

4R HMS

MODEL MODEL	Kıvrma uzunluğu Usefull length	Ön Kıvrma Kapasitesi Pre-Bending Capacity	Kıvrma Kapasitesi Bending Capacity	Merkez top çapları ϕ Central rolls ϕ	Yan top çapları ϕ Side rolls ϕ	Minimum Kıvrma Çapları ϕ Min. Internal Dia. ϕ	Motor gücü Motor Power	Bükme hızı Working speed	Makina ölçüleri (LxGxY) Machine dimensions(LxWxH)	Ağırlık Weight
	mm	mm	mm	mm	mm	mm	kW	m/min.(dk.)	mm	kg
4R HMS 650-80	650	2,5/3	3/3,5	80	80	120/400	1,1+0,75	5	1950x950x960	950
4R HMS 1050x80	1050	1,5/2	2/2,5	80	80	120/400	1,1+0,75	5	2350x950x960	1150
4R HMS 1270x80	1270	1/1,5	1,5/2	80	80	120/400	1,1+0,75	5	2570x950x960	1250
4R HMS 1270x100	1270	1,5/2	2/3	100	90	150/450	1,1+0,75	6,5	2570x950x960	1350
4R HMS 1270x130	1270	3/4	4/5	130	130	195/650	2,2+0,75	5	3020x1150x1110	2150
4R HMS 1270x150	1270	4/5	5/7	150	130	225/750	2,2+1,1	6	3020x1150x1110	2155
4R HMS 1270x180	1270	5,5/7,5	7,5/10	180	150	270/900	4,0+1,1	5	3070x1350x1290	2700
4R HMS 1270x200	1270	8/10	10/12	200	180	300/1000	4,0+1,5	6	3070x1350x1290	3000
4R HMS 1550x80	1550	0,5/1	1/1,5	80	80	120/400	1,1+0,75	5	2850x950x960	1350
4R HMS 1550x100	1550	1/1,5	1,5/2	100	90	150/450	1,1+0,75	6,5	2850x950x960	1500
4R HMS 1550x130	1550	2,5/3,5	3,5/4,5	130	130	195/650	2,2+0,75	5	3300x1150x1110	2250
4R HMS 1550x150	1550	3,5/4,5	4,5/6,5	150	130	225/750	2,2+1,1	6	3300x1150x1110	2370
4R HMS 1550x180	1550	5/7	7/9	180	150	270/900	4,0+1,1	5	3350x1350x1290	2900
4R HMS 1550x200	1550	7/9	9/11	200	180	300/1000	4,0+1,5	6	3350x1350x1290	3250
4R HMS 1550x220	1550	8/10	10/12	220	180	330/1100	5,5+1,5	5	3500x1500x1370	4250
4R HMS 1550x250	1550	10/12	12/15	250	200	375/1250	7,5+1,5	5	3500x1500x1370	4650
4R HMS 2050x130	2050	2/3	3/4	130	130	195/650	1,5+0,75	5	3800x1150x1110	2450
4R HMS 2050x150	2050	3/4	4/6	150	130	225/750	2,2+1,1	6	3800x1150x1110	2800
4R HMS 2050x180	2050	4/6	6/8	180	150	270/900	4,0+1,1	5	3850x1350x1290	3300
4R HMS 2050x200	2050	6/8	8/10	200	180	300/1000	4,0+1,5	6	3850x1350x1290	3750
4R HMS 2050x220	2050	7/9	9/11	220	180	330/1100	5,5+1,5	5	4000x1500x1370	4800
4R HMS 2050x250	2050	8/10	10/12	250	200	375/1250	7,5+1,5	5	4000x1500x1370	5350
4R HMS 2050x275	2050	12/15	15/16	275	220	410/1375	11	1,5/5	4400x1600x1800	8000
4R HMS 2050x300	2050	15/18	18/22	300	250	450/1500	11	1,5/5	4400x1800x1950	9000
4R HMS 2550x150	2550	2/3	3/4	150	130	225/750	2,2+1,1	6	4300x1150x1110	3230
4R HMS 2550x180	2550	3/4	4/6	180	150	270/900	4,0+1,1	5	4350x1350x1290	3700
4R HMS 2550x200	2550	4/6	6/8	200	180	300/1000	4,0+1,5	6	4350x1350x1290	4250
4R HMS 2550x220	2550	5/7	7/9	220	180	330/1100	5,5+1,5	5	4500x1500x1370	5400
4R HMS 2550x250	2550	6/8	8/10	250	200	375/1250	7,5+1,5	5	4500x1500x1370	6100
4R HMS 2550x275	2550	10/12	12/15	275	220	410/1375	11	1,5/5	4900x1600x1800	9000
4R HMS 2550x300	2550	12/15	15/18	300	250	450/1500	11	1,5/5	4900x1800x1950	10500
4R HMS 3100x180	3100	2/3	3/4	180	150	270/900	4,0+1,1	5	4850x1350x1290	4100
4R HMS 3100x200	3100	3/4	4/6	200	180	300/1000	4,0+1,5	6	4850x1350x1290	4750
4R HMS 3100x220	3100	4/6	6/8	220	180	330/1100	5,5+1,5	5	5000x1500x1370	6000
4R HMS 3100x250	3100	5/7	7/9	250	200	375/1250	7,5+1,5	5	5000x1500x1370	6800
4R HMS 3100x275	3100	8/10	10/12	275	220	410/1375	11	1,5/5	5400x1600x1800	10500
4R HMS 3100x300	3100	10/12	12/15	300	250	450/1500	11	1,5/5	5400x1800x1950	11500
4R HMS 4100x250	4100	3/4	4/6	250	200	375/1250	7,5+1,5	5	6000x1500x1370	8500
4R HMS 4100x275	4100	4/6	6/8	275	220	410/1375	11	1,5/5	6400x1600x1800	12000
4R HMS 4100x300	4100	6/8	8/10	300	250	450/1500	11	1,5/5	6400x1800x1950	13500

Sac kapasiteleri 260 N/mm² sac akma mukavemetine göre verilmiştir.
Plate bending capacities are given for 260 N/mm² plate yielding strength.