



## BT-60F 螺杆全自动包装机

FULLY AUTOMATIC AUGER  
PACKING MACHINE

所属系列:	通用包装机
产品型号:	BT-60F
产品名称:	螺杆全自动包装机
适用范围:	适用于包装奶粉、芝麻糊、壮骨粉、调味品、灵芝粉、冲剂等物品的包装。
本机特点:	<p>该机采用全自动电脑控制，步进电机拉膜。</p> <ul style="list-style-type: none"> <li>•密封性能好、环保，避免漏料、受潮。</li> <li>•使用螺杆下料能使计量误差减小至<math>\pm 1\%</math>，计量更准确。</li> <li>•工作速度可大大提高，杜绝漏料，不产生粉尘</li> </ul>
主要技术参数	
计量范围:	1-10或10-50g
制袋尺寸:	长50-135mm 宽80-240mm
包装速度:	50-80袋/分
外形尺寸:	长870 x 宽650 x 高1650mm
整机重量:	260KG
总功率:	220V/50HZ/1.2KW



## Factory Overview

Type:	General Packing Machine Series
Product model:	BT-60F
Product name:	Fully Automatic Auger Packing Machine
Purpose:	It is suitable for packing milk powder, sesame paste, bone-strengthening powder, glossy ganoderma powder and granulated product.
Feature:	<p>The machine is adopted fully automatic computer control and drawing film by sever motor</p> <ul style="list-style-type: none"> <li>•Perfect sealing, sanitation avoid powder to be affected with damp and leakage of materials</li> <li>•The error can be below <math>\pm 1\%</math> and accurate measurement based on auger filler</li> <li>•Working speed to be greatly improved, further to avoid leakage and dust</li> </ul>

### TECHNIQUE PERFORMANCE

Filling Range:	1-10 or 10-50g
Bag Size:	L 50-135mm W 80-240mm
Packing Speed:	50-80bag/min
Dimension:	870(L) x 650(W) x 1650(H)mm
Weight:	260KG
Total Power:	220V/50HZ/1.2KW



## 企业简介

COMPANY PROFILE



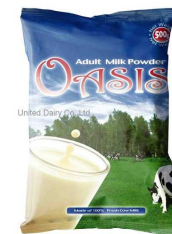
GENERAL PACKING MACHINE SERIES

通用包装机系列

## BT-420F 立体三角包包装机

PYRAMID TEA BAG PACKING MACHINE

所属系列:	通用包装机
产品型号:	BT-420F
产品名称:	粉末立式大袋包装机
适用范围:	本款包装机适用于各类粉类的包装,如面粉,奶粉,巧克力粉,漂白粉,苏打粉,发酵粉,糯米粉等等。
本机特点:	1、包材由伺服驱动电机控制,袋长稳定、定位准确; 2、采用PID调节温度控制器,温度控制得更准确; 3、采用PLC控制整机的动作,人机界面显示,操作方便; 4、所有可接触物料部分为SUS304不锈钢制作,保证产品的卫生可靠;
主要技术参数	
计量范围:	50~1500g
制袋尺寸:	袋长: 60-300mm, 袋宽: 60-200mm
制袋形式:	枕式袋, 插口袋, 冲孔袋
包装速度:	30-60袋/分
外形尺寸:	140x970x1600 (长x宽x高mm)
整机重量:	650KG
总功率:	3 phase 380V/220V /50HZ
气源:	0.6×105Pa



## \*\*\* Brief Introduction \*\*\*

森工包装机械有限公司, 创建于1995年, 是一家集全自动包装机械研发、生产、销售为一体, 多元化、跨地域的股份有限公司。我司主营设备可满足各种颗粒、粉剂、液体、膏体性质产品生产者的小袋包装要求, 同时我司具备承接中小型食品生产企业QS流水线设计、生产、安装的能力。产品出口到美国、土耳其、印度、孟加拉、巴基斯坦、肯尼亚及东南亚国家。

Beta Packaging Machinery, Co.,Ltd, once called YJ packaging machinery, Co.,Ltd, founded in 1995, is one of Chinese leading manufacturer and supplier of a wide series of packaging machinery and packing system such as Tea bags packing machine, Snack food packing system, Powder packing solutions, Granule weighing and packaging machines, Liquid and paste packing machines, Facilitated with 6 assembly lines, one R&D team, one dedicated after sale service team, We manufacture packing machines under agency's brands to provide the best OEM service. Except providing OEM service, we also provide customization according to customer requirements. "Quality as the foundations, customer's satisfaction as the orientation, we always pursue better packaging solutions" Live by quality, develop by prestige!

Type:	General Packing Machine Series
Product model:	BT-420F
Product name:	Powder vertical forming, filling and sealing machine
Purpose:	This packing system is quite suitable for the automatic big bag package of powder such as milk powder, detergent powder, spice powder, seasoning powder, curry powder, chocolate powder, flour, detergent powder, soap powder, etc.
Feature:	* imported PLC full computer control system, man-machine interface, large display touch screen operation is easy and simple. * Servo film pulling system, horizontal sealing servo control, accurate positioning and remarkable performance * the machine with metering equipments automatically feeding, bag-making, filling, date printing, bag-making, inflatable (exhaust), counting, finished product output process.

TECHNIQUE PERFORMANCE	
Filling Range:	50-1500g
Bag Size:	L 60-300mm W60-200mm
Shape of Bag:	Pillow bag, gusset bag,
Packing Speed:	30-70bag/min
Dimension:	140x970x1600mm
Weight:	650KG
Total Power:	380V/220V /50HZ, 4.5Kw
Air Power:	5-7Mpa





厦门森工包装机械有限公司  
BETA PACKAGING MACHINERY, CO., LTD



**THE** 品质卓越 敢为森工  
QUALITY OF EXCELLENCE FOR FORESTRY DARE

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## BT-60BS

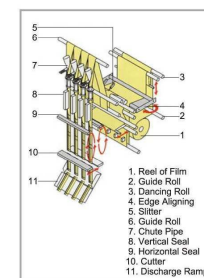
多物料单包包装机  
MULTI-MATERIAL PACKING  
MACHINE

所属系列:	多物料组合包装机
产品型号:	BT-60BS
产品名称:	多物料单包包装机
适合范围:	本机适用于食品等行业中较大包且不规则物料的包装,例如海蜇皮、肉松、紫菜等物料。
本机特点:	采用输送斗送料,可自动完成制袋、充填、封合、商标定位、切断、计数、无级调速等功能。增加料盘装置,可对物料自动计量。
<b>主要技术参数</b>	
计量范围:	20-200毫升
制袋尺寸:	长40-250mm 宽80-280mm
包装速度:	25-50袋/分钟(按物料不同会有适当偏差)
外形尺寸:	长80 x 宽64 x 高1600mm (以上长度不包含输送带的长度)
整机重量:	350KG
输入电源:	220V
总功率:	1.6KW

## BT-4000Y

四条背封包装机  
4 LANE PACKING MACHINE  
WITH PILLOW PACK STYLE

所属系列:	高速包装机
产品型号:	BT-4000Y
产品名称:	四条背封包装机
适合范围:	广泛应用于食品、医药、化妆品、化工、茶叶、种子等小颗粒物品的包装。
本机特点:	1、采用PLC控制,具有自动光电跟踪纠偏功能; 2、袋长随机调整,极为精确方便 3、当机器出现故障时,自动显示在操作界面上,方便检修; 4、温度超限时,自动停机,保证成品封口质量; 5、符合GMP行业标准,并具有性能稳定、操作维护方便、效率高等特点。
<b>主要技术参数</b>	
制袋尺寸:	长50-180mm 宽20-80mm
包装速度:	50-100bag/min×2、×4、×6、×8
计量范围:	1-5或 5-10g或10-30g
电 源:	220V/50HZ/2.9KW
整机重量:	750KG
外型尺寸:	长1300x宽800x高2150mm



Type:	Multi Material Packing Machine Series
Product model:	BT-60BS
Product name:	Multi-material packing machine
Purpose:	The machine is suitable for big,irregular packing of food industry, such as sea blubber skin,dried meat floss.
Feature:	Then conveyer filler of the machine has functions including automatic making bag,filling,sealing,logo locating,cutting,counting,endless grade speed adjustment and so on.By adding the stuff plate device, the machine can automatically weight stuff.

TECHNIQUE PERFORMANCE	
Filling Range:	20-200ml
Bag Size:	L 40-250mm W 80-280mm
Packing Speed:	25-50bag/min
Dimension:	80(L) x 64(W) x 1600(H)mm
Weight:	350KG
Power:	220V
Total Power:	1.6KW

Type:	High Speed Packing Machine Series
Product model:	BT-4000Y
Product name:	4 Lane Packing Machine With Pillow Pack Style
Purpose:	The machine is widely used in packing of food ,medicine,cosmetic, chemical industrial products,tea leaves,seeds and so on
Feature:	1.By using PLC control ,the machine has functions of photoelectric tracking and correcting the crook 2.Precisely automatically adjust the length of bag 3.The problems will be shown on the operational screen, convenience for checking and maintenance. 4.Automatically stop when overheated, ensuring the quality of sealing; 5.Conform to the GMP industrial standard ,steady,easy maintenance and high efficiency

TECHNIQUE PERFORMANCE	
Bag Size:	L 50-180mm W 20-80mm
Speed:	50-100bag/min×2、×4、×6、×8
Filling range:	1-5 or 5-10g or 10-30g
Power:	220V/50HZ/2.9KW
Weight:	750KG
Dimension:	1300(L)x800(W)x2150(H)mm





## BT-60S

多振动盘五金包装机  
HARDWARE PACKING MACHINE  
WITH VIBRATION DEVICE

所属系列:	多物料组合包装机系列
产品型号:	BT-60S
产品名称:	多振动盘五金包装机

该生产线由自动计数机、包装机、重量分选机组成，由PLC集中控制，可对直径（或长度）小于50mm的干性均匀物料（如螺钉、垫片等），实现自动计数、包装、检验。具有精度高、速度快的优点。广泛应用于食品、五金、塑料等行业。

### 主要技术参数

计数速度: 60~400件/分

计数精度: >99.9%

计数物料: 形状规则物料

计数最大尺寸: Φ50mm



## BT-420-10

电子秤包装机  
AUTOMATIC PACKING MACHINE  
WITH ELECTRONIC SCALE

所属系列:	多物料组合包装机
产品型号:	BT-420-10
产品名称:	电子秤包装机

适合范围: 多物料组合包装机是实现三位封口的包装机，可制作枕式袋、折角袋、冲孔袋等多种包装样式，配套不同的供料装置可以实现颗粒、粉、片丸、不规则物等不同物料的包装。

本机特点: 该机集制袋、充填、封口、打印、冲孔、记数于一体，采用双伺服电机同步带拉膜，具有自动纠偏功能。切断刀可以采用平刀、锯齿、点划线三种方式之一。PLC控制元器件均采用国际名牌产品，性能可靠。横封也可以选用伺服电机，动作平稳可靠。先进的设计保证了该机适合不同行业在使用时调整、操作、维修均十分方便，可和国内外各种自动计量设备配套使用。

### 主要技术参数

包装速度: 50~100包/分

制袋形式: 枕式袋、插角袋、冲孔袋

制袋尺寸: 长(50~340)×宽(80~260)mm

压缩空气要求: 0.6MPa 360L/min

机器尺寸: 长14780×宽1250×高1600mm

材料芯内径: Φ75mm

允许最大卷材外径: Φ400mm

机器重量: ≈800Kg

电源: 380V 50~60HZ 3KW



Type:	Multi Material Packing Machine Series
Product model:	BT-60S
Product name:	Hardware Packing Machine With Vibration Device
Feature:	This production line consists of automatic counter, packaging machine and weight checker and is controlled centrally by PLC, it can realize automatic countering, packaging and check of dry uniform material (e.g. screws, gaskets etc.) with a diameter (or length) of less than 50mm. It has the feature of high accuracy and fast speed, and is widely applied in sectors such as foodstuff, metals, plastics, etc.

TECHNIQUE PERFORMANCE	
Counting speed:	60~400pcs/min
Counting accuracy:	>99.9%
Material to be counted:	material of regular shape
Max. countable size:	Φ50mm

Type:	Multi Material Packing Machine Series
Product model:	BT-420-10
Product name:	Automatic Packing Machine With Electronic Scale
Purpose:	Multi material packing machine series is special for making three side-seal bag, can make pillow type bag. It can pack granular material, sheet material, ball or irregular material when equipped with different feeding machines.
Feature:	This machine integrates bag-making, filling, sealing, printing, punching and counting into one. It adopts servomotor for film pulling with timing belt and has automatic meander correction function. There are 3 kinds of cutter: flat type, sawtooth and dashedotted. PLC control apparatuses all adopt international famous brand products with reliable performance. Advanced design ensures that this machine fits different industrial sectors with very convenient adjustment, operation and maintenance during its service. It can be used with various types of automatic metering equipments at home and abroad.

TECHNIQUE PERFORMANCE	
Packing speed:	50~100 bags/min
Bag type:	pillow bag, gusset bag, hole-punching bag
Bag size:	L (50~340)× W (80~260)mm
Air source consumption:	0.6MPa 360L/min
Machine size:	1480(L)×1250(W)1600(H)
Core inner dia:	Φ75mm
Max outer diameter of reel:	Φ400mm
Machine weight:	≈800Kg
Power:	380V 50~60HZ 3KW



## BT-40K 颗粒包装机 (PLC) GRAINS PACKING MACHINE (PLC CONTROL)

所属系列:	通用包装机
产品型号:	BT-40K
产品名称:	颗粒包装机 (PLC)
适用范围:	广泛应用于食品、医药、化妆品、化工、茶叶、种子等小颗粒物品的包装。
本机特点:	1、采用PLC控制,具有自动光电跟踪纠偏功能; 2、袋长随机调整,极为精确方便; 3、当机器出现故障时,自动显示在操作界面上,方便检修; 4、温度超限时,自动停机,保证成品封口质量; 5、符合GMP行业标准,并具有性能稳定、操作维护方便、效率高等特点;
<b>主要技术参数</b>	
计量方法:	容积
计量范围:	3-4毫升
制袋尺寸:	长40-110mm 宽30-80mm
包装速度:	40-80袋/分钟
外形尺寸:	长600 x 宽790 x 高1780mm
整机重量:	320KG
输入电源:	220V
总功率:	220V/50HZ/1.5KW

## BT-13 袋泡茶尼龙三角包包装机 TRIANGLE NYLON TEA BAG PACKING MACHINE

所属系列:	袋泡茶包装机
产品型号:	BT-13
产品名称:	袋泡茶尼龙三角包包装机
适用范围:	本机适用于茶叶、药茶、保健茶、铁观音、龙井、大毛峰、武夷山大红袍、玫瑰花、参片等。
本机特点:	尼龙三角茶包采用进口日本的环保尼龙、无纺布材质,是经过国家安全检验的无毒、无细菌、耐热的高质感食品级滤材,它的封口采用了独特的方法——超声波无痕封口,紧密、卫生、安全,减少了多余的封边宽度,完全不浪费一丝滤材。
包装材料:	日本进口尼龙、无纺布、绿色100%降解的透明材料。
<b>主要技术参数</b>	
包装容量:	1-3g /袋,误差 $\leq \pm 0.2g$ /袋
包装速度:	35 ~ 40袋/分
卷材的宽度:	140、160、180 (mm)
调节范围长度:	50、60、70、80 (mm)
封切形式:	电脉冲封切法——超声波融切热封
封切装置数量:	2套
气源:	压力 $> 0.6\text{Mpa}$ (另可以配气泵供气)
机内电机用电功率:	1.2Kw (380V)
设备外形:	1200 (L) $\times$ 900 (W) $\times$ 2800 (H) mm
设备重量:	800KG



Type:	General Packing Machine Series
Product model:	BT-40K
Product name:	Grains Packing Machine (PLC Control)
Purpose:	The machine is widely used in packing of food, medicine, cosmetic, chemical industrial products, tea leaves, seeds and so on.
Feature:	1. By using PLC control, the machine has functions of photoelectric tracking and correcting the crook; 2. Precisely, automatically adjust the length of bag; 3. The problems will be shown on the operational screen, convenience for checking and maintenance. 4. Automatically stop when overheated, ensuring the quality of sealing; 5. Conform to the GMP industrial standard, steady, easy maintenance and high efficiency.

TECHNIQUE PERFORMANCE	
MEASURE:	Cubage
Filling Range:	3-4 ml
Bag Size:	L 40-110mm W 30-80mm
Packing Speed:	40-80 bag/min
Dimension:	600(L) $\times$ 790(W) $\times$ 1780(H) mm
Weight:	320KG
Power:	220V
Total Power:	220V/50HZ/1.5KW

Type:	Tea bag packing machine
Product model:	BT-13
Product name:	Triangle nylon tea bag packing machine
Purpose:	The machine is suitable for automatic package of tea such as herbal tea health-care tea, oolong tea, longjing tea, Wuyi Mountain Rock Tea, rose tea, Ginseng, etc.
Feature:	Nylon triangle tea bag adopts the imported environmental nylon, weaving cloth material from Japan, which is of sense of high quality food class filter material without poison and bacteria, with heat-resistance approved by China safety inspection, use of unique method-ultrasonic mark sealing, tight, sanitary, safety, reducing abundant sealing width, without wasting filter material.
Pack Material:	Imported nylon, non-woven, 100% degradation of transparent material.

TECHNIQUE PERFORMANCE	
Package range:	1-3g /bag, accuracy $\pm 0.2g$ /bag
Packing speed:	35~40bag/min
Packing roll width:	140、160、180 (mm)
Length range:	50、60、70、80 (mm)
Sealing and cutting method:	electricity pulse to seal cuts——Ultrasonic welding
Seal cutting device:	2sets
Air source:	Pressure $\geq 0.6\text{Mpa}$ (equipped with air compressor)
Motor power:	1.2Kw (380V)
Machine dimension:	1200(L) $\times$ 900(W) $\times$ 2800(H) mm
Machine weight:	800KG



## HIGH SPEED PACKING MACHINE SERIES 高速包装机系列



### BT-40-4 四个三边封颗粒包装机 AUTOAMTIC GRANULE PACKING MACHINE (3 SIDE SEALING,4 BAGS/STRING)

所属系列:	高速包装机
产品型号:	BT-40-4
产品名称:	四个三边封颗粒包装机
适用范围:	广泛应用于食品、医药、化妆品、化工、茶叶、种子等小颗粒物品的包装。
本机特点:	<ol style="list-style-type: none"> <li>1、采用PLC控制，具有自动光电跟踪纠偏功能；</li> <li>2、袋长随机调整，极为精确方便</li> <li>3、当机器出现故障时，自动显示在操作界面上，方便检修；</li> <li>4、温度超限时，自动停机，保证成品封口质量；</li> <li>5、符合GMP行业标准，并具有性能稳定、操作维护方便、效率高等特点。</li> </ol>
<b>主要技术参数</b>	
计量范围:	1-5或5-10g
制袋尺寸:	长38-110mm 宽23-80mm
包装速度:	50-100bag/min×2、×4、×6、×8
外形尺寸:	长1200 x 宽700 x 高1950mm
整机重量:	500KG
总功率:	220V/50HZ/2.1KW

## MULTI MATERIAL PACKING MACHINE SERIES 多物料组合包装机系列

### BT-40D 多物料袋中袋包装机 MULTI-MATERIAL DOUBLE BAG PACKING MACHINE

所属系列:	多物料组合包装机
产品型号:	BT-40D
产品名称:	多物料袋中袋包装机
适用范围:	本机适用于茶叶、药茶、保健茶等小颗粒物及不规则物料的内外袋一次性包装。
本机特点:	本机是一种新型热封式，多功能全自动袋泡茶饮品包装设备。该机的主要特点是多种物料的自动组合、内外袋一次成型，避免了人手与物料的直接接触，提高效率。内袋为过滤棉纸，可自动带线带标签，外袋为复合纸。其最大的好处在于：贴标和外袋均可采用光电定位，包装容量、内袋、外袋、标签等均可任意调整，可根据用户的不同需要来调整内外袋尺寸，以便达到最理想的包装效果，提高产品外观档次，使产品价值提升。
包装材料:	纸/塑、塑/塑、塑/铝/塑、纸/铝/塑、过滤棉纸、棉线、标签纸
<b>主要技术参数</b>	
包装容量:	3-15毫升
包装速度:	40-60袋/分钟
标签尺寸:	长20-24mm 宽40-55mm
线长:	155mm
内袋:	长50-70mm 宽40-80mm
外袋:	长70-120mm 宽60-90mm
电源:	220V /50HZ/ 3.7KW
外型尺寸:	长1250×宽700×高1800mm
整机重量:	500KG



Type:	High Speed Packing Machine Series
Product model:	BT-40-4
Product name:	Autoamtic Granule Packing Machine (3 Side Sealing,4 Bags/String)
Purpose:	The machine is widely used in packing of food ,medicine,cosmetic, chemical industrial products,tea leaves,seeds and so on
Feature:	<ol style="list-style-type: none"> <li>1.By using PLC control ,the machine has functions of photoelectric tracking and correcting the crook</li> <li>2.Precisely automatically adjust the length of bag</li> <li>3.The problems will be shown on the operational screen, convenience for checking and maintenance.</li> <li>4.Automatically stop when overheated, ensuring the quality of sealing;</li> <li>5.Conform to the GMP industrial standard ,steady,easy maintenance and high efficiency</li> </ol>

TECHNIQUE PERFORMANCE	
Filling Range:	1-5or 5-10g
Bag Size:	L 38-110mm W23-80mm
Packing Speed:	50-100bag/min×2、×4、×6、×8
Dimension:	1200(L) x 700(W) x 1950(H)mm
Weight:	500KG
Total Power:	220V/50HZ/2.1KW

Type:	Multi Material Packing Machine Series
Product model:	BT-40D
Product name:	Multi-material double bag packing machine
Purpose:	The machine is suitable for the dual bag packing of small grain-like materials, such as tea leafs, medicinal tea and healthy teas and other material with irregular shape.
Feature:	The machine is a latest type of heated sealing packing machine, which has multifunction, can automatically packing. The main feature of the machine lies on that the machine can make multi material combine package in the inner and outer bag, avoiding hands directly contacting with stuff materials, improving the efficiency. The inner bag is made of filter cotton paper, which can be automatically packed with thread and label. The outer bag is composite paper. The advantages are photoelectric location for the tag and outer bag, adjustment to the need of the content, length of inner bag and outer bag, and tag. The dimension of inner and outer bag can be adjusted according to the need that to achieve t he perfect shape, to upgrade the appearance for the product, then add the value of it.
Pack Material:	paper/plastic,plastic/plastic,plastic/aluminum/plastic,paper/aluminum/plastic,tea paper、thread、tag

TECHNIQUE PERFORMANCE	
Measure:	3-15 gram/bag
Capacity:	40-60 bag/min
Tag size:	L 20-24 mm W 40-55 mm
Thread length:	155 mm
Outer bag:	L 50-70mm W 40-80mm
Inner bag:	L 70-120mm W 60-90mm
Total power:	220V/50HZ/3.7KW
Dimension:	1250(L)x700(W)x1800(H)mm
Weight:	500KG



## BT-11 自动袋泡茶带线兼标签包装机 AUTOMATIC QUANTITATION TEA-BAG PACKING MACHINE

所属系列:	袋泡茶包装机
产品型号:	BT-11
产品名称:	自动袋泡茶带线兼标签包装机
适合范围:	茶叶、咖啡、中药等过滤性物品。
本机特点:	可自动完成制袋、计量、充填、封合、分切、计数等功能。包装袋带提线，并具有独创的贴标签装置。
包装材料:	茶叶滤纸、棉线、标签。
<b>主要技术参数</b>	
计量方法:	容积法
计量范围:	约碎茶1.5-5g 3-15ml
制袋尺寸:	长50-75mm 宽55-75mm
标签尺寸:	长(18-23) 宽28mm
包装速度:	30-60袋/分
外形尺寸:	长900 x 宽950 x 高1800mm
整机重量:	350KG
总功率:	220V/50HZ/1.6KW

## BT-40F 粉末自动包装机 AUTOMATIC POWDER PACKING MACHINE

所属系列:	通用包装机
产品型号:	BT-40F
产品名称:	粉末自动包装机
适合范围:	食品、医药、化工、等行业细粉状物料的包装。
本机特点:	1、采用微电脑控制，螺杆计量； 2、可自动完成制袋、计量、充填、封合、分切、计数等功能； 3、无级调整袋长、增加附件可配置振荡下料、日期打印、易撕口等其它功能。
<b>主要技术参数</b>	
用途:	细粉末状物体
制袋尺寸:	长40-110mm 宽30-80mm
包装速度:	40-80袋/分钟
计量范围:	3-40ml
电源:	220V/50HZ/1.6KW
整机重量:	360KG
外型尺寸:	长700x宽800x高1900mm



Type:	Teabag packing machine
Product model:	BT-11
Product name:	Automatic Quantit Ation Tea-bagpacking Machine
Purpose:	It is suitable for packing such products as broken tea,coffee, ginseng essence,diet tea,health-caring tea,medicine tea,as well as tea leaves and herbbeverage,etc.
Feature:	The machine can automatically complete such functions as bag-making,filling,measuring,sealing,Thread feeding,labeling,cutting, counting,etc,thus reducing labor expenses and improving production efficiency.
Pack Material:	Tea paper、Thread、Tag.

TECHNIQUE PERFORMANCE	
Measuring:	Volumetric method
Filling Range:	about 1.5-5g Of Broken Tea
Bag Size:	L 50-75mm W 55-75mm
Tag Size:	(18-23)(L) x 28(W)mm
Packing Speed:	30-60bag/min
Dimension:	900(L) x 950(W) x 1800(H)mm
Weight:	350KG
Total Power:	220V/50HZ/1.6KW

Type:	General Packing Machine Series
Product model:	BT-40F
Product name:	Automatic Powoer Packing Machine
Purpose:	It is suitable for automatic packing soft-bag Of packing foodstuffs, medicines,chemicals and etc.
Feature:	Modern computer control and drive engine are adopted to screw, this guarantees the accurate filling of minute powder stuff.

TECHNIQUE PERFORMANCE	
Uses:	Fine Powder Material
Bag Size:	L 40-110mm W 30-80mm
Speed:	40-80bag/min
Filling range:	3-40ml
Power:	220V/50HZ/1.6KW
Weight:	360KG
Dimension:	700(L)x800(W)x1900(H)mm





## BT-18 袋泡茶内外袋挂线挂标包装机 EA-BAG INNER AND OUTER BAG PACKING MACHINE

所属系列:	袋泡茶包装机
产品型号:	BT-18
产品名称:	袋泡茶内外袋挂线挂标包装机
适用范围:	本机适用于茶叶、药茶、保健茶等小颗粒物的内外袋一次性包装。
本机特点:	本机是一种新型热封式，多功能全自动袋泡茶饮品包装设备。该机的主要特点是内外袋一次成型，避免了人手与物料的直接接触，提高效率。内袋为过滤棉纸，可自动带线带标签，外袋为复合纸。其最大的好处在于：贴标和外袋均可采用光电定位，包装容量、内袋、外袋、标签等均可任意调整，可根据用户的不同需要来调整内外袋尺寸，以便达到最理想的包装效果，提高产品外观档次，使产品价值提升。
包装材料:	纸/塑、塑/塑、塑/铝/塑、纸/铝/塑、过滤棉纸、棉线、标签纸。
主要技术参数	
包装容量:	3-15毫升
包装速度:	40-60袋/分钟
标签尺寸:	长20-24mm 宽40-55mm
线 长:	155mm
内 袋:	长50-70mm 宽40-80mm
外 袋:	长70-120mm 宽60-90mm
电 源:	220V /50HZ/ 3.7KW
外型尺寸:	长1250×宽700×高1800mm
整机重量:	500KG

## BT-60K 电脑控制背封全自动包装机 FULLY AUTOMATIC BACK SEAL PACKING MACHINE BY COMPUTER CONTROL

所属系列:	通用包装机
产品型号:	BT-60K
产品名称:	电脑控制背封全自动包装机
适用范围:	膨化食品、虾条、花生、麦片、味精、瓜子、白糖、食盐及不易粘附粉状物、颗粒等包装。
本机特点:	可自动完成计量、填充、计数、打印(需另配打码机)等周期作业;集光电跟踪、无极调速等功能于一体;封口形式为背封。
主要技术参数	
计量范围:	5-50g
制袋尺寸:	长50-200mm 宽50-240mm
包装速度:	40-90袋/分
外形尺寸:	长650 x 宽900 x 高1700mm
整机重量:	260KG
总 功 率:	1.8KW



Type:	Teabag packing machine
Product model:	BT-18
Product name:	Tea-bag Inner And Outer Bag Packing Machine
Purpose:	The machine is suitable for the dual bag packing of small grain-like materials, such as tea leaves, medicinal tea and healthy teas.
Feature:	The machine is a latest type of heated sealing packing machine, which has multifunction, can automatically packing. The main feature of the machine is one-time packing for the inner and outer bag, avoiding hands directly contacting with stuff materials, improving the efficiency. The inner bag is made of filter cotton paper, which can be automatically packed with thread and label. The outer bag is composite paper. The advantages are photoelectric location for the tag and outer bag, adjustment to the need of the content, length of inner bag and outer bag, and tag. The dimension of inner and outer bag can be adjusted according to the need that to achieve the perfect shape, to upgrade the appearance for the product, then add the value of it.
Pack Material:	paper/plastic,plastic/plastic,plastic/aluminum/plastic,paper/aluminum/plastic,tea paper, thread, tag

### TECHNIQUE PERFORMANCE

Sealling:	3 sealling
Measure:	1-5 grm/bag
Outer bag :	L 50-70mm W 40-80mm
Inner bag:	L 70-120mm W 60-90mm
Capacity:	40-60 bag/min
Tag size:	L 20-24 mm W 40-55 mm
Thread length:	155 mm
Total power:	220V/50HZ/3.7kw
Demension:	1250(L)x700(W)x1800(H)mm
Weight:	500KG

Type:	General Packing Machine Series
Product model:	BT-60K
Product name:	Fully Automatic Back Seal Packing Machine by Computer Control
Purpose:	It is applicable for packaging of different granulated, strip and slice product, such as puffed food products, prawn cracker, coffee, peanut, popcorn, oatmeal, MSG, melon seeds, sugar and salt.
Feature:	All the works involved bag making, filling, sealing, photoelectric alignment, cutting, counting and printing (necessary to order for code printing device) can automatically be done. A integrative system provided with photoelectric tracking control function and stepless speed regulating function. Provided with central seal bag technology.

### TECHNIQUE PERFORMANCE

Filling Range:	5-50 g
Bag Size:	L 50-200mm W 50-240mm
Packing Speed:	40-90bag/min
Dimension:	650(L)×900(W)×1700(H) mm
Weight:	260KG
Total Power:	1.8KW



## BT-40B-2

双列白糖条/果冻条/咖啡条  
包装机  
TWO LANE SUGAR/JELLY/COFFEE  
STICK PACKING MACHINE

所属系列:	高速包装机
产品型号:	BT-40B-2
产品名称:	双列白糖条/果冻条/咖啡条包装机
适用范围:	广泛用于颗粒, 液体, 粉末的条状包装如白糖条, 咖啡条, 果冻条等。
本机特点:	根据不同物料, 选择, 量杯下料, 螺杆下料, 活塞泵下料, 可自动完成制袋、计量、下料、封合、分切、计数、同时可根据客户要求配置打印批号等功能。 采用先进的微电脑控制器, 驱动步进电机控制袋长, 性能稳定调整方便、检测准确。选用智能式温控仪, PID调节, 保证将温度的误差范围控制在1℃以内。
主要技术参数	
计量范围:	0.5-100ml/g
制袋尺寸:	袋长: 50-180mm, 袋宽: 11-65mm
包装速度:	2-70袋/分 (1列) × 列数
外形尺寸:	800mm(W) × 900mm(L) × 1800mm(H)
整机重量:	500KG
总功率:	220V/50HZ/2.1KW



## BT-420K

颗粒大袋立式包装机  
GRAINS BIG BAG VERTICAL FORM,  
FILL AND SEAL MACHINE

所属系列:	通用包装机系列
产品型号:	BT-420K
产品名称:	Grains vertical form fill seal machine
适用范围:	适用于颗粒状物体的包装如白糖, 食盐大米等
本机特点:	*低投入, 高回报, 速度快, 效率高 *进口PLC全电脑控制系统, 人机界面, 超大显示触摸屏操作简便。 *伺服运膜系统, 横封气动控制, 定位准确, 整机性能卓越, 最大限度的提高了整机的可靠性和智能化程度。 *本机与计量装置配套即可自动完成送料、制袋、充填、制袋、日期打印, 充气(排气), 计数、成品输出的全过程。
包装材料:	纸/塑、塑/塑、塑/铝/塑、纸/铝/塑、过滤绵纸、棉线、标签纸
主要技术参数	
包装容量:	50-1500g
包装速度:	35-70包/分
袋子尺寸	袋长: 80-300mm, 袋宽: 60-200mm
最大膜宽	420mm
薄膜厚度	0.04-0.08mm
耗气量	0.8Mpa 0.5m <sup>3</sup> /min
电 源:	220V /50HZ/ 3.7KW
外型尺寸:	(L)1217×(W)1015×(H)1343mm
整机重量:	750KG



Type:	High Speed Packing Machine Series
Product model:	BT-40B-2
Product name:	Double lane sugar stick/coffee stick/jelly strip packing machine
Purpose:	It is used for the automatic package of liquid, powder and granule such as sugar stick, coffee stick and jelly strip.
Feature:	1. Stainless steel cover meet to GMP standard. 2. Micro-computer control or imported PLC control bag length all functions with digital display. 3. Adopt automatic photo-cell, the record is accurate.

TECHNIQUE PERFORMANCE	
Filling Range:	0.5-100ml/g
Bag Size:	L: 50-180mm, W: 11-65mm
Packing Speed:	2-70bag/min (lane) × lanes
Dimension:	800mm (W) × 900mm (L) × 1800mm (H)
Weight:	500KG
Total Power:	220V/50HZ/2.1KW

Type:	General packing machine series
Product model:	BT-420K
Product name:	Granule vertical form fill and seal machine
Purpose:	It suitable for the big bag package of granule material such as salt, sugar, seeds, nuts, popcorn, beans, seeds, peanuts, almonds, rice, wheat and other grains in food, medicine and chemistry industry.
Feature:	Equipped with safety protection, comply with solid safety management requirements. Use intelligent temperature controller to have accurate temperature, which ensures the artistic and neat seal. Use PLC Servo System and pneumatic control system and super touch screen to compose the drive control center which maximize the whole machines control precision, reliability and intelligent level. This machine completes automatically the whole packing procedure of loading materials, measuring, bag making, sealing, date printing, air charging (or exhausting) and finish products transporting as well as counting. Touch screen can store the technical parameters of various kinds of products, it is unnecessary to reset while products changing.
Pack Material:	paper/plastic, plastic/plastic, plastic/aluminum/plastic, paper/aluminum/plastic.

TECHNIQUE PERFORMANCE	
Measure:	50-1500g
Capacity:	35-70 Bags/Min
Bag Length	80~300mm
Bag Width	60~200mm
Film Width	Max 420mm
Air Consumption	0.8Mpa 0.5m <sup>3</sup> /min
Total power:	2.2KW/380V 50Hz
Dimension:	(L)1217×(W)1015×(H)1343mm
Weight:	750KG