



泊头市源旺机械设备销售有限公司是专业生产花岗石检验面板、量具及花岗石机械构件的规范化公司。

本公司座落于美丽的城市——沧州，厂区占地面积 45000 平方米，配备机械加工、精密恒温加工、维修、计量检测等车间，总面积 5500 平方米。

公司在机械加工设备齐全，并配备了先进的电子检测仪器，产品全部采用计算机数据处理。

主营产品有：花岗石平板、平尺、方尺、直角尺、方箱、V 型块、平行规、表座、花岗石机械用构件。构件类包含横梁、导轨、Y 型轴、Z 型轴并可完成工作台上的钻孔、开槽、镶嵌金属件等异型加工。在产品生产、检测过程中严格执行 GB/T 20428-2006 岩石平板标准和 JJG117-2005 平板计量检定规程，并可按不同国家的标准生产花岗石量具及花岗石机械构件产品。

公司自成立以来，认真遵守“信誉第一、质量第一、顾客至上”的诺言。在石材的加工研磨与开发应用上不断创新，以全新的设备、先进的技术和高素质的员工，保持了良好的稳定的品质，赢得了良好的信誉。产品质量稳定，信誉卓著，产品远销美国、德国、西班牙、意大利、韩国、日本、台湾等国家。

Botou Yuanwang Mechanical Equipment sales Co.,LTD , is specialized in producing granite inspection surface plate , measuring tools and granite mechanical components of the standardized company.

The company is located in the beautiful city – Cangzhou ,the factory covers an area of 45,000 square meters, is equipped with machining, precision Constant temperature processing, maintenance, measuring and testing, such as workshops, with a total area of 5,500 square meters. The company is well found in machining equipment and equipped with such advanced testing instruments as electronic level so as to realize the computer data processing.it has a lot of excellent employees with high quality.

All the products include:granite inspection surface plates, straight edges ,angle squares rulers,granite square, square box, V-blocks,parallels,ladder-shaped blocks and mechanical components of precision instruments.such as work-tables, guides, Y model axis, Z model axis, We can also perform such different-type-processing as drilling, grooving and setting metal inserts on the work-tables and guides .We produce and inspect our products in exact accordance with the Standard of stone plates GB/T20428-2006 and the Verification Regulation of plates JJG117-2005 and can offer the different granite measuring implements which are produced as per the different national standards,

The company is the professional enterprise that accurate manufacture and peculiar manufacture, Since the company has been founded, which follow seriously the promise of “Credit First, Quality First, Customer First”. Considering the stone materials manufacture and developing use, the company continues to go after innovation. the company has so brand-new equipment, advanced technique and excellent staff that keeping the stable quality of the products and gaining favorable fame. The products are sold to America, Germany, Spain, Switzerland, Italy, South Korea, Japan, Taiwan and so on.



花岗岩平板 Granite Inspection Surface Plate



Grabe : 301A



Grabe : 301B



Grabe : 301C

在平板生产、检测过程中严格执行GB/T20428-2006岩石平板标准和JJG117-2005平板计量检定规程，并可按不同国家标准加工

Granite plates are manufactured according to the standards of developed countries; the flatness tolerance is in accordance with granite surface plate standard of GB/T20428-2006 and the Verification Regulation of plates JJG117-2005.

花岗岩平板精度表 Inspection Surface Plate Precision

订货序号	规格	重量	对角线	精度000	精度00	精度0	精度1
order No	Type(mm)	N.w.(kg)	Diagonal(mm)	Grade000 flatness(μm)	Grade00 flatness(μm)	Grade0 flatness(μm)	Grade flatness(μm)
precision grade 精度等级 (μm)							
100-1001	300X200X50	9	360	1.5	3	5.5	11
100-1002	300X300X70	19	424	1.5	3	5.5	11
100-1003	400X250X70	21	472	1.5	3	6	12
100-1004	400X400X100	48	568	2	3.5	6.5	13
100-1005	630X400X100	76	746	2	3.5	7	14
100-1006	630X630X130	155	891	2	4	8	16
100-1007	800X500X130	156	943	2	4	8	16
100-1008	1000X630X150	284	1182	2.5	4.5	9	18
100-1009	1000X750X150	338	1250	2.5	4.5	9	18
100-1010	1000X1000X150	450	1414	2.5	5	10	20
100-1011	1200X800X150	432	1442	2.5	5	10	20
100-1012	1600X1000X200	960	1887	3	6	12	24
100-1013	2000X1000X250	1500	2136	3.5	6.5	13	26
100-1014	2000X1600X300	2880	2561	3.5	7	14	28
100-1015	2500X1600X300	3600	2968	4	8	16	32
100-1016	3000X2000X400	9000	3605	4.5	9	18	36
100-1017	4000X2500X500	15350	4717	6	11.5	23	46

致力于花岗岩平板、量具、机械构件的加工和服务



花岗岩直角尺 Granite Squares

用于零件，工作母机主轴及各种角度之测量。

Applicable to measurement of parts, main shaft of machine tools and various angles.



订货序号	规格	测量面与基准面垂直度		测量面平面度或直线度		基面平面度或直线度	
order No	Type(mm)	Squareness between measuring surface datum surface(μm)		Flatness & straightness of measuring surface(μm)		flatness & straightness of datum surface(μm)	
		precision grade 精度等级 (μm)					
		00	0	00	0	00	0
200-2001	100X63X16	2	4	1	1	1	1
200-2002	160X100X20	2	4	1	2	1	1
200-2003	250X160X25	2.5	5	1	2	1	2
200-2004	400X250X40	3.5	7	1	2.5	1	2
200-2005	630X400X63	4.5	9	1.5	3.	1	2.5
200-2006	1000X630X80	6	12	2.5	5	1.5	3

花岗岩方形角尺 Granite Squares Rulers

用于垂直度、平行度检测，并可作为90度绝对测量基准

Applicable to detection of perpendicularity and parallelism and used as absolute measurement reference of 90 degrees.



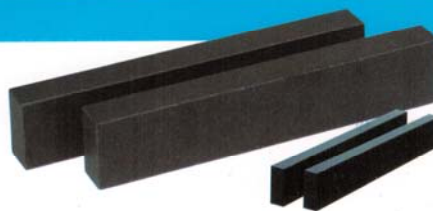
订货序号	规格	相邻两测量面的垂直度			测量面的平面度和直线度			相对测量面的平行度			两侧面对测量面的垂直度			两侧面的平行度	
order No	Type(mm)	perpendicularity between the two measuring surfaces(μm)			flatness and beeline of the measuring surfaces(μm)			parallelim between relative measuring surfaces(μm)			perpendicularity between side surface & measuring surfaces(μm)			parallelism of the two side surfaces(μm)	
		precision grade 精度等级 (μm)													
		000	00	0	000	00	0	000	00	0	000	00	0	000/00	0
300-3001	100X100X20	0.8	1.5	3	0.4	0.7	1.4	0.8	1.5	3	8	15	30	18	72
300-3002	150X150X25	0.8	1.8	3.5	0.4	0.8	1.6	0.8	1.8	3.5	9	18	35	21	84
300-3003	200X200X25	1	2	4	0.4	0.9	1.8	1	2	4	10	20	40	24	96
300-3004	250X250X30	1.1	2.2	4.5	0.5	1	2	1.1	2.2	4.5	11	22	45	27	108
300-3005	315X315X30	1.3	2.6	5.2	0.6	1.1	2.3	1.3	2.6	5.5	13	26	52	31	124
300-3006	400X400X40	1.5	3	6	0.6	1.3	2.6	1.5	3	6	15	30	60	36	144
300-3007	500X500X50	1.8	3.5	7	0.8	1.5	3	1.8	3.5	7	18	35	70	42	168
300-3008	630X630X60	2.1	4.2	8.3	0.9	1.8	3.5	2.1	4.2	8.3	21	42	83	50	199

致力于花岗岩平板、量具、机械构件的加工和服务



花岗石平行规 Granite Parallels

可替代等高块，用于测量零件的平行度，
成对供应



As a substitute product for equal-height block, the parallel gauge is used for the measurement of parallelism of parts and is supplied in a pair or pairs.

订货序号	规格	工作面的平直度		两工作面的平行度		工作面于侧面的垂直度		每对平行规的等高度	
order No	Type(mm)	flatness and beeline of the measuring surface(μm)		parallelism of the two measuring surface(μm)		perpendicularity between measuring surfaces and side surfaces(μm)		height difference of the paralells within a matched pair(μm)	
		precision grade 精度等级 (μm)							
		00	0	00	0	00	0	00	0
400-4001	100X63X16	1.5	3	1.5	3	5	10	1.5	3
400-4002	160X40X25	1.5	3	1.5	3	5	10	1.5	3
400-4003	250X40X25	2	4	2	4	10	20	2	4
400-4004	400X63X40	4	8	4	8	15	30	4	8
400-4005	630X100X63	6	12	6	12	20	40	6	12

花岗石平尺 Granite Straight Edges



用于直线度和平面度测量

Applicable to measurement of straightness and flatness.

订货序号	规格	工作面直线度公差		上下工作面平行度公差		侧面对工作面的垂直度	
order No	Type(mm)	beeline tolerance of working surface(μm)		parallelism tolerance between the upper and lower measuring surfaces(μm)		perpendicularity between side&measuring surface(μm)	
		precision grade 精度等级 (μm)					
		00	0	00	0	00	0
500-5001	400X60X25	1.6	2.6	2.4	3.9	8	1.3
500-5002	630X100X35	2.1	3.5	3.2	5.3	10.5	18
500-5003	1000X160X50	3	5	4.5	7.5	15	25
500-5004	1600X25X80	4.4	7.4	6.6	11.1	22	37
500-5005	2000X300X100	5.4	9	8.1	13.5	27	45

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花岗岩V型块 Granite Vee Blocks

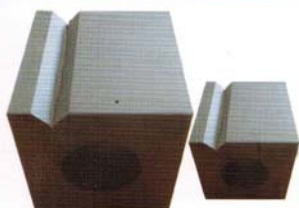
用于回转类零件的同轴度、同心度、对称度、跳动量的测量。

V-shaped Block: applicable to measurement of concentricity, circular degree, symmetry and run-out tolerance of rotational parts.



订货序号	规格	工作面 平面度		V型槽对 底面平行度		V型槽对 侧面平行度		V型槽对两 侧面的对称度		V型槽对端面 的垂直度		V型架对侧面 的垂直度		一对V型块对 底面的高度差	
order No	Type (mm)	Flatntness of working surface(μm)		Parallelism betweenV slot and bottom surface (μm)		Parallelism between V slot and side surface (μm)		Symmetry between Vslot and side surface (μm)		perpendicularity between V slot&sides surface(μm)		perpendicularity between side surface & and surface(μm)		Height difference of the Vslot with in amatched pair (μm)	
		precision grade 精度等级 (μm)													
		0	1	0	1	0	1	0	1	0	1	0	1	0	1
600-6001	63X90	2	3	4	6	4	8	8	16	8	8	4	8	5	10
600-6002	100X90	2	4	4	8	4	8	8	16	8	8	4	8	5	10
600-6003	160X90	2.5	5	5	10	5	10	0	20	10	10	5	10	6	12

花岗岩方箱 Granite Box



用于平行度、垂直度和各种位置误差的检测

On inspection perpendicularity and parallelism as well as absolute 90 measuring base.

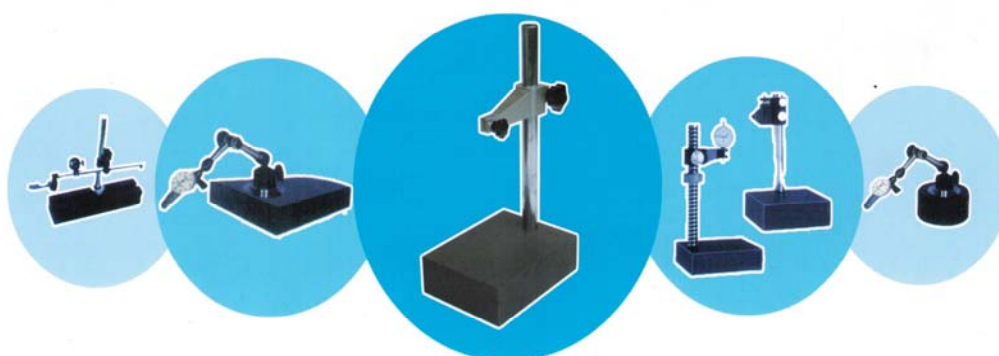
订货序号	规格	相邻两侧面垂直度		测量面的平面度和直线度		相邻测量面的平行度	
order No	Type(mm)	perpendicularity between the two measuring surfaces(μm)		flatness and beeline of the measuring surfaces(μm)		parallelism between relative measuring surfaces(μm)	
		precision grade 精度等级 (μm)					
		0	1	0	1	0	1
700-7001	100X100X100	4	8	1.7	3	4	8
700-7002	150X150X150	4	8	1.7	3	4	8
700-7003	200X200X200	4	8	1.8	3	4	8
700-7004	250X250X250	4.5	8	2	4	4.5	9
700-7005	300X300X300	5.2	10	2.3	4.6	5.5	10
700-7006	400X400X400	6	12	2.6	5.2	6	12
700-7007	500X500X500	7	14	3	6	7	14
700-7008	600X600X600	8.5	15	3.5	7	8.5	15

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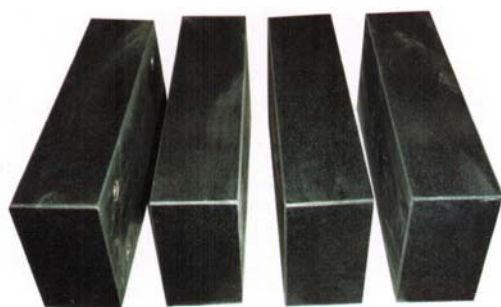


花岗岩测量座 Granite Measuring Instruments

订货序号	规格	立柱尺寸	测量座工作面的平面度	测量高度
order No	Type(mm) L x W x H	size of Columm (mm)	Flatness of base working surface (μm)	Measuring Range (mm)
800-8001	150X100X40	150XΦ24	2	0-100
800-8002	200X150X50	300XΦ30	2	0-250
800-8003	300X200X50	300XΦ30	2	0-250



花岗岩等高块 Granite Parallels Blocks



订货序号	规格	精度等级
order No	Type(mm)	Crrade00 (mm)
900-9001	40X38X25mm	1.5
900-9002	50X48X35mm	1.8
900-9003	60X58X35mm	2.5
900-9004	70X68X45mm	3.0
900-9005	80X78X50mm	3.5

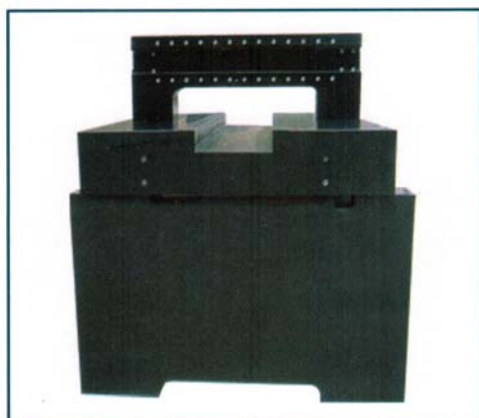
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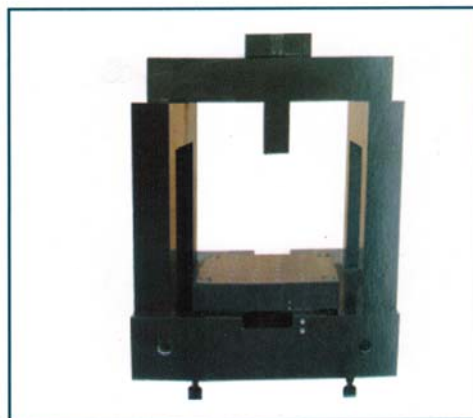
8米导轨



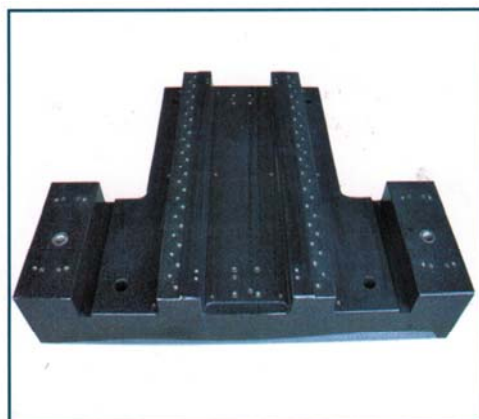
6米导轨



机械构件工作台



机械构件工作台



雕刻机底座



雕刻机底座



投影仪底座



激光测量仪底座



Y 轴



投影仪底座



工作台



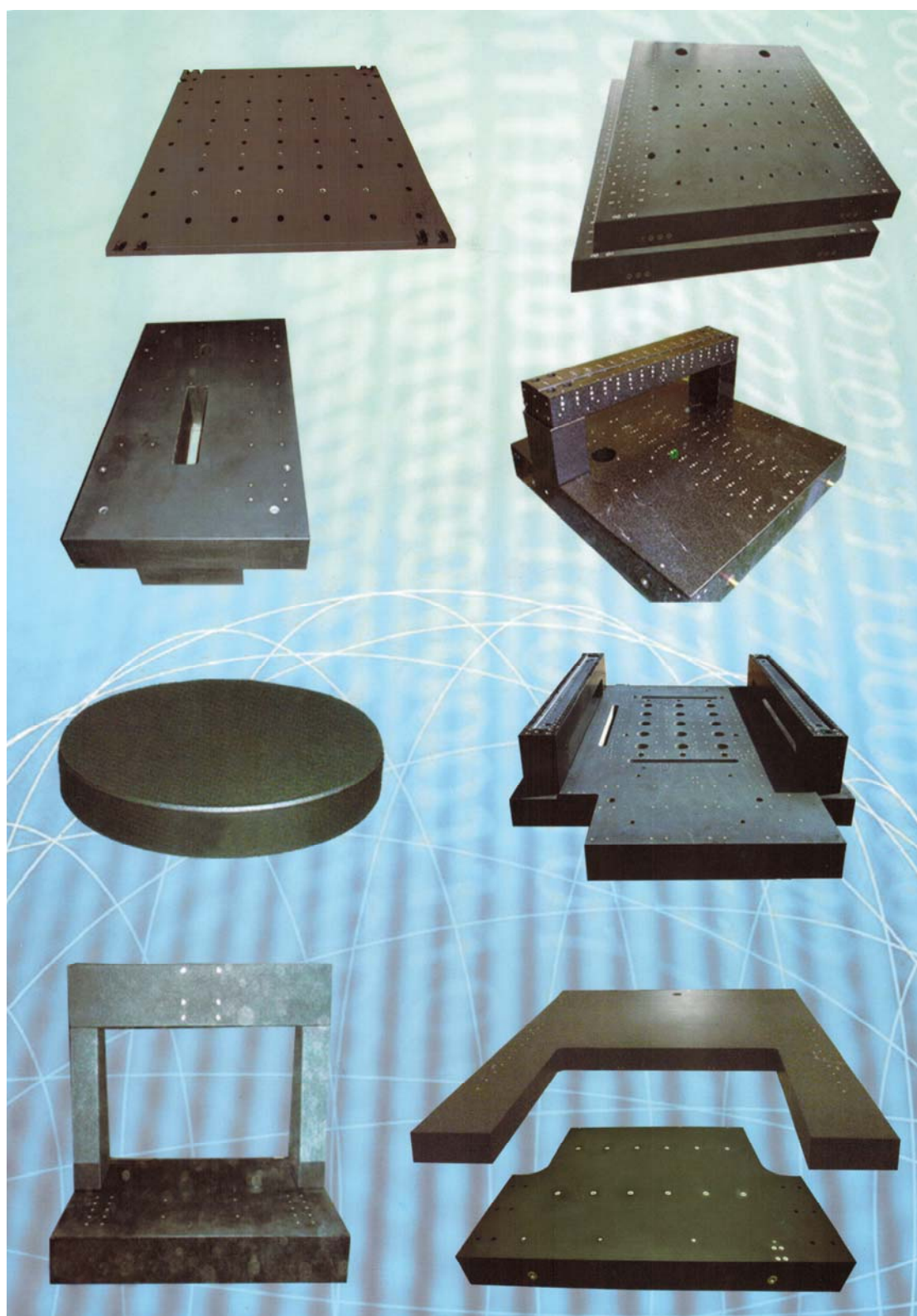
雕刻机横梁



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