



Langfang Xinming Cable Machinery Industrial Co., Ltd

廊坊新明线缆机械工业有限公司

High Speed Semitight 16 Spindles Cable Braiding Machine



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Technical Parameter

MODEL	KM16-180QHDE
Overall diameter of the wires to be braided Max	Φ 14mm
Number of strands per carrier	Φ 0.25mm(1-7) Φ 0.15mm(1-13) Φ 0.12mm(2-13) Φ 0.08mm(3-13) Φ 0.05mm(4-13)
Rotation of the main machine Max	180RPM (the general speed is 150 RPM)
Motor for the main machine	380V 1.1KW
Noisy	≤86db
Reel size	Φ 600mm*470mm
Bobbin	Φ 66mm*82.5mm
Take-up and pay-off spindle hole	Φ > 38mm ≤ 80mm
Machine weight	≈450Kg
Pitch regulation	The pitch may be regulated with steps by transposing gears between 6.47 and 63.5mm.
Standard	1, new type electrical apparatus with easy maintenance 2,

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components	pitch regulator 3, inverter control 4, Electronic monitor for wire break 5, Monitor for tape break with longitudinal taping 6,tension regulator for braiding stands 7, Device for the free adjustment of take-up reels and traversing width. 8, Automatic stop at wire break 9, Automatic oiler
Braider material	1, The braiding stands may be soft copper wires, Al-Mg alloy wires and stainless steel wires. 2, The elongation shall be at least 10 to 17% for soft copper wires and between 3 and 5% for AL=Mg alloy wires. 3, The stainless steel shall have an elongation between 38 and 45% and tension strength between 700 and 730MPA(based on ϕ 0.2mm wire)
Remarks:	If need the special pitch, please confirm before the Order.

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