

廠牌 MAKER: YCM

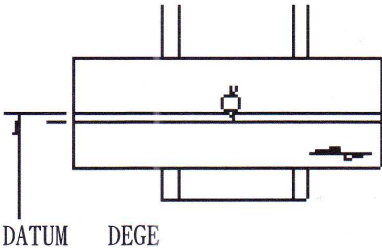
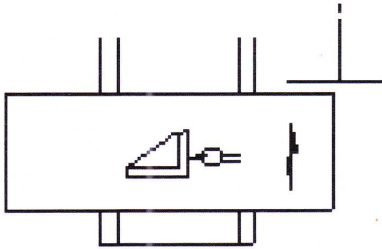
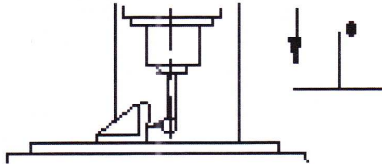
年份 YEAR OF MANUFACTURE : 2006

型號 MODEL : MV-86A

檢測者 INSPECTOR / 日期 DATE : Aug-1, 2019

幾何精度測試報告

Geometric inspection report

Nr.	檢測項目 Quality feature	圖示 Illustration	允許公差 Acceptable tolerance(mm)	量測值 Measured tolerance(mm)												
1.	工作檯面平行度 Parallelism of work table	<table border="1"> <tr> <td>+0.004</td> <td>-0.001</td> <td>+0.009</td> </tr> <tr> <td>+0.005</td> <td>-0.001</td> <td>+0.009</td> </tr> <tr> <td>+0.006</td> <td>-0.002</td> <td>+0.012</td> </tr> <tr> <td>+0.008</td> <td>0</td> <td>+0.011</td> </tr> </table>	+0.004	-0.001	+0.009	+0.005	-0.001	+0.009	+0.006	-0.002	+0.012	+0.008	0	+0.011	X=0.015 Y=0.015 TIR=0.020	X=0.014
+0.004	-0.001	+0.009														
+0.005	-0.001	+0.009														
+0.006	-0.002	+0.012														
+0.008	0	+0.011														
2.	工作檯T型槽與X軸移動之平行度 Parallelism of T-slots & X axis movement	 <p>DATUM DEGE</p>	0.015/500mm	0.014												
3.	X/Y 垂直度 Perpendicularity of X & Y axis	 <p>"0-0" ON X-AXIS</p>	0.015/300mm	0.010												
4.	Z 軸對工作檯垂直度 Perpendicularity of Z axis & work table	Z-X 平面		0.015												
		Z-Y 平面		0.013												

廠牌 MAKER :

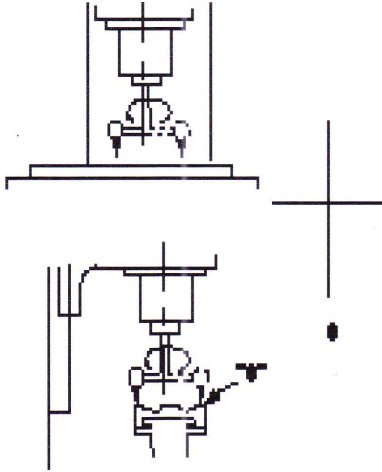
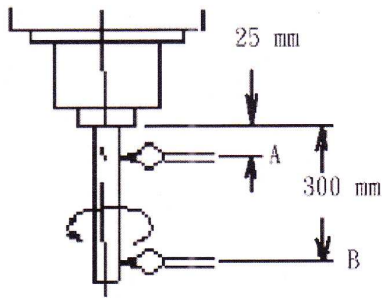
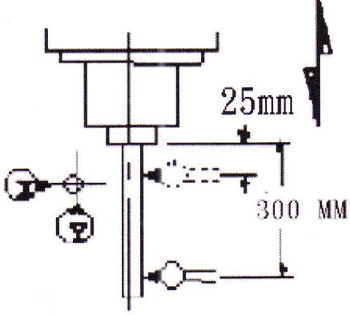
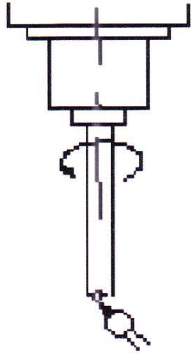
年份 YEAR OF MANUFACTURE :

型號 Model :

檢測者 INSPECTOR / 日期 DATE :

幾何精度測試報告

Geometric inspection report

Nr.	檢測項目 Quality feature	圖示 Illustration	允許公差 Acceptable tolerance(mm)	量測值 Measured tolerance(mm)
5.	主軸中心線與工作檯垂直度 Parallelism of spindle centerline & work table		0.015/300mm TIR	0.015
6.	主軸偏擺 Spindle run out		A=0.005	0.008
			B=0.020	0.018
7.	主軸中心線與 Z 軸移動之平行度 Parallelism of spindle's centerline & Z axis movement		0.015/300mm	0.015
8.	主軸中心偏擺 Spindle centerline run out		0.010mm	0.010