



HEAVY DUTY HYDRAULIC SHEAR

Model # HS-0825E, 8' x 1/4", 20 HP with 36" SIKO power back gauge

Standard Features:

- ISO 9001 certified
- Taiwan machines
- 36" German SIKO Front Operated power back gauge w/ micro adjustment 0.004" , inch/mm digital display
- Quick Change Blade Gap Adjustment (BGA), with gap dial
- CE standard "OMERO" electric control system
- Meet OSHA safety standard code
- Shadow line for accurate straight cutting
- Adjustable cutting length and stroke
- Ball transfer plates on worktable for easy loading workpiece
- Well balanced and sturdy all steel machine frame
- German made Hydraulic logic system centrally located and quiet
- Hydraulic hold-downs with anti-mar neoprene
- Shear blades are high grade carbon/chrome alloy steel and hardened to 60 HRC, 2-edge indexable upper blade and 2-edge indexable bottom blade
- Full length viewable safety finger guard to protect operator from cutting hazard
- Removable safety foot pedal, automatic blade raise up on removal of foot from pedal
- Hydraulic, electrical overload protection
- Compact operator control panel
- All motors are overload protected & low voltage control system
- Jog or continuous auto cycle cutting operation modes
- One year industrial warranty for parts

Standard Equipment:

- 36" German SIKO Front Operated Power Back Gauge with micro adjustment , accuracy 0.004" inch/metric digital display.
- 1 each 60" squaring arm with inlaid inch/metric dual scale
- Quick change blade gap adjustment (BGA) with gap dial
- Shadow line for accurate straight cutting
- Material support and drop back chuter
- Upper and bottom blade set with 2-edge on bottom & 2-edge on upper
- 2 each 24" front support arms
- Hydraulic hold-downs with anti-mar neoprene
- Full length viewable finger guard
- Removable safety foot pedal
- Tool box ☐

Optional Equipment:

- Safety fence for enclosure of the back side of the machine..... \$

GMC HEAVY DUTY HYDRAULIC SHEARS

Specifications:	HS-0825E
Cutting capacity: mild steel stainless steel	8'x1/4" 8'x10Ga
Blade length	8'2"
Strokes per minute	10-15
Worktable height	34-1/2"
Front support arm	24"
Back gauge	36" German SIKO Power Back gauge
blade rake angle	2.0 degree
Oil tank capacity	32 Gal
Main motor Motor for power back gauge	20HP, 220V / 440V , 3 phase 1HP, 220V/440V, 3 phase
Machine weight	12,850LBS
Machine dimensions	157x99x65"

