



HEAVY DUTY HYDRAULIC SHEARS

Model # HS-1010M, 10'x10Ga., 10HP with 24" manual back gauge

Standard Features:

- ISO 9001 certified
- Taiwan machines
- HS-1010M comes with 24" manual back gauge, one side handwheel operate)
- HS-1010E comes with 36" German SIKO Front Operated power back gauge w/ micro adjustment 0.004" , inch/mm digital display
- Quick Change Blade Gap Adjustment (BGA), with gap dial
- Shadow line for accurate straight cutting
- 60" squaring arm with inlaid inch/metric dual scale
- CE standard "OMERO" electric control system
- Meet OSHA safety standard code
- Adjustable cutting length and stroke
- Ball transfer plates on worktable for easy loading workpiece
- Well balanced and sturdy all steel machine frame
- German made Hydraulic logic system centrally located and quiet
- Hydraulic hold-downs with anti-mar neoprene
- Shear blades are high grade carbon/chrome alloy steel and hardened to 60 HRC, 2-edge indexable upper blade and 2-edge indexable bottom blade
- Full length viewable safety finger guard to protect operator from cutting hazard
- Removable safety foot pedal, automatic blade raise up on removal of foot from pedal
- Hydraulic, electrical overload protection
- Compact operator control panel
- All motors are overload protected & low voltage control system
- Jog or continuous auto cycle cutting operation modes
- One year industrial warranty for parts

Standard Equipment:

- HS-1010M comes with 24" manual back gauge, one side handwheel operate)
- HS-1010E comes with 36" German SIKO Front Operated power back gauge w/ micro adjustment 0.004" , inch/mm digital display
- 1 each 60" squaring arm with inlaid inch/metric dual scale
- Quick change blade gap adjustment (BGA)
- Shadow line for accurate straight cutting
- Material support and drop back chuter
- Upper and bottom blade set with 2-edge on bottom & 2-edge on upper
- 2 each 24" front support arms
- Hydraulic hold-downs with anti-mar neoprene
- Full length viewable finger guard
- Removable safety foot pedal
- Tool box ☐

Optional Equipment:

- Safety fence for enclosure of the back side of the machine..... \$

GMC HEAVY DUTY HYDRAULIC SHEARS

Specifications:	HS-1010M	HS-1010E
Cutting capacity: mild steel stainless steel min. thickness	10'x 10Ga 10'x 14Ga 24Ga.	10'x10Ga 10'x14Ga 24Ga.
Blade length	10'1"	
Strokes per minute	10-15	
Worktable height	34-1/2"	
Front support arm	24"	
Back gauge	HS-1010M: 24" manual back gauge HS-1010E:36" German SIKO Power Back gauge	
blade rake angle	2.0 degree	2.0 degree
Oil tank capacity	26 Gal	
Main motor Motor for power back gauge	10HP, 220V / 440V , 3 phase 1HP, 220V/440V, 3 phase	
Machine weight	8,850 LBS	9,350LBS
Machine dimensions	178x67x65"	178x99x65"

