



DORRIES SDE 600

(VERTICAL BORER)

FOR SALE



TECHNICAL DETAILS:

- CNC = Siemens 840C
- Table drive motor = Siemens 150 Hp, 500/2000 RPM, drives = Siemens 6RA7078 & 6RA7025
- Table positioning for drilling and tapping, with table brake.
- Table encoder = Heidenhain ROD 800 (36,000 pulse per rev).
- Planetary/hydraulic milling and drilling head, 22 kW,
- Chip conveyor
- I beam support spider on table (1,400 mm height), with jaws, to allow under job support to 10,800mm.
- Minimum turning OD = 1,720 mm (Column in)
- Maximum turning OD = 14,400 mm (Column out)
- Table diameter 6,300 mm
- Maximum height under tool = 5,080 mm
- Ram travel (X axis) 4,300 mm
- Ram stroke (Z axis) 2,500 mm
- Cross rail stroke = 3,300 mm
- 240 tonnes on table

GENERAL DETAILS:

HOFMANN MACHINE NO.: AUA2770

MACHINE TYPE: VERTICAL BORER

MAKE: DORRIES

MODEL: SDE 600

YEAR: 1978. CNC RETROFIT 1994

COUNTRY OF ORIGIN: GERMANY

SERIAL NUMBER: B186/50538

TERMS OF PAYMENT: CASH PRIOR TO DESPATCH

PRICE: POA - mail@hofmannengineering.com

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