

## **AUTO-STOP AND PUSHER SYSTEMS**

PD SERIES - HEAVY DUTY RACK & PINION





#### **STANDARD FEATURES PD100**

- Precision linear steel guide rails
- Easy retrofit to existing conveyors and tables
- Steel carriage with hardened double ball bearings
- Magnetic linear encoder for direct measuring
- Steel faceplate with manual arm lift, adjustable in X / Y / Z
- Position controller for single position with manual mode, inch/metric conversion
- · Motor brake for secure positioning
- · Left or right side mounting

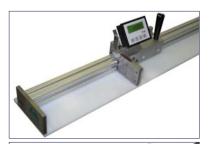
#### **GENERAL SPECIFICATIONS**

- Travel speed: 20in/sec, others on request
- Repeatability: +/-0.001in (+/- 0.03mm)
- Encoder accuracy: +/- 0.001in (+/-0.03mm)
- Brake force: 2,000N with pneumatic brake option

#### **OPTIONS**

- Material grippers
- Pneumatic brake system
- Pneumatic arm lift and lower
- Adjustable pneumatic gripper
- 3,000 line program memory and outputs for full automatic operation
- RS232 interface with communication software for PC
- · Photo eye for material recognition and initialization
- Steel constructed conveyor with galvanized rollers
- Flat table with solid steel top
- Plastic rollers for a non-marring surface

# **DIGITAL LENGTH MEASURING GAUGE**



#### STANDARD FEATURES

- · Light weight and portable design
- Rugged guide rail with T-slots for easy mounting
- Precision and maintenance-free moving carriage with handle
- High-performance slide bearings for smooth and easy positioning
- Battery powered LCD readout with inch/metric and fractional display
- Keypad presets for zero and reference with inch/metric conversion
- High accuracy IP67 rated linear encoder for direct measuring
- Precision ground steel contact plates





- Repeat Accuracy: 0.001in (0.01mm)
- Total system length: measuring length + 8in
- Power supply: 'C' battery, approximately 12 month consumption
- Backlit display: 6 digits, 4 keys (48mm x 72mm)
- Temperature range: -20°C to 80°C (-4°F to 176°F)

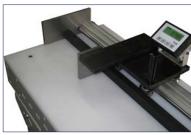
#### **OPTIONS**

- Custom contact plates
- RS232 interface
- V-channel for round stock
- · Smooth and wear-free measuring surface



## DIGITAL LENGTH MEASURING GAUGE

MMTB - TABLE TOP, MMVB - V-BLOCK



#### STANDARD FEATURES

- Precision and maintenance free steel roller guideway integrated into aluminum extrusion
- Moving steel stop with handle and fixed steel end stop
- Swivel mounted digital readout with reset button, inch/metric conversion and absolute/incremental mode
- High accurate non-contact magnetic linear encoder with drag chain protected inside cable tray

#### **SPECIFICATIONS**

- Encoder resolution: 0.0002in (5microns)
- Display resolution: 0.001in, others on request
- Repeat accuracy: +/- 0.001in (+/- 0.03mm)
- Power supply: 'C' battery, approximately 12 month consumption
- Working height: 36in, others on request
- Material diameter: up to 6in (MMVB), others on request

## **OPTIONS**

- Custom contact plates
- Casters for portability
- RS232 interface





#### STANDARD FEATURES

- · Steel guide rail with T-slots for easy retrofit mounting
- Carriage with steel roller bearings & Roto-lock brake system
- Steel faceplate with manual arm lift, adjustable in X / Y / Z
- Battery powered LCD readout with inch/metric & fractional
- Rugged (IP67 rated) magnetic linear encoder
- Fine tune adjustment knob for 0.001in positioning (MD50D)
- · Left or right side mounting

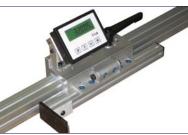
#### **SPECIFICATIONS**

- Brake force: 2,000N
- Resolution: 0.001in or 1/64 fractional or 0.01 mm
- Total length: measuring length + 12in

#### **OPTIONS**

- RS232 interface
- · Roller conveyor with galvanized rollers
- Flat table with steel top
- Pneumatic arm lift and lower

## **MANUAL STOP** MD10D





#### **STANDARD FEATURES**

- Guide rail with T-slots for easy retrofit
- Carriage with contact gang stop and roto-lock lever
- High-performance slide bearings for smooth and easy positioning
- Battery powered LCD readout with inch/metric and fractional
- Magnetic linear encoder for direct measuring
- · Left or right side mounting

#### **SPECIFICATIONS**

- Brake Force: 800N
- Resolution: 0.001in or 1/64 fractional or 0.01mm
- Total length: Measuring length + 8in

#### **OPTIONS**

- Mounting brackets
- RS232 interface
- · Roller conveyor with galvanized rollers
- Flat table with steel top

## **MANUAL STOP VERSA-STOP**





#### STANDARD FEATURES

- Guide rail with T-slots for easy retrofit
- Tool-free operation
- Precision-ground steel contact plates
- High performance slide bearings for smooth operation
- · Left or right side mounting
- Bypass feature for unused stops
- Any length with any number of stops available

### **SPECIFICATIONS**

- Brake force: 800N • Stop spacing: >1-3/8in • Graduation: 1/16in / 1mm
- Total length: measuring length + 6in

#### **OPTIONS**

- Mounting brackets
- Y-axis adjustment brackets
- · Roller conveyor with galvanized rollers
- Flat table with steel top

## **TURNKEY DRILLING SOLUTIONS**

KDP SERIES - AUTOMATIC DRILLING SYSTEMS





#### STANDARD FEATURES

- Heavy duty rack and pinion drive
- Carriage with hardened double ball bearings
- Magnetic linear encoder for direct measuring
- Motor brake for secure positioning
- LED controller, displays in 0.001in (LCD available for fractional)
- 3,000 line program memory (hole-list)
- RS232 interface with PC
- Pneumatic material clamps
- Two speed stroke control with variable drill feed
- · Proximity sensors for end of stroke
- · Clean hole breakthrough
- Adjustments for varying material widths & center line changes

#### **SPECIFICATIONS**

- Carriage travel speed: 15in/sec, others available upon request
- Repeatability: +/- 0.001in (+/- 0.03mm)
- Encoder accuracy: +/- 0.001in/ft (+/- 0.1mm/m)
- Total length: measuring length + 36in
- Drill thrust force: up to 1,000lbs
- · Spindle speeds: up to 8000 RPM
- VFD for spindle speed adjustments (optional)
- Requirements: 110VAC & 230/460VAC 3-phase & shop air
- Temperature range: -20°C to 80°C (-4°F to 176°F)

## **TURNKEY SAWING SOLUTIONS**

KG SAW SERIES - AUTOMATIC SAWING SYSTEMS



#### **STANDARD FEATURES - PUSHER**

- · Heavy duty rack and pinion drive
- Precision linear steel guide rails
- Carriage with hardened double ball bearings
- Magnetic linear encoder for direct measuring
- LED controller, displays in 0.001in/0.01mm (LCD available for fractional)
- 3,000 line program memory (cut-list)
- RS232 interface with PC
- Pusher or Stop operation, Semi or Fully automatic
- Repeatabillity of +/-0.001in

### **SPECIFICATIONS - PUSHER**

- Travel speed: 15in/sec, others on request
- Repeatability: +/-0.001in (+/- 0.03mm)
- Encoder accuracy: +/- 0.001in (+/-0.03mm)

#### STANDARD FEATURES - COLD SAW

- Pneumatic hydro-check with smart PLC system
- Dual pneumatic clamping system
- Variable Speed Motor: 27 to 108 RPM
- 230V 1 or 3-phase and 460V 3-phase available

### STANDARD FEATURES - UPCUT ALUMINUM SAW

- Single head mitre saw with upward blade feed, pneumatically operating.
- Manual rotation of the cutting unit on chosen angles (90°, 45°, 30°) on the right and (90°, 45°, 0°) on the left.
- The profile fence can be pulled back for 50 mm.
- Integrated guard for blade protection.
- Pre-arranged to connect an exhaust extractor for swarfs.
- 230V 3-phase and 460V 3-phase available

## TURNKEY TUBE CUTTING SOLUTIONS

PDT SERIES - AUTOMATIC TUBE CUTTING SYSTEMS





## STANDARD FEATURES

- Precision linear steel guide rails
- Carriage with hardened double ball bearings
- · Magnetic linear encoder for direct measuring
- LED controller, displays in 0.001in/0.01mm (LCD available for fractional)
- 3,000 line program memory (cut-list)
- RS232 interface with PC
- Motor brake for secure positioning
- Accomodates tubes ranging in size from 3/16in OD to 12-3/4in OD, up to 5/8in wall thickness
- Adjustable stroke for maximum cycle efficiency
- Chipless operation
- · Smooth, dimple-free cuts

### **GENERAL SPECIFICATIONS**

- Travel speed: 15in/sec, others available upon request
- Repeatability: +/- 0.001in (+/- 0.03mm)
- Encoder accuracy: +/- 0.001in/ft (+/- 0.1mm/m)
- Total length: measuring length + 36in

### OPTIONS

- Automatic loader for multiple tube cut process
- Offloading device for hands free operation
- Onsite installation and training
- Customized features per each unique application