

MINSTER®

THE MINSTER MACHINE COMPANY
MINSTER, OHIO 45885 USA

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Telephone: 419-628-2331
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CUSTOMER
ORDER NO. 16319

INVOICE NO. 1-402
INVOICE DATE 11/02/84

PROJECTED SHIPMENT DATE 11/09/83 SHIPPED 11/01/84
SOLD BY The Minster Machine Company
ORDER NO. RELEASED 1/13/84 ROUTE Minster Leased Truck

REVISED

DUNS NO. 07-127-4500 00-002-6518
SOLD TO Redicon Corporation SHIP TO Redicon Corporation
4150 Belden Village St., 1010 Marion Ave., S.W.
N.W. Canton, OH 44707
Canton, OH 44718

TERMS Net 90 Days F.O.B. MINSTER, OH PGO:cah OUR ORDER NO. 25612

ORDERED	SHIPPED	DESCRIPTION	UNIT	AMOUNT
1	1	<p>No. DAS-60-52 x 32 MINSTER Double Action Shell Press - Inclined 35 degrees.</p> <p>To blank and draw #209 alum. ends - 10 out. Heavy duty high energy flywheel drive. The frame is of two piece unitized construction. Equipped with Minster Heavy Duty Hydraulic Operated Friction Clutch and Brake. Spring actuated caliper brake, also engages if hydraulic pressure is lost.</p> <p>SPECIFICATIONS:</p> <p>Tonnage capacity of each slide is 30 tons at .25" up on stroke, 30 tons maximum on each slide. Usable energy at 100 SPM is 16.5 inch tons. Dia. of crank shaft at main bearings 5.5". Stroke of slide, 3" outer slide, 4.5" inner slide Adjustment of slide, 1" outer slide, inner slide (manual) Shutheight, outer slide, stroke down, adj. up, on bed, 25" Shutheight, inner slide, stroke down, adj. up, on bed, 27.38" Thickness of bolster plate, 5" Area of slide, outer, R-L, F-B, 52" x 32" Area of slide, inner, R-L, F-B, 28" x 16" Opening in outer slide, R-L, F-B, 32" x 18" Area of bed, R-L, F-B, 52" x 36" Area of bolster, R-L, F-B, 52" x 20" Angular stroke displacement between the two slides, outer slide leads by 25 degrees. Opening in bed, R-L, F-B, 40" x 12" Upright opening, 16" Strokes per minute, 100 - 200 SPM Size and speed of main drive motor, 40 HP - 1000 RPM</p>		