

EDM CONSUMABLES FOR ALL MACHINE TYPES

EDM Brass Wire| Specialty Wires| Filters| Power Feed Carbide Contacts| Diamond Wire Guides| Flushing Nozzles
DI Resin| Hole Drilling Electrodes| Tooling Systems| Dielectric Oil| Machine Lighting & Accessories
Consumable + Replacement Parts| EDM Equipment & Chiller

MACHINERY

Fanuc EDM | Current EDM | Exeron | SmalTec | The sPINner | Ransohoff by CTG Group | Yougar EDM Drill

TOOLING SYSTEMS

System 3R | Erowa | Hirschmann | FTool International

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EDM WIRE

OKI

OKI ELECTRIC CABLE CO., LTD

OKI-P

Hard Brass Wire, Paraffin

OKI-PN

Hard Brass Wire,
Non-Paraffin

OKI-PZN

Hi-Tensile Zinc Enriched,
Non-Paraffin Wire

OKI-PSX

Hard Brass Wire,
Precision Speed

bedra-GISCO

cobracut®
bercocut®
broncocu®
megacut®
topas®
microcut®

Hitachi Cable

HBZ-K

Hard Brass Wire,
Non-Paraffin

HBZ-B

Zinc Rich Hard Brass Wire

HIH

Zinc Coated Wire

HIR

Brass Core Coated Wire

ABZ

Soft Brass Wire

SUMITOMO

TWS

Tungsten Fine Wire

**ECONOMY BRAND
WIRES
ALSO AVAILABLE**

FILTRATION

Filter cartridges for your
every need. All makes and
models for use in Wire,
Sinker EDM Machines.
Standalone Filtration System
Units from Ebbco.



**TOOLING
SYSTEMS**

Tooling Systems for
EDM and Metal Cutting
applications designed to
maintain accuracy while
minimizing costly machine
down time during long
set-ups and job changeover.
Solutions range from
set-up time reduction to
full on system automation.

system 3R

HIRSCHMANN



EROWA



DI RESIN

We specialize in deionizing
resin and resin regeneration
services.
Offering products and
services to produce your
pure water needs.



Please call us
if you are interested in the
variety of products, sizes and
types available to best suit
your EDM Machining
process
and improve quality
precision in your parts.

EDM Tech Center
stocks regenerated
D.I. Resin Bottles
and
D.I. Resin Bags.

We offer delivery to
our local customers.

What's NEW:

We now offer
TWO types of
Head Connectors to
accommodate
any
EDM Machine.

- U-Pin Quick Connection
- Standard Garden Hose Connection

**REPLACEMENT
PARTS**



**HOLE
DRILLING**

**Brass & Copper
Electrodes**

Single Channel
&
Multi-Channel

Premium & Economy Brands

We stock 8", 12", 16"
Custom Lengths Available



EDM EQUIPMENT

**FANUC
ROBOCUT**

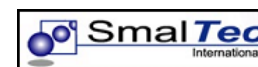
New! FANUC RoboCut ciA
Series Wire EDM machines
feature a new 3li-WB Control,
AWF2 and a new economy
mode for energy and wire usage
savings. The ciA-Series
machines burn with virtually
no re-cast and the AWF2 has
been enhanced to thread while
submerged through the gap
of a workpiece with a
thickness of up to 8".

exeron.

Exeron Die Sinker EDM machine
is rugged, dependable and
precise. Models available with
axis travels to
47.3" x 31.5" x 19.7".
Can hold electrodes to 1760#,
and work pieces to 7715#.

Current EDM
EDM DRILLING MACHINES

Current EDM offers the highest
precision quality in EDM Drilling
Machines. Models available in
Manual, CNC and Multiple Axis
Small Hole EDM Drilling
Systems. Utilize Electrodes
from .0012" to .256" diameter
to drill in any conductive material
on angles, curves and through
threads for virtually
burr free holes.



SmalTec – Micro EDM Machines
for Micro Holes as small as
.0002" diameter.

3 Dimensional Micro Shapes.
Mirror Finish surface roughness
of 10nm Rmax.



The best economical choice
in Small Hole EDM Drills.
Self-contained machine
w/ Built-in Closed Loop Filtration.
Manual & CNC Models.

**MACHINE
MAINTENANCE**

Our team of technical
professionals at
T. Bryce & Associates, Inc.
have been proudly
servicing our customers
for over 32 years.

They combine world-class
expertise with local
knowledge to efficiently
take care of;

*Machine Start-Ups
Equipment Installations
Machine Additions
Modifications to Machines
Machine Operation Training
Programming
Laser Calibration
General Maintenance*

T. Bryce & Associates, Inc.
provides full
maintenance and service
**For ALL EDM types
and brands.**

Our service engineers are
factory trained on
FANUC EDM
AGIE EDM
MITSUBISHI EDM

From complete rebuilding
including pumps, motors,
ball screws and electronic
components to preventative
maintenance.

Very reasonable service
rates for non-warranty
repairs on all machine tool
equipment.

Renishaw Equipment used
QC10 Ballbar analysis
ML10 Laser calibration

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**MACHINE
ACCESSORIES**



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Machine & Industrial Lighting

The Sawfish™
The Barracuda™
The Ladyfish™
The Lanternfish™
The Swordfish™

Sonix IV

Sonix IV Ultrasonic cleaning
systems offers a powerful
cleaning action. An industry
standard in the EDM markets
to clean Diamond Guides.



BENCHTOP SERIES



BROKEN TAP REMOVER

TR100 Portable EDM Machine

Simple set up + operation
Fast, Low Cost, High
Performance



CHILLERS

High End Performance Chillers
For all types of
EDM Machines.



DIELECTRIC OIL



We also sell
Alectrol 240
Chem Finish EDM 3001
Chem Finish EDM 3033

DEBURRING

sPINner Magnetic Machine
performs batch deburring on
small, precision parts without
the need for hand deburring
...in minutes!

The **sPINner deburring
machine** works best on small,
precision parts, made from
non-ferrous metals including:
aluminum, brass, copper,
stainless steel, and titanium.
The deburring process will not
affect tolerances or damage
delicate parts.

The **sPINner micro deburring
process** is used in many
industries including medical,
aerospace, and electronics. It
is also a good fit for most parts
made on CNC Swiss-type
screw machines.

**Send us your parts for a
FREE
micro deburring analysis**