



4,000BPH~8,000BPH
350ml bottle
550ml bottle
1500ml bottle

Description	XLB-04CL	XLB-06C	XLB-06CL	XLB-08C
Number of cavities	4	6	6	8
Max. bottle size	1500ml	650ml	1500ml	650ml
Max. diameter on bottle (mm)	Φ90	Φ70	Φ90	Φ70
Bottle neck diameter (mm)	Φ12 ~ Φ38	Φ12 ~ Φ38	Φ12 ~ Φ38	Φ12 ~ Φ38
Max. bottle height (mm)	320	240	320	240
Max. preform height (mm)	150	115	150	115
Clamping stroke (mm)	110 mm	82 mm	110 mm	88 mm
Bottom mould stroke (mm)	50mm	50mm	50 mm	50 mm
Bottle interval (mm)	76.2	76.2	95.25	76.2
Standard thickness on mould (mm)	168	168	190	190
Theoretical output (bottles/hr)	3,000~4,000	5,500~6,000	5,000~6,000	7,500-8,000

