

ST-25**All prices posted at haascnc.com****SWING DIAMETER**

Over Front Apron

Over Cross Slide

Over Tailstock

S.A.E.

31.75 "

20.75 "

23.0 "

METRIC

806 mm

527 mm

584 mm

CAPACITIES

Chuck Size

Max Cutting Diameter (varies with turret)

Max Cutting Length (without workholding)

Bar Capacity

S.A.E.

10 "

15.0 "

21 "

3 "

METRIC

254 mm

381 mm

533 mm

76 mm

TRAVELS & FEEDRATES

X Axis

Z Axis

Rapids on X

Rapids on Z

Max Thrust X

Max Thrust Z

S.A.E.

9.3 "

21.0 "

945 in/min

945 in/min

4100 lb

5100 lb

METRIC

236 mm

533 mm

24.0 m/min

24.0 m/min

18238 N

22686 N

SPINDLE

Max Rating

Max Speed

Max Torque

Spindle Nose

Spindle Bore ϕ

S.A.E.

30 hp

3400 rpm

300 ft. lb @ 500 rpm

A2-6

3.50 "

METRIC

22.4 kW

3400 rpm

407 Nm @ 500 rpm

A2-6

88.9 mm

TURRET

Number of Tools

OD vs ID Tools

S.A.E.

12 Station BOT

Any Combination

(will vary with turret style)

4.0 "

METRIC

12 Station BOT

Any Combination

(will vary with turret style)

102 mm

GENERAL

Air Required

Coolant Capacity

S.A.E.

4 scfm, 100 psi

55 gal

METRIC

113 L/min, 6.9 bar

208 L