



Benforming Tooling

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Product Price List

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Valid [3-9-2012 thru 3-31-2012]

General Notes:

1. Typical material is **42CrMo**.
2. Typical hardness is **HRC44~50**.
3. Typical lead time is **15-20 days**.
4. All products are **precision ground**.
5. **No extra fee** required for sectionalized punches or dies.
6. For unlisted products or other requirements, we can send you a quote as soon as we receive your **specific needs**.

Products and Pricing:

American Style Press Brake Tooling			
Items	Product NO.	Per Foot	Remarks
3.75" Acute Block Punches	BF30000~BF30002	US\$180	
5.75" Acute Gooseneck Punches	BF30010~BF30012	US\$230	
3.75" Arrow Punches	BF30020~BF30029	US\$215	
3.75" Large Gooseneck Punches	BF30030~BF30037	US\$215	
5.75" Large Gooseneck Punches	BF30040~BF30048	US\$245	
3.75" Sash Gooseneck Punches	BF30050~BF30066	US\$215	
5.75" Sash Gooseneck Punches	BF30070~BF30079	US\$245	
3.75" Block Punches	BF30080~BF30086	US\$215	
5.75" Block Punches	BF30090~BF30097	US\$225	
8.75" Punches (Tip 90°, 88°, 75°)	BF30100~BF30105	US\$325	
8.75" Punches (Tip 30°)	BF30110~BF30112	US\$245	
8.75" Large Gooseneck Punches (Tip 90°, 88°, 75°)	BF30120~BF30125	US\$505	
30° Staged Dies	BF30500~BF30506	US\$275	
Staged Block Dies (Vee 90°, 88°, 75°)	BF30510~BF30527	US\$200	
Staged Arrow Dies	BF30530~BF30538	US\$200	
3.75" Flattening Blocks: Punch and Die Sets	BF30560~BF30561	US\$210	1 punch or 1 die
5.75" Flattening Blocks: Punch and Die Sets	BF30570	US\$240	1 punch or 1 die
3.75" Offset Tool Punch and Die Sets	BF30580~BF30586	US\$265	1 punch or 1 die
Two-Stage Hemming (Staged)	BF30590~BF30591	US\$375	1 punch and 1 die

Notes:

1. Totally hardened with HRC44-50.
2. Pricing is by the foot.
3. Minimum order is 1.5 feet.

European Style Press Brake Tooling

Items	Product NO.	Per 835mm	Remarks
Flattening Punches	BF48001~BF48102	US\$345	
Radius Punches	BF47001~BF47101	US\$360	
Multi Relief Narrow Punches	BF45001~BF45702	US\$325	
Right Angle Punches (Tip 60°, 45°, 30°)	BF44001~BF44701	US\$360	
Right Angle Punches (Tip 88°)	BF42001~BF43702	US\$380	
Right Angle Punches (Tip 90°)	BF40001~BF41701	US\$380	
88° Quick Change 2V Dies	BF52001~BF53003	US\$290	
90° Quick Change 2V Dies	BF51001~BF51703	US\$290	
3U, 4V Dies	BF65001~BF65102	US\$290	
Acute Angle Dies (Vee 30°)	BF64001~BF64402	US\$310	
88° Slot-Style 1V Dies	BF61001~BF62003	US\$290	
90° Slot-Style 1V Dies	BF60001~BF60503	US\$290	
Acute Angle Large 1V Dies (Vee 30°, 45 °)	BF63001~BF63402	US\$345	
80° Large 1V Dies	BF59001~BF59102	US\$400	
85° Large 1V Dies	BF58001~BF58502	US\$345	
88° Sash 1V Dies (Bolt Fixed)	BF57001~BF57402	US\$290	
90° Sash 1V Dies (Bolt Fixed)	BF56001~BF56302	US\$290	
88° Identical Core 2V Dies	BF55001~BF55603	US\$290	
90° Identical Core 2V Dies	BF54001~BF54303	US\$290	
88° 2V Dies (Bolt Fixed)	BF50001~BF50902	US\$290	
90° 2V Dies (Bolt Fixed)	BF49001~BF49402	US\$290	
Radius Rulers	BF46001~BF46602	Contact us for quotation	

Notes:

1. Totally hardened with HRC44-50.
2. Pricing is by the length of "835mm".
3. Minimum order is 835mm or 2x415mm.

Conventional Press Brake Tooling

Items	Product NO.	Per kg	Remarks
Punches (Upper Dies)	-	US\$9.0	
Dies (Lower Dies)	-	US\$8.5	

Notes:

1. Only working surface is hardened with HRC44-50.
2. Pricing is by the weight (kg).
3. Weight (kg) = Outline Width (m) x Outline Depth (m) x Length (m) x Density (8000kg/m³)
4. Minimum order is 20kg.