



Use GreenCut at 20 : 1 mix ratio

GreenCut® Cutting/Misting Fluid

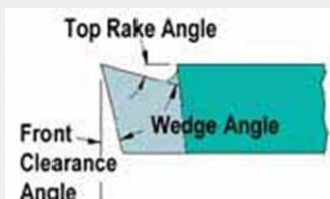
Data Sheet



GreenCut provides exceptional lubrication—burnishing—cooling of the work piece

- Extends tool life by 40%
- Provides improved accuracy
- Superb surface finish
- Increased production speeds
- 100% effective regardless of the tool speed or feed
- Friction plane heat is radically reduced by the extraordinary GreenCut lubrication assets

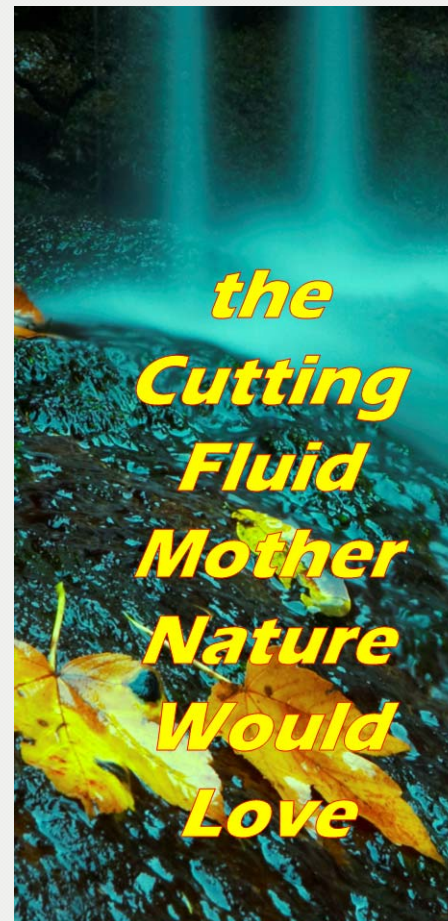
GreenCut does this by having full access to the seizure zone on the tool rake-face where all the cutting action takes place: **Preventing metal-to-metal contact**



GreenCut *totally* prevents growth of aerobic and anaerobic bacteria

GreenCut = SAFE

- Eliminates sump odors permanently: immediate biodegradation of up to 5% of oil wastes means no stench and extended service life.
- Easy on the hands and helps heal lacerations & dermatitis. Vapors won't cause asthma or breathing problems. Spills are safe to walk on "no-slip".
- No sump clean-outs for at least one year with proper maintenance and pump circulation of the coolant.
- Just add GreenCut /water as needed by Checking the **pH** of the bath using pH test paper strips for color match.
pH to be between 9 and 10 for optimum performance.



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GreenCut Cutting Fluid is **SAFE**
and has superior performance:



Machining
Cutting
Grinding
Drilling
Tapping

Machining all metals:

Carbon / Stainless Steel Brass
Inconel Titanium Aluminum



LubeCorp Manufacturing Inc.
Home of the **All-SAFE™**
Industrial Fluid Product Line:

Outperforming while providing
Uncompromising Safety

1. **Work-SAFE:**
Safe for hands, lungs, eyes
Fireproof and Smokeproof
Non-toxic
2. **Nature-SAFE:**
Safe for all ecosystems
Direct sewer disposal
UL Ecologo certified
3. **Cost-SAFE:**
Superior performance
Lowered overall costs
Greater productivity

Hazardous Material Identification System GREENCUT CUTTING/MISTING FLUID	
HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	A

Excellent for liquid CNC controlled
Plasma Arc Cutting Tables

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