is suitable for processing the tubes, bars and axle with diameter of maximum \varnothing 25mm.
- The capacity of turning length is 210-450mm. The special spindle could be ordered as required by customer to change the turning length wilfully.
- It obtains single spindle, twin slide(twin turret) and Dual processor CNC control.
- Different two ends processing could be carried out simultaneously to achieve the very high precision and axially.
- It is suitable for simultaneous processing OD and ID of bars and tubes.
- The automatic Loading/unloading system could be customized.
- Its manufacturing efficiency is higher than other general single head CNC lathe. It is labor-saved.
- It is exactly suitable for the application of processing accessories of the Printing supplies industry.



Shaft roller



Print machine



Copy machine



Standard Specification

Item	Unit	KS-7225	KS-7250	KS-7250WT	KS-7265	KS-7275	KS-7285	KS-72150WT
Capacity								
Max. turning diameter	mm	4-25	4-50	4-50 mm	8-65	8-75	8-85	70-160
Clamping length	mm	214	224	244 mm	400	494	350	370
Min. turning length	mm	215	225	245	401	495	351	371
Spindle								
No. of spindle	unit	1	1	1	1	2	1	1
Spindle speed	rpm	300-4500	300-4500	300-4500	300-4000	300-4000	300-4500	50-3000
Stroke								
X1, X2 Axis	mm	300	300	400	300	400	300	400
Z1, Z2 Axis	mm	180	180	200	180	200	180	200
Feeding Rate								
X1, X2 Axis	m/min	15	15	20	15	15	15	20
Z1, Z2 Axis	m/min	15	15	20	15	15	15	20
Accuracy								
Spindle beat	mm	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004
Concentricity	mm	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004
Repeat positioning	mm	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004	<=0.004
Tool post								
Type of tool post	----	Gang tool	Gang tool	Turret	Gang tool	Gang tool	Gang tool	Turret
No. of tool post	Unit	2	2	2	2	2	2	2
Tool station	pcs	8x2	8x2	8x2	8x2	8x2	8x2	8x2
O.D. tool shank size	mm	20*20	20*20	20*20	20*20	20*20	20*20	20*20
I.D. tool size	mm	25	25	25	25	25	25	25
Motor power								
Spindle servo motor	kw	2.2-3.7	2.9	7.5	5.5	5.5	7.5	22
Feeding servo motor	Kw	0.75*4	0.75*4	2.5*4	1*4	1*4	1*4	1.5 x 4
Hydraulic pump	Kw	1	1	1	1.2	1.2	1.2	1.5
Coolant pump	Kw	0.18	0.18	0.18	0.18	0.18	0.18	0.37
Machine size								
Length	mm	2100	2200	2200	2400	2600	2400	2400
Width	mm	1100	1100	1600	1200	1200	1200	2800
Height	mm	1750	1750	1900	17500	1750	1750	1900
Weight	Kg	2600	3000	4000	3300	3600	4000	5500

KS-7016/7020

Swiss Type CNC Automatic Lathe



KS-7016/7020 Specification:

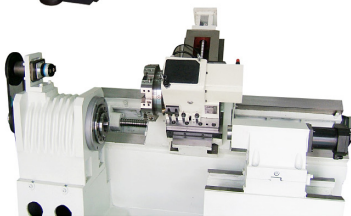
Item		KS-7016	KS-7020
Max. Machining diameter		16mm	20mm
	Standard	180mm	180mm
Max. headstock stroke	Using clamp unit	140mm	140mm
Turning tools	Number of tools	6 pcs	6 pcs
	Tool shank dia.	dia.10 -135mm	dia.10 -135mm
4-Axis sleeve holder	Number of tools	Front :4 pcs	Front :4 pcs
	Max drilling capacity	Ø10mm	Ø10mm
	Max tapping capacity	M8xP1.25	M8xP1.25
	Max threading die	M8xP1.25	M8xP1.25
Live tools	Number of tools	3 pcs	3 pcs
	Max drilling capacity	Ø8mm	Ø8mm
	Max tapping capacity	M6xP1.0	M6xP1.0
	Max cutting/milling capacity	8mm	8mm
Min. Indexing angle of Spindle		C-Axis/0.01°	C-Axis/0.01°
Spindle speed range		Max. 6000 rpm	Max. 6000 rpm
Spindle motor power		3kw	3kw
Live tools rotary speed		Max. 3000 min ⁻¹	Max. 3000 min ⁻¹
Live tools motor power		0.5kw	0.5kw
Rapid feed rate		15m/min (X,Y)	15m/min (X,Y)
Dimension		2000x900x2000	2000x900x2000
Weight		About 1900 kg	About 1900 kg
Power consumption		10kva	10kva

PO TUNE TECH CNC SYSTEM OF TAIWAN

LCNC 600 controller provides all the best features and integrated functions that a CNC controller can offer. The LNC 600 is a high performance control system, featuring user friendliness to satisfy user needs. The controller combines solid stability and high speed and precision. This flexible hardware structure presents convenience of installation and upgrading. Standard product includes LNC-M600 for mill and LNC-T600 for lathe, and also can be extensible applied on all industry machines, automation and semiconductor fields.

LCNC 520i controller combines integrated multifunctional operation panel, the LNC 520i will run in an excellent performance and drastically compresses wiring time and space. This controller offers standard features with powerful capabilities. With LNC520i series will increase the machine productivity to reach work maximization. Standard product includes LNC-M520i for mill and LNC-T520i for lathe

KS-3642/3642T CNC Automatic lathe



KS-3642 T Turret Type CNC Lathe

KS-3642/3642T Specification:

Item	Unit	KS-3642	KS-3642T
Max. Machining diameter	mm	dia. 200	dia. 420
Max. Machining length	mm	150	500
X-axis Travel	mm	350	650
Z-axis Travel	mm	400	240
Max. machining dia. of bar	mm	dia. 42	dia. 42
X-axis motor	Kw/N.m	1.5/6	1.5/6
Z-axis motor	Kw/N.m	2.0/7.7	2.0/7.7
Spindle speed	rpm	4500	4500
X-axis rapid move	m/min	15	15
Z-axis rapid move	m/min	15	15
Min. Input unit	Inch	0.001	0.001
Cutting tool size	mm	20	20
Max. Bore size of tool	mm	∅32	
Turret type	----	Gang tool	Turret
Tool numbers	pcs	8	8
Spindle motor	kw	7.5kw	7.5kw
Machine size LxWxH	mm	2470x1380x1710	2470x1380x1710
Net weight	kgs	2300	2300

Major characteristics structure and configuration

1. Integrated incline base with fully sealed housing.
2. Spindle unit of sleeve structure is equipped with FAG or NSK bearing.
3. Both Frequency converter motor and Servo motor could be used for driving spindle. X/Z axis with servo motors.
4. CNC control is optional among Chinese brands and other abroad brands.
5. Both Linear Guide and Harden Guide could be optional for X/Z axis. Ball screw of X/Z axis is equipped with NSK screw bearings.
6. Automatic centralized lubrication system is used for reliable lubrication.
7. Both Hydraulic station and Electrical cabinet are equipped with cooler to ensure stable of performance of machine.

KS-3032/3032X

CNC Automatic lathe



KS-3032/3032X Specification:

Item	unit	KS-3032X	KS-3032
Max. Machining diameter	mm	dia. 120/300	dia. 120/300
Max. Machining length	mm	120	120
X-axis Travel	mm	280	280
Z-axis Travel	mm	320	320
Max. Machining dia of bar	mm	dia. 32	dia. 32
X-axis motor	---	1.3kw/5mm	1.3kw/5mm
Z-axis motor	---	1.6kw/7.7mm	1.6kw/7.7mm
Spindle speed	rpm	4500	4500
X-axis rapid move	m/min	15	15
Z-axis rapid move	m/min	24	24
Min. Input unit	Inch	0.001	0.001
Cutting tool size	mm	16	16
Max. Bore size of tool	mm	dia. 25	dia. 25
Turret type	---	Gang tool	Standard Turret
Tool numbers	---	8	6/8/10/12
Spindle motor	kw	3kw	3kw
Machine size LxWxH	mm	1500x1190x1700	1500x1190x1700
Net weight	Kg	1900	1900

KS-3032X

Major characteristics structure and configuration

1. Integrated incline base with fully sealed housing.
2. Spindle unit of sleeve structure is equipped with FAG or NSK bearing.
3. Both Frequency converter motor and Servo motor could be used for driving spindle. X/Z axis with servo motors.
4. CNC control is optional among Chinese brand and other abroad brand.
5. Both Linear Guide and Harden Guide could be optional for X/Z axis. Ball screw of X/Z axis is equipped with NSK bearing.
6. Automatic centralized lubrication system is used for reliable lubrication.
7. Both Hydraulic station and Electrical cabinet are equipped with cooler to ensure stable of performance of machine.



KS-625B KS-625C KS-6042

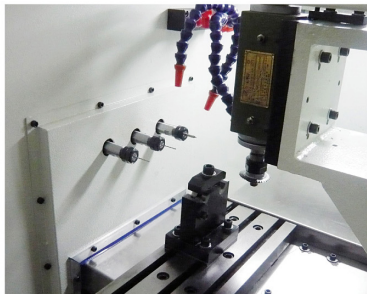


Major characteristics structure and configuration

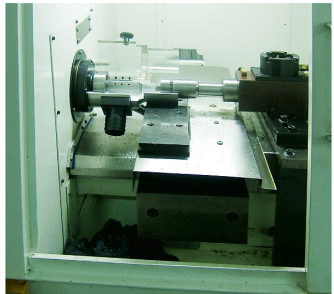
1. Standard LNC 520i CNC control and Yaskawa Drive&Servo motor.
2. Gang tools post with 13 tool stations is located on the sliding headstock.
3. It is suitable for the complex jobs that require milling, threading, drilling or tapping etc.
4. One time finished can provide high precision and improve efficiency.



Modified CNC Special Purpose Grinder



Modified CNC Special Purpose Drilling Machine



Modified Special machine for Auto Motor





Outdoor scene of factory



Assembly shop



Engineering department



Inspection

Ka Shun Machinery Ltd

HK office: Room 2113-5,21/F.,Landmark North 39,Lung Sum Ave, Shang Shui, N.T. HongKong
TEL: +852-35637868 FAX:+852-35637838

Dongguan Jiakun Machinery Ltd (China Factory)

Address: No.2 Ph.3 ,Xulong Industry zone ,Huangdong ,Fenggang ,Dongguan ,GuangDong ,China
TEL: +86-769-8777 8957 FAX:+86-769-87778775