



Vision Systems and HELP (Holistic Enhanced Laser Process)

Focused on precision, economy, and marking and engraving quality without compromise

Intelligent Mark Positioning IMP for Automatic Operations	Point & Shoot for Manual Operations
Automatic visual component detection and marking/engraving alignment.	Visual-manual alignment tool for marking and engraving contents.
Perfect for automation.	Perfect for high-quality work pieces and individual part production.
Patented vision system that automatically detects the position of the work piece and aligns the marking, engraving or frosting content precisely as required.	Visual positioning system for the marking content. With the camera focused on the product, the user creates the marking content and places it (via drag & drop) precisely where it should be applied.
Quality control: Advanced optical verification of the final laser marking content (character, graphic or 2D code) and its position.	Speeds up operations by reducing setup times and time-consuming trial-and-error processes.



HELP (Holistic Enhanced Laser Process)

HELP is a holistic vision-assisted laser marking process that offers part and mark validation prior and right after marking. HELP helps to avoid marking errors and is capable of validating laser contents right after marking. This is particularly important for users with strict quality and code integrity requirements.

1: Pre-mark verification	2: Laser marking (product identification)	3: Post-mark verification
Part validation: Validates correct part and prevents marking of wrong or defective parts.		Mark verification: Validates that marks have been placed correctly (positioning, alignment, size).
Pre-mark verification: Confirms that only unmarked parts are being processed.		Optical Character Verification (OCV): Validates that every character marked by the laser matches the expected content.
Mark alignment: Aligns the mark relative to the position of the part.		2D code validation and code reading: Reads the contents of 1D and 2D codes (Datamatrix, e.g. ECC 200, GS1; QR) and compares the results to the expected content. A classification of the code into quality classes is included.



Accessories and Options

Extensive options for more flexibility and broader application

Accessories

- Fume exhaust systems for a broad range of application requirements
- Laser safety accessories such as laser safety goggles and windows

Special Options

- For medical manufacturers: vision-assisted laser marking workflow solution for medical part marking, IQOQ, MQ
- For manufacturers of Day & Night design parts: special exhaust option, air knife, backlight

General Options

- Positioning options (for linear and rotary movement, height-adjustable work piece supports, etc.)
- Marking head options for a broad range of application requirements
- Lens options to accommodate different marking field, working distance and line width requirements
- Usability options (pilot laser, Autofocus for M-Series)
- Data integration options (digital I/O's, external order selection, PROFINET, Profibus/TCP/IP, EtherCAT)
- Custom software solutions

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Laser Marking +
Engraving Solutions

FOBA[®]
Laser at your service

Product Overview

Systems, Workstations and Vision-Assisted Workflows
for Laser Marking and Engraving





Laser Marking Systems

For integration into production systems, special machines or FOBA laser marking and laser engraving machines

	Gas laser (CO ₂)	Fiber laser (Yb), pulsed
Power classes in Watts	10, 30, 60	10, 20, 30, 50, 100
Wavelength in nm	10,600; 10,200; 9,300	1,060 – 1,070
Stimulation mode	RF-excited	Diode-pumped
Products	Gas laser markers: C.0100, C.0102, C.0302, C.0602	Fiber laser markers: Y-Series: Y.0100, Y.0200, Y.0201, Y.0300, Y.0500, Y.1000, Y.0201-DN, LF101, LF201



FOBA C.0102 and C.0302



FOBA Y-Series (90°, 0°)

	Fiber laser (Yb), cw	Vanadate laser (Nd:YVO ₄)
Power classes in Watts	5, 10	2
Wavelength in nm	1,070	355
Stimulation mode	Diode-pumped	Diode-pumped
Products	Cw+ fiber laser markers: Y.0050-cw, Y.0100-cw, LF050-5, LF050-10	UV laser marker: V.0020-uv



FOBA Y.0050-cw, Y.0100-cw,



FOBA V.0020-uv



Machines for Laser Marking and Laser Engraving

Turn-key, customer-specific configured manual workstations or special machines for laser marking and engraving

	M1000	M2000-B, M3000-B (M3000-B UV)
Basic laser markers for integration	Fiber laser markers: Y-Series	Fiber laser markers: Y-Series UV laser marker: V.0020-uv (only in M3000-B/P)
Features	Contact area: 450 x 250 mm	Worktable, electric lift door (option: backlight)
Work piece weight	Max. 25 kg	Max. 50 kg
Protection class	Laser class 1	Laser class 1
Axes	Programmable Z-axis with 290 mm hub (rotation axis as an option)	Laser marking workstation with worktable and programmable Z-axis (options: rotation axis and rotation/swivel unit)



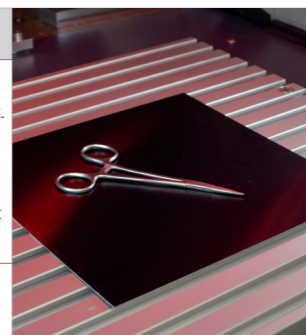
	M2000-P, M3000-P (M3000-P UV)	M2000-R, M3000-R
Basic laser markers for integration	Fiber laser markers: Y-Series UV laser marker: V.0020-uv (only in M3000-B/P)	Fiber laser markers: Y-Series
Features	Programmable axes (X, Y, Z), electric lift door (option: backlight)	2-position rotary table (option: backlight)
Work piece weight	Max. 30 kg	2 x 10 kg
Protection class	Laser class 1	Laser class 1
Axes	Laser marking workstation with programmable axes X, Y, Z (options: rotation axis and rotation/swivel unit)	Laser workstation with 2-position rotary table and programmable Z-axis, other axes on request



Software

Software programs for a fully-automated and smooth production process

Software for Laser Marking and Engraving	Special Features and Options
FOBA MarkUS: Creation and production of marking contents. MarkUS includes the axis control.	Vision: For part detection, mark alignment, mark verification and code validation, MarkUS can be interfaced to the camera systems IMP and Point & Shoot. MOSAIC: Enables fixtureless part marking through full-field imaging. Operators can place the part anywhere under the laser in any orientation. The mosaic image of the part, created within a second, is used to validate the part presence, its identity and align the mark content to match the part position. Available with IMP (Intelligent Mark Positioning) only.
FOBA Draw (Smart Graph): Creation and production of marking jobs.	Especially suited for mark-on-the-fly applications and general marking applications (serial numbers, barcodes, 2D codes).



*patent pending

PlugIns	Custom Software Solutions
FOBA Advanced Operator PlugIn: minimalistic graphical user interface for the fast, safe and reliable laser marking of all sorts of products, parts and devices.	A variety of remote options is available to log in, to diagnose, configure and program the laser marking system – depending on the customer provided infrastructure and access. → FOBA Remote Service (FRS) is a dedicated, remote alert and diagnostics system that is customized for FOBA laser marking systems (V- and Y-Series lasers, M-Series machines). This remote system allows for real-time notification of laser status changes, warnings, and/or fault conditions via email and email to text. FRS also provides the ability for designated in-house maintenance staff and/or FOBA Technical Support to remotely access the laser for the purpose of running diagnostics, troubleshooting, providing settings adjustments and helping plant personnel address laser issues.
	Customer-specific software for laser marking and laser engraving applications