



HEAVY DUTY HYDRAULIC SHEARS

Model # HS-0425E, 4' x 1/4" , 7.5 HP with 24" SIKO power back gauge ...

Standard Features:

- ISO 9001 certified
- Taiwan machines
- 24" SIKO Front Operated power back gauge w/ micro adjustment 0.004" , inch/mm digital display
- Quick Change Blade Gap Adjustment (BGA), with gap dial
- CE standard "OMERO" electric control system
- Meet OSHA safety standard code
- Shadow line for accurate straight cutting
- Adjustable cutting length and stroke
- Ball transfer plates on worktable for easy loading workpiece
- Well balanced and sturdy all steel machine frame
- German made Hydraulic logic system centrally located and quiet
- Hydraulic hold-downs with anti-mar neoprene
- Shear blades are high grade carbon/chrome alloy steel and hardened to 60 HRC, 2-edge indexable upper blade and 2-edge indexable bottom blade
- Full length viewable safety finger guard to protect operator from cutting hazard
- Removable safety foot pedal, automatic blade raise up on removal of foot from pedal
- Hydraulic, electrical overload protection
- Compact operator control panel
- All motors are overload protected & low voltage control system
- Jog or continuous auto cycle cutting operation modes
- One year industrial warranty for parts

Standard Equipment:

- 24" German SIKO Front Operated Power Back Gauge with micro adjustment , accuracy 0.004" inch/metric digital display
- 1 each 60" squaring arm with inlaid inch/metric dual scale
- Quick change blade gap adjustment (BGA) with gap dial
- Shadow line for accurate straight cutting
- Material support and drop back chuter
- Upper and bottom blade set with 2-edge on bottom & 2-edge on upper
- 2 each 24" front support arms
- Hydraulic hold-downs with anti-mar neoprene
- Full length viewable finger guard
- Removable safety foot pedal
- Tool box ☐

Optional Equipment:

- Safety fence for enclosure of the back side of the machine..... \$

GMC HEAVY DUTY HYDRAULIC SHEARS

Specifications:	HS-0425E	HS-0625E
Cutting capacity: mild steel	4'x1/4"	6'x1/4"
stainless steel	4'x10Ga	6'x10Ga
Blade length	4'4"	6'6"
Strokes per minute	12-20	10-17
Worktable height	34-1/2"	
Front support arm	24"	
Back gauge	24" German SIKO Power Back gauge	
blade rake angle	2.0 degree	
Oil tank capacity	17Gal	31 Gal
Main motor	7-1/2HP, 220V/440V	15HP, 220V/440V
Motor for power back gauge	1HP, 220V/440V, 3 phase	
Machine weight	5,350LBS	7,650LBS
Machine dimensions	74x86x63"	102x89x63"

