

Hydraulic



FABRICATION

Straight Folding Brakes
Box and Pan Brakes



STANDARD FINGER ASSORTMENT, WIDTH AND NR. OF FINGERS:

SIZE		410-6 / 412-6	612-6 / 616-6	810-6 / 812-6 / 816-6	1010-6 / 1014-6 / 1016-6	1216-6 / 1218-6	4018-6 / 4022-6
76mm	3"	3	6	6	6	6	6
101mm	4"	2	3	4	4	6	6
127mm	5"	5	6	10	10	10	10
152mm	6"	1	2	2	6	9	11
TOTAL		11	17	22	26	31	33

With:

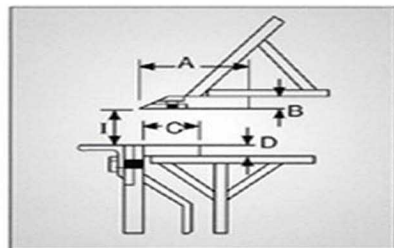
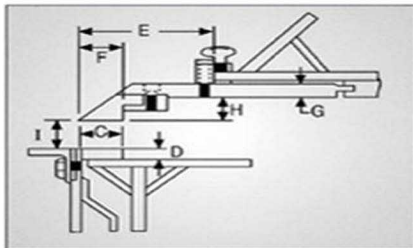
NC angle control
Hardened 2-piece fingers
Hydraulic clamping
Hydraulic bending
Box depth to 6"

DIMENSIONS

MODEL	V-412 V-612 V-816	V-812 V-1014	V-1016	V-1218 V-4022	V-412-6 V-612-6	V-816-6	V-812-6 V-1014-6	V-1016-6 V-4022-6	VH-412-6 VH-612-6 VH-812-6	VH-1014-6 VH-1216-6 VH-4018-6
A	80	100	100	100						
B	16	25	20	25						
C	50	50	50	50	50	50	50	50		50
D	23	23	20	23	23	20	23	20	23	23
E					150	150	150	150		150
F					50	50	50	50		50
G					30	20	30	25		30
H					33	33	33	33		33
I	40	53	53	53	40	40	53	53		100

Optional:

NC backgauges 800mm or 1250mm
Extra radius fingers
Special custom fingers



MODEL		VH-412-6	VH-410-6	VH-612-6	VH-610-6	VH-812-6	VH-810-6	VH-1014-6	VH-1010-6	VH-1216-6	VH-4018-6
BENDING CAPACITY	BENDING LENGTH	1220mm(48')	1220mm(48')	1830mm(72')	1830mm(72')	2440mm(96')	2540mm(100')	3048mm(120')	3048mm(120')	3700mm(145')	4000mm(157')
	MILD STEEL	2.5mm(12GA)	3.5mm(10GA)	2.5mm(12GA)	3.5mm(10GA)	2.5mm(12GA)	3.5mm(10GA)	2.0mm(14GA)	3.5mm(10GA)	1.6mm(16GA)	1.2mm(18GA)
	STAINLESS STEEL	1.6mm(16GA)	2.5mm(12GA)	1.6mm(16GA)	2.5mm(12GA)	1.6mm(16GA)	2.5mm(12GA)	1.2mm(18GA)	2.5mm(12GA)	0.8mm(22GA)	0.6mm(24GA)
BENDING ANGLE		0-135°	0-135°	0-135°	0-135°	0-135°	0-135°	0-135°	0-135°	0-135°	0-135°
BEAM ADJUSTMENT		25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")
MIN REVERSE BEND		16mm(1/2")	25mm(13/16")	16mm(1/2")	25mm(13/16")	16mm(1/2")	25mm(13/16")	16mm(1/2")	25mm(13/16")	16mm(1/2")	16mm(1/2")
MOTOR (HP)		2	5	2	5	3	5	3	5	3	3
PACKING SIZE (mm)		2100 x 1150 x 1680	2100 x 1150 x 1750	2700 x 1150 x 1680	2800 x 1100 x 1750	3350 x 1150 x 1680	3350 x 1150 x 1800	3900 x 1150 x 1680	3900 x 1150 x 1800	4700 x 1200 x 1700	4850 x 1200 x 1700
PACKING WEIGHT		1000Kgs	1750Kgs	1900Kgs	2400Kgs	2360Kgs	2700Kgs	2650Kgs	3500Kgs	3200Kgs	3300Kgs



Standard Accessories for Euro-style NC-equipped folders:

