

## RB-F Series 5-Axis Bridge Type Machining Centers

	Unit	RB-200F	RB-250F	RB-300F	RB-350F	
Effective Distance Between Columns	inch	112	112	133	161	
Distance from Table Top to Spindle End	inch	57	57	66	66	
Table Size	inch	78 x 157	98 x 196	118 x 23	137 x 236	
Permissible Mass of Workpiece	lbs	33,000	33,000	66,000	66,000	
Axis Travel	X	inch	167	206	246	246
	Y	inch	114	114	150	177
	Z	inch	23 (39)	23 (39)	23 (39)	23 (39)
	W	inch	33	33	43	43
	B	degree	±95	±95	±95	±95
	C	degree	±360	±360	±360	±360
Spindle RPM	rpm	6,000 (10,000, 15,000)	6,000 (10,000)	6,000 (10,000)	6,000 (10,000)	
Spindle Motor	hp	73/40/30	40/30	40/30	40/30	
Rapid Traverse	X,Y	ipm	800	800	600	600
	Z	ipm	240	240	240	240
	W	ipm	120	120	120	120
	B,C	dpm	3,600	3,600	3,600	3,600
Feedrate	X,Y	ipm	400	400	240	240
	Z	ipm	240	240	240	240
	W	ipm	120	120	120	120
	B,C	dpm	3,600	3,600	3,600	3,600
ATC	#	60 / 80 / 100	60 / 80 / 100	60 / 80 / 100	60 / 80 / 100	
APC	o/x	0	0	0	0	
Control	Type	Fanuc 30i	Fanuc 30i	Fanuc 30i	Fanuc 30i	