



MEMBER OF THE  
**FORMTEK**  
GROUP  
A Mestek Company

# Press Solutions

Yoder, along with Hill Engineering, offer multiple press solutions for your roll forming and tube mill applications. The Formtek Group includes mechanical, air and hydraulic cutoff options.



## Mechanical

Yoder offers two (2) types of mechanical cutoff presses: 4-post for roll forming and 2-post for tube mills. Each press is under-driven with an air clutch and brake that is electrically controlled for repeat and non-repeat single-stroke operation. These rugged presses, with cast semi-steel frames and forged alloy crank shafts, feature up to 75 single strokes per minute, and 300 FPM cutoff rates.

## Roll Forming Presses

Model	Tonnage	Single SPM
P-24	12.5	75
P-42	30	50
P-52	50	50
P-80	80	50
P-100	100	40
P-150	150	30



## Air

Air presses are an economical, compact machine, offered from 5 ton to 30 tons in an all fabricated construction and its patented cylinder design, complete with a two-way adjustable base for flying die applications.

## Tube Mill Presses

Model	Tube Max. Size	Single SPM
P-25	1.25" x 0.050"	75
P-55	3" x 0.134"	50
P-75	4.5" x 0.125"	40



## Hydraulic

Hill Engineering hydraulic presses offer the flexibility of standard 4-post configuration or custom designs: flying press frames for special notching applications or self-contained with a cutoff die, depending what the application requires.

## Air Presses

Model	Impact Tonnage	Bed Size
AP-5	5	13.5" x 18"
AP-8	8	13.5" x 18"
AP-12	12	13.5" x 18"
AP-20	20	18" x 22"
AP-25	25	22" x 25"
AP-30	30	22" x 25"

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