

ST-55**More info and all prices posted at HaasCNC.com****SWING DIAMETER**

Over Front Apron
Over Cross Slide
Over Tailstock

S.A.E.

34.5 "
25.5 "
25.5 "

METRIC

876 mm
648 mm
648 mm

CAPACITIES

Chuck (optional)
Max Cutting Diameter
Max Cutting Length (without workholding)

Not Included
25.5 "
80 "

Not Included
648 mm
2032 mm

TRAVELS & FEEDRATES

X Axis
Z Axis
Rapids on X
Rapids on Z
Max Thrust X
Max Thrust Z

17 "
80 "
710 in/min
320 in/min
5500 lb
9000 lb

432 mm
2032 mm
18.0 m/min
8.1 m/min
24465 N
40034 N

SPINDLE

Max Rating
Max Speed
Max Torque
Spindle Nose
Spindle Bore ø

55 hp
1000 rpm
4250 ft-lb @ 30 rpm
A1-20 Front & Rear
12.5 "

41.0 kW
1000 rpm
5762 Nm @ 30
rpm A14 20 Front
& Rear 318 mm

TURRET

Number of Tools
OD vs ID Tools

12 BOT
Any Combination (will vary with turret style)

12 BOT

GENERAL

Air Required
Coolant Capacity

4 scfm, 100 psi
95 gal

113 L/min, 6.9 bar
360 L