



**CORPORATE
ASSETS INC**

ONLINE AUCTION

Surplus Assets of
ALTA PRECISION INC.



Thursday, March 4
10:30 A.M. EST

**MARK YOUR
CALENDARS!**

11120 Rue Colbert, Anjou, QC, H1J 2S1

INSPECTION: BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange a date and time.

LIVE WEBCAST ONLY

BidSpotter.com

SURPLUS ASSETS OF AN AEROSPACE MANUFACTURING FACILITY



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"™

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UNISIG (\$1.25M - INSTALLED NEW IN 2016) B700-4M CNC DEEP HOLE GUN DRILL

2016



UNISIG B700-4M CNC deep hole drill



157.5" max workpiece length



CNC controlled workpiece headstock



CNC controlled drilling headstock & steady rest

CNC DEEP HOLE GUN DRILL

UNISIG (\$1.25M - installed new in 2016) B700-4M CNC deep hole gun drill with FANUC SERIES Oi-TD CNC control, 7.9" max. drilling diameter, 63" swing over bed, 157.5" max. workpiece length, 11.8" max. tool diameter, 13,500 lbs max. drilling feed force; CNC controlled drilling headstock with 197"/min max. feed/traverse, 126 HP, 4053 ft-lbs max. torque, speeds to 900 RPM infinitely variable, (2) range spindle gearbox with automatic selection; CNC controlled workpiece headstock with 90 HP, 4860 ft-lbs max. torque, speeds to 280 RPM infinitely variable, single range gearbox; coolant, high pressure coolant filtration, very low usage with ONLY 1134 HRS (recorded on meter at time of listing), 480-227V/3PH/60HZ, s/n: 1917

CNC DOUBLE COLUMN VERTICAL MACHINING CENTERS

SNK (2005) RB-3NM-APC double column 5 axis bridge type CNC machining center with FANUC SERIES 18i-MB CNC control, (2) 59"x157.5" drilled & tapped tables, travels: X - 167.32"; Y - 94.48"; Z - 23.62"; W - 43.3"; C - 360 deg, 94.48" distance between columns, 59" max. distance spindle nose to table top, 15,000 lb. max. table load, CAT 50 taper, speeds to 4500 RPM, 40/50 HP spindle motor, 80 station ATC, coolant, dual chip conveyors, 90 deg. milling head attachment, running time 3707 hrs (recorded on meter at time of listing), s/n: A5K2761 (tooling not included) (LOCATED IN WATERLOO, ON)



View of FANUC SERIES Oi-TD CNC control

THIS BROCHURE IS ONLY A PARTIAL LISTING. PLEASE VISIT OUR WEBSITE

2005 **2 AVAILABLE**



5-AXIS
SNK RB-3NM-APC double column 5 axis bridge type CNC machining center



5-AXIS
SNK RB-4NM double column 4 axis bridge type CNC machining center



5-AXIS **13,000 RPM**
MORI SEIKI MH-630 5 axis CNC twin pallet horizontal machining center

CNC DOUBLE COLUMN VMCS

SNK (2005) RB-3NM-APC double column 5 axis bridge type CNC machining center with FANUC SERIES 18i-MB CNC control, (2) 59"x157.5" drilled & tapped tables, travels: X - 167.32"; Y - 94.48"; Z - 23.62"; W - 43.3"; C - 360 deg, 94.48" distance between columns, 59" max. distance spindle nose to table top, 15,000 lb. max. table load, CAT 50 taper, speeds to 4500 RPM, 40/50 HP spindle motor, 80 station ATC, coolant, dual chip conveyors, s/n: A5K2760 (tooling not included) (LOCATED IN WATERLOO, ON)

SNK RB-4NM double column 5 axis bridge type CNC machining center with FANUC SERIES 18-M CNC control, 236"x78" table, travels: X - 246"; Y - 114"; Z - 23"; W - 55" (cross rail); B - 360,000, 114" distance between columns, 70" max. distance spindle nose to table top, 33,000 lb max. table load, CAT 50 taper, speeds to 6000 RPM, 24 HP spindle motor, 60 station ATC, coolant, chip conveyor, TSUDAKOMA rotary table with tailstock, 220V/3PH/60HZ, s/n: K1902 (tooling not included)

CNC HORIZONTAL MACHINING CENTERS

MORI SEIKI MH-630 5 axis CNC twin pallet HMC with MORI SEIKI MSC-502 CNC control, (2) 24"x24" drilled & tapped pallets, travels: X - 39"; Y - 33"; Z - 36"; A - 360,000; B - 360,000, 59" max. distance spindle nose to table top, 3300 lb max. pallet load, CAT 50 taper, speeds to 13,000 RPM, 25 HP spindle motor, 60 station ATC, coolant through spindle, high pressure coolant, coolant filtration, chip conveyor, touch tool probe, 220V/3PH/60HZ, s/n: 963 (tooling not included)

NIIGATA HN80C 4 axis CNC twin pallet HMC with FANUC SERIES 15-M CNC control, (2) 31"x31" pallets, travels: X - 60"; Y - 48"; Z - 36"; B - 360,000, 48" max. distance spindle nose to tabletop, 4400 lb max. pallet load, CAT 50 taper, speeds to 4500 RPM, 60 station ATC, coolant through spindle, high pressure coolant, chip conveyor, 220V/3PH/60HZ, s/n: 46250117 (tooling not included)

MAKINO MC-1510-A60 5 axis CNC twin pallet HMC with FANUC SERIES 15-M CNC control, (2) 31"x31" t-slot pallets, travels: X - 59"; Y - 39"; Z - 51"; A - 360,000; B - 360,000, 65" max. distance spindle nose to table top, 6600 lb max. pallet load, CAT 50 taper, speeds to 4000 RPM, 24 HP spindle motor, 60 station ATC, coolant through spindle, chip conveyor, RENISHAW OMI-2 optical machine interface, TSUDAKOMA rotary table with tailstock, s/n: A91-222 (tooling not included)

OKK MCH-800 4 axis CNC HMC with retrofit FANUC SERIES 18-M CNC control, 86"x31" table, travels: X - 78"; Y - 40"; Z - 32"; A - 360,000, 5th axis ready, 44" max. distance spindle nose to tabletop, 6600 lb max. table load, CAT 50 taper, speeds to 3000 RPM, 20 HP spindle motor, 50 station ATC, coolant, 220V/3PH/60HZ, s/n: 180 (tooling not included)

CNC MODULAR GAP LATHE

VDF POWER TURN PTI-1-12500 II CNC modular gap lathe with FANUC SERIES O-M CNC control, 49" swing over bed, 149" max. swing over gap, 195" max. distance between centers, 5" spindle bore, speeds to 710 RPM, 53 HP, 8 station tool turret, power headstock positioning, 11 ton max. allowable workpiece weight (with steadies), cross slide, chip conveyor, 7365 hrs (recorded on meter at time of listing) steady rests, complement of spares and accessories with 3 jaw and 4 jaw chucks, 380V/3PH/50HZ, s/n: D4453



5-AXIS

MAKINO MC-1510-A60 5 axis CNC twin pallet horizontal machining center



4-AXIS

NIIGATA HN80C 4 axis CNC twin pallet horizontal machining center



4-AXIS

OKK MCH-800 4 axis CNC horizontal machining center



49" X 149" CAPACITY

VDF POWER TURN PTI-1-12500 II CNC gap lathe

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange a date and time.

REMOVAL

All assets must be removed no later than Friday, March 26 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

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PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. SALE WILL BE CONDUCTED IN USD.

Please refer to our website at **www.corpassets.com** or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept



Please visit our website as specific terms and conditions may apply.

BID ONLINE AT: BidSpotter.com

AFFILIATIONS



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