RB-M Bridge Type 5-Face Machining Centers

		Unit	RB-2NM	RB-3NM	RB-4VM	RB-4NM	RB5VM	RB-6VM	RB-7VM	RB-8VM
Effective Distance Between Columns		inch	67	94	94	112	112	138	161	197
Distance from Table Top to Spindle End		inch	53	59	59	71	71	79	98	138
Table Size		inch	98 x 47	118 x 59	157 x 79	157 x 79	197 x 98	236 x 118	315 x 138	394 x 157
Permissible Mass of Workpiece		lbs	11,000	22,000	33,000	33,000	33,000	66,000	66,000	88,000
Axis Travel	X	inch	108	128	167	167	207	246	325	404
	Y	inch	79	94	94	114	114	150	177	209
	Z	inch	24	24	24	24	24	24	24	31
	W	inch	35	43	43	55	55	63	83	114
Spindle RPM		rpm	6,000	6,000	6,000 (4,500)	6,000 (4,500)	6,000 (4,500)	6,000 (4,500)	6,000 (4,500)	6,000 (4,500)
Spindle Motor		hp	30 / 25	30 / 25	30 / 25 (50 / 40)	30 / 25 (50 / 40)	30 / 25 (50 / 40)	30 / 25 (50 / 40)	30 / 25 (50 / 40)	30 / 25 (50 / 40)
Rapid Traverse	X,Y	ipm	787	787	787	787	787	787	787	787
	Z	ipm	315	315	315	315	315	315	315	315
	W	ipm	236	236	236	236	236	236	236	236
Feedrate	X,Y	ipm	394	394	394	394	394	394	394	394
	Z	ipm	315	315	315	315	315	315	315	315
	W	ipm	236	236	236	236	236	236	236	236
ATC		#	40/60/80/100/120	40/60/80/100/120	40/60/80/100/120	40/60/80/100/120	40/60/80/100/120	40/60/80/100/120	40/60/80/100/120	40/60/80/100/120
APC		o/x	o	o	o	o	o	o	o	o
AAC		Type	1+	1+	1+	1+	1+	1+	1+	1+
Control		Type	Fanuc 31i	Fanuc 31i	Fanuc 31i	Fanuc 31i	Fanuc 31i	Fanuc 31i	Fanuc 31i	Fanuc 31i