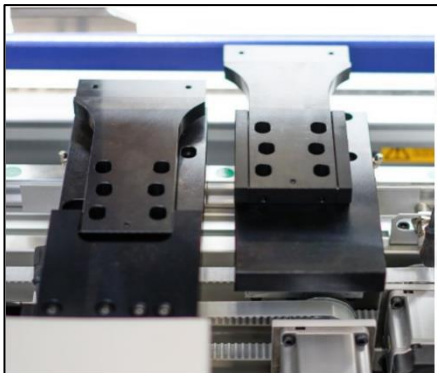




CLEAN GREEN ALL ELECTRIC PRESS BRAKES



Built in Finland, CoastOne press brakes are designed to surpass the exacting requirements of today's high-tech fab shops. Every CoastOne comes equipped with the highest quality linear guides and fast, high precision servo drives and ball screws to power the X and R backgauge axes. Step gauge fingers control the front stop and support large parts. Z1-Z2 and X1-X2 axes are available as options.

A user-friendly, easy to learn programming system with a large 15" display makes set-ups fast and is perfectly suited to hot production requirements and short runs. Tooling options are customized for your applications and include WILA, American, and European style tools and holders.

Is your shop concerned about safety? Compliance with the latest regulatory standards makes press brake guarding a must. CoastOne offers a state of the art Lazer Safe system as a standard option. SICK and other safety systems are also available on request.

CoastOne brakes are 100% electric. That means no hydraulics to maintain or hydraulic oil to dispose of. These machines are environmentally friendly and only use power when you are making your parts.

Standing behind CoastOne's proven reliability is one of the best warranties in the industry. Every CoastOne press brake comes with two year, 4000 hour "drive train" protection and a lifetime frame guarantee. We also offer fast onsite service, support, and factory parts.

Exclusive North American Importer

INTERNATIONAL TECHNOLOGIES, INC.



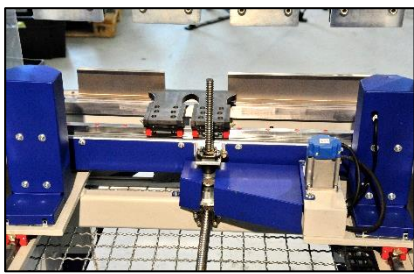
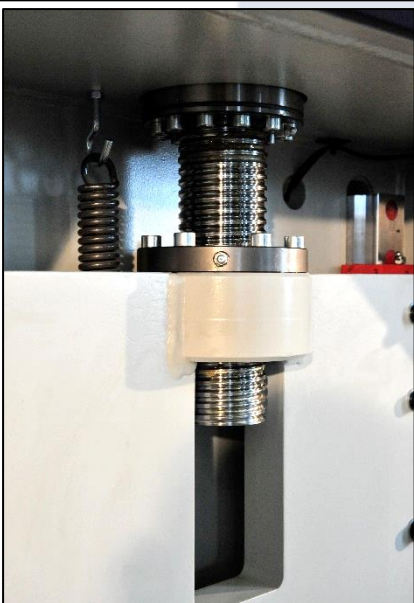
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Cone 900

CoastOne's worldwide reputation for quality, reliability, and precision was built with the Cone 900 press brake. These all electric, servo/ball screw driven machines will meet your most demanding requirement.

A three-axis Y, X, and R system is standard. Available options include up to a 5 Axis backgauge, Lazer Safe guarding and Wila, Wilson, or standard American style punch and die holders.



Specification	C900 Standard/Metric
Tonnage	24 tons / 220 kN
Maximum bending length	34.17" / 868 mm
Distance between frames	31.81" / 808 mm
Throat depth	7.87" / 200 mm
Open height maximum	15.75" / 400 mm
Open height minimum	9.84" / 250 mm
Y axis stroke length	5.91" / 150 mm
Y axis speed, approach / return	236 IPM / 100 mm/sec
Y axis speed forming maximum	23.6 IPM / 10 mm/sec
Y axis accuracy	+/- 0.000197" / +/- .005 mm
X axis stroke	15.75" / 400 mm
X axis speed	14.76 IPS / 375 mm/sec
X axis accuracy	+/- 0.00197" / +/- 0.05 mm
R axis stroke	3.94" / 100 mm
R axis speed	472 IPM / 200 mm/sec
Motor power	6.7 HP / 5 kW
Machine width, foot to foot	45.28" / 1150 mm
Machine width, frame	34.17" / 868 mm
Machine depth	47.24" / 1200 mm
Machine height	82.68" / 2100 mm
Control	Omron/CoastOne software
Servo Motor	Yaskawa/Panasonic

The C Series

C9, C12, C15

The C Series is CoastOne's flagship line of press brakes. Each C Series model includes as standard a powerful, user-friendly touch programming system and Y, X, and R axes. The fast, ball screw and servo-driven backgauge delivers impressive production capabilities for any lot size, which makes the C Series a highly flexible solution for today's fabricators.

Sizes range from 24 tons x 33" for the C9 to 48 tons x 63" for the C15.

Options include Lazer Safe safety guarding, a 15" display, variety of tooling configurations, and optional Z1-Z2 and Delta X axes.



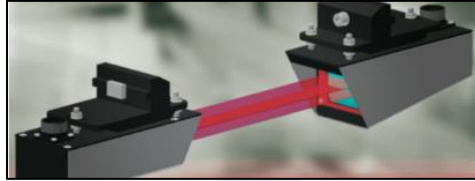
C Series Features & Benefits



The C Series comes standard with Euro Style punch holders and a 60 mm die bed. Other tool styles including WILA, American, Promecam, Wilson, ToolsPress, and Amada are available.



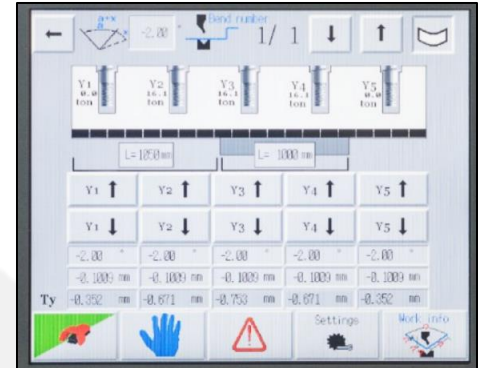
A tilting front table can be installed on all C series CoastOnes.



From a basic set of light curtains to the Lazer Safe system complete with machine monitoring, we can customize your CoastOne to suit your application and safety standards.



Front and rear working lights can now be added to every model.



CoastOne now offers a larger 15" control display to make programming even easier.



An optional additional Panel PC can be used with offline programming.

Offline Conebend software is also available for your new CoastOne.

Specification	C9 Standard/Metric	C12 Standard/Metric	C15 Standard/Metric
Tonnage	24 tons 220 kN	48 tons 440 kN	48 tons 440 kN
Maximum bending length	33.46" 850 mm	51.18" 1300 mm	63" 1600 mm
Distance between frames	31.10" 790 mm	49.21" 1250 mm	61" 1550 mm
Throat depth	5.91" 150 mm	5.91" 150 mm	5.91" 150 mm
Open height maximum	19.69" 500 mm	19.69" 500 mm	19.69" 500 mm
Open height minimum	9.84" 250 mm	9.84" 250 mm	9.84" 250 mm
Y axis stroke length	9.84" 250 mm	9.84" 250 mm	9.84" 250 mm
Y axis working speed	23.6 IPM 10 mm sec	23.6 IPM 10 mm sec	23.6 IPM 10 mm sec
Y axis max. speed	236 IPM 100 mm sec	236 IPM 100 mm sec	236 IPM 100 mm sec
Y axis repeating accuracy	+/- 0.0000787" +/- 0.002 mm	+/- 0.0000787" +/- 0.002 mm	+/- 0.0000787" +/- 0.002 mm
X axis stroke	15.75" 400 mm	23.62" 600 mm	23.62" 600 mm
X axis speed	19.69 IPS 500 mm sec	19.69 IPS 500 mm sec	19.69 IPS 500 mm sec
X axis repeating accuracy	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm
R axis stroke	5.51" 140 mm	7.87" 200 mm	7.87" 200 mm
R axis speed	236 IPM 100 mm sec	236 IPM 100 mm sec	236 IPM 100 mm sec
R axis repeating accuracy	+/- 0.00197" +/- 0.05 mm	+/- 0.00197" +/- 0.05 mm	+/- 0.00197" +/- 0.05 mm
Z axis speed	39.37 IPS 1000 mm sec	2362 IPM 1000 mm sec	2362 IPM 1000 mm sec
Z axis repeating accuracy	+/- 0.0197" +/- 0.5 mm	+/- 0.0197" +/- 0.5 mm	+/- 0.0197" +/- 0.5 mm
Delta X axis stroke	+/- 1.97" +/- 50 mm	+/- 1.97" +/- 50 mm	+/- 1.97" +/- 50 mm
Delta X axis speed	236 IPM 100 mm sec	236 IPM 100 mm sec	236 IPM 100 mm sec
Delta X axis repeating accuracy	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm
Motor power	6.7 HP 5 kW	13.4 HP 2 x 5 kW	13.4 HP 2 x 5 kW
Machine width, foot to foot	56.69" 1440 mm	76" 1930 mm	87.8" 2230 mm
Machine width, frame	33.46" 850 mm	51.18" 1300 mm	63" 1600 mm
Machine depth	50.39" 1280 mm	61.02" 1550 mm	61.02" 1550 mm
Machine height	82.68" 2200 mm	84.64" 2150 mm	84.65" 2150 mm
Control	Omron/ CoastOne software	Omron/ CoastOne software	Omron/ CoastOne software
Servo Motor	Yaskawa/Panasonic	Yaskawa/Panasonic	Yaskawa/Panasonic

C Series – Extended Height

C9X, C12X, C15X

Each of the C series CoastOne models is also available with an extended height, with a maximum open height of either 25.59" or 31.49" to accommodate tall bending tools.



Specification	C9X	C12X	C15X
	Standard/Metric	Standard/Metric	Standard/Metric
Tonnage	24 tons 220 kN	48 tons 440 kN	48 tons 440 kN
Maximum bending length	33.46" 850 mm	51.18" 1300 mm	63" 1600 mm
Distance between frames	31.10" 790 mm	49.21" 1250 mm	61" 1550 mm
Throat depth	5.91" 150 mm	5.91" 150 mm	5.91" 150 mm
Open height maximum	25.59" / 31.49" 650 / 800 mm	25.59" / 31.49" 650 / 800 mm	25.59" / 31.49" 650 / 800 mm
Open height minimum	9.84" 250 mm	9.84" 250 mm	9.84" 250 mm
Y axis stroke length	9.84" 250 mm	9.84" 250 mm	9.84" 250 mm
Y axis working speed	23.6 IPM 10 mm/sec	23.6 IPM 10 mm/sec	23.6 IPM 10 mm/sec
Y axis max. speed	236 IPM 100 mm/sec	236 IPM 100 mm/sec	236 IPM 100 mm/sec
Y axis accuracy	+/- 0.0000787" +/- 0.002 mm	+/- 0.0000787" +/- 0.002 mm	+/- 0.0000787" +/- 0.002 mm
X axis stroke	15.75" 400 mm	23.62" 600 mm	23.62" 600 mm
X axis speed	19.69 IPS 500 mm/sec	19.69 IPS 500 mm/sec	19.69 IPS 500 mm/sec
X axis accuracy	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm
R axis stroke	5.51" 140 mm	7.87" 200 mm	7.87" 200 mm
R axis speed	236 IPM 100 mm/sec	236 IPM 100 mm/sec	236 IPM 100 mm/sec
R axis accuracy	+/- 0.00197" +/- 0.05 mm	+/- 0.00197" +/- 0.05 mm	+/- 0.00197" +/- 0.05 mm
Z axis speed	2362 IPM 1000 mm/sec	2362 IPM 1000 mm/sec	2362 IPM 1000 mm/sec
Z axis accuracy	+/- 0.0197" +/- 0.5 mm	+/- 0.0197" +/- 0.5 mm	+/- 0.0197" +/- 0.5 mm
Delta X axis stroke	+/- 1.97" +/- 50 mm	+/- 1.97" +/- 50 mm	+/- 1.97" +/- 50 mm
Delta X axis speed	236 IPM 100 mm/sec	236 IPM 100 mm/sec	236 IPM 100 mm/sec
Delta X axis accuracy	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm
Motor power	6.7 HP 5 kW	13.4 HP 2 x 5 kW	13.4 HP 2 x 5 kW
Machine width, foot to foot	56.69" 1440 mm	76" 1930 mm	87.8" 2230 mm
Machine width, frame	33.46" 850 mm	51.18" 1300 mm	63" 1600 mm
Machine depth	50.39" 1280 mm	61.02" 1550 mm	61.02" 1550 mm
Machine height	100.39" 2550 mm	98.43" 2500 mm	98.43" 2500 mm
Control	Omron/ CoastOne software	Omron/ CoastOne software	Omron/ CoastOne software
Servo Motor	Yaskawa/Panasonic	Yaskawa/Panasonic	Yaskawa/Panasonic

The G Series

G20, G25, G30, G40

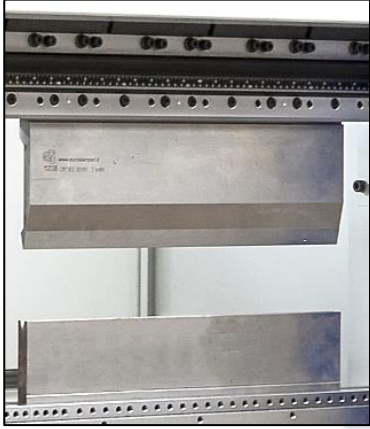
CoastOne revolutionized the electric press brake industry with the G Series of O-frame press brakes. The unique frame design reduces vertical deflection and torsion, allowing for less weight with better stiffness and accuracy.

From the three spindle G20 to the six spindle G40, each servo beam axis works independently and functions as a crowning axis.

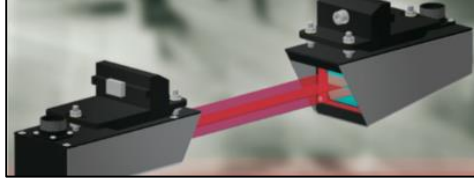
The G series comes in sizes from 67 tons x 80" to 166 tons x 160", which means you never again have to resort to hydraulic brakes to form your large parts. Best of all, the fast set up times and speed of these 100% electric, O-frame press brakes makes them a perfect solution for fab shops with both small and large production requirements.



G Series Features & Benefits



Euro Style punch holders and a 60 mm die bed are standard. Options include WILA, American, Promecam, Wilson, ToolsPress, and Amada tooling.



From a basic set of light curtains to the Lazer Safe system complete with machine monitoring, we can customize your CoastOne to suit your application and safety requirements.



CoastOne offers a new 15" control display.

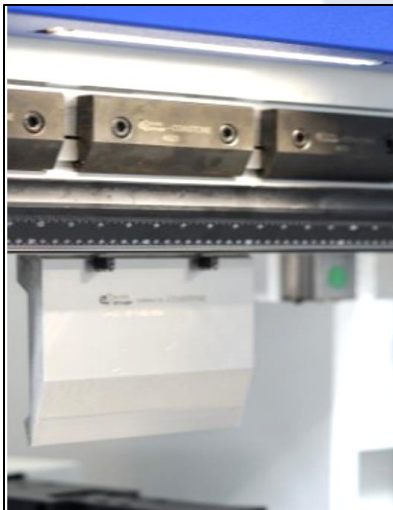


Front supports are available for all G models.

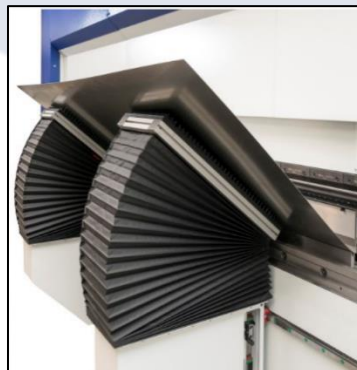


An optional additional panel PC can be used together with offline programming software.

Offline Conebend software is also available for your new CoastOne.



Front and rear working lights can be added to every model.



Sheet followers can be added to all G series press brakes.

Specification	G20 Standard/Metric	G25 Standard/Metric	G30 Standard/Metric	G40 Standard/Metric
Tonnage	67 tons 600 kN	89 tons 800 kN	111 tons 1000 kN	166 tons 1500 kN
Maximum bending length	80.31" 2040 mm	100.39" 2550 mm	120.47" 3060 mm	160.63" 4080 mm
Distance between frames	86.6" 2200 mm	106" 2700 mm	126" 3200 mm	165" 4200 mm
Open height maximum	23.62" 600 mm	23.62" 600 mm	23.62" 600 mm	23.62" 600 mm
Closed height minimum	8.66" 220 mm	8.66" 220 mm	12.6" 320 mm	12.6" 320 mm
Y axis stroke length	11" 280 mm	11" 280 mm	11" 280 mm	11" 280 mm
Y axis max. speed	236 IPM 100 m sec	236 IPM 100 mm sec	236 IPM 100 mm sec	189 IPM 80 mm sec
Y axis working speed	23.6 IPM 10 mm sec	23.6 IPM 10 mm sec	23.6 IPM 10 mm sec	23.6 IPM 10 mm sec
Y axis accuracy	+/- 0.0000787" +/- 0.002 mm	+/- 0.000079" +/- 0.002 mm	+/- 0.000079" +/- 0.002 mm	+/- 0.000079" +/- 0.002 mm
X axis stroke	23.6" 600 mm	23.6" 600 mm	23.6" 600 mm	23.6" 600 mm
X axis speed	19.69 IPS 500 mm sec	19.7 IPS 500 mm sec	19.7 IPS 500 mm sec	19.7 IPS 500 mm sec
X axis accuracy	+/- 0.00098" +/- 0.025 mm	+/- 0.00098" +/- 0.025 mm	+/- 0.00098" +/- 0.025 mm	+/- 0.00098" +/- 0.025 mm
R axis stroke	7.9" 200 mm	7.9" 200 mm	7.9" 200 mm	7.9" 200 mm
R axis speed	236 IPM 100 mm sec	236 IPM 100 mm sec	236 IPM 100 mm sec	236 IPM 100 mm sec
R axis repeating accuracy	+/- 0.00197" 0.05 mm	+/- 0.00197" +/- 0.05 mm	+/- 0.00197" +/- 0.05 mm	+/- 0.00197" +/- 0.05 mm
Z axis speed	59.06 IPS 1500 mm sec	59.066 IPS 1500 mm sec	98.4 IPS 2500 mm sec	98.4 IPS 2500 mm sec
Z axis repeating accuracy	+/- 0.197" 0.5 mm	+/- 0.0197" +/- 0.5 mm	+/- 0.0197" +/- 0.5 mm	+/- 0.0197" +/- 0.5 mm
Delta X axis movement	+/- 1.97" 50 mm	+/- 1.97" +/- 50 mm	+/- 1.97" +/- 50 mm	+/- 1.97" +/- 50 mm
Delta X axis speed	236 IPM 100 mm sec	236 IPM 100 mm sec	236 IPM 100 mm sec	236 IPM 100 mm sec
Delta X axis repeating accuracy	+/- 0.00098" 0.025 mm	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm	+/- 0.000984" +/- 0.025 mm
Motor power	17.7 HP 3 x 5 kW	26.8 HP 4 x 5 kW	33.5 HP 5 x 5 kW	40 HP 6 x 5 kW
Machine frame width	119" 3014 mm	138.35" 3514 mm	157.87" 4010 mm	198.03" 5030 mm
Machine depth	78" 1970 mm	77.56" 1970 mm	70.08" 1780 mm	70.08" 1780 mm
Machine height	93" 2350 mm	104.33" 2650 mm	111.42" 2830 mm	116.14" 2950 mm
Control	Omron/ CoastOne software	Omron/ CoastOne software	Omron/ CoastOne software	Omron/ CoastOne software
Servo Motors	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic

What do our customers say about CoastOne?

"These two small press brakes will outperform a larger press brake all day long."

"In addition to quick setup from job to job along with the accuracy and reliability of the machines, I don't think these press brakes have ever been down one time since we got them."

"Just wanted to thank you once again for your time and training yesterday. Our operator jumped right on the machine this morning and as of noon has completed over 2800 bends."

"The press brake is everything plus some. It has met our expectations and love the accuracy and ease of use. We could not be happier in our decision to purchase the CoastOne."

"Best press brake we have and it is used every single day, all day. No issues, guys love it. We know we are getting a perfect part from part to part starting with the first. Really looking forward to getting our next!"

**COAST ONE ALL-ELECTRIC PRESS BRAKES
WORLD CLASS PERFORMANCE
UNMATCHED RELIABILITY
UNBEATABLE PRECISION**

CALL US TODAY. SOLVE YOUR PRESS BRAKE PROBLEM.

847-301-9005

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