INITIAL PINCH HYDRAULIC PLATE BENDING ROLL MACHINES

Model # HBR-0525, 62” x ¼” , 5-1/2 HP …… $24,850.00

Standard Features:

- **ISO 9001 certified**
- **Taiwan Machines**
- **All three rollers are driven**
- **All three rollers are hardened, up to 50-52 HRC**
- **Easy swing –out top roller**
- **Standard cone attachment installed**
- **1 each LED indicator for bending roll position**
- **Safety line all around the machine for emergency stop**
- **Heavy Duty all steel welded machine construction**
- **German Hydraulic logic system centrally located and quiet**
- **Bending roll is hydraulic powered up/down & tilting adjustment**
- **Planetary reduction gear and pump**
- **All three rolls are made of high grade alloy steel**
- **All rolls run forward and reverse**
- **Safety type foot pedal control**
- **Overload protection and disconnect switch**
- **Power source 208V/220V, (Option 460 V , 3 phase)**
- **One year industrial warranty for parts**

Standard Equipment:

- LED indicator for bending roll position
- Safety line all around the machine for emergency stop
- Removable safety foot pedal and tool box
- Cone attachment (to make cone parts)
- (3) grooves 3/8”, ½”, 5/8” on roll for bending wire

Optional Equipment:

- Safety fence for enclosure of the back side of the machine…… $

Specifications	HBR-0808	HBR-0425	HBR-0525	HBR-0625
Roll capacity: mild steel stainless steel Min. roll dia.	 8’ x 8Ga. 8’ x 12Ga. 7-1/2”	 4’x ¼” 4’ x 3/16” 7”	 5’x¼” 5’x3/16” 8”	 6’ x ¼” 6’ x 3/16” 8-1/2”
Rolls length Rolls Dia. Pre-bend	8’4” 6-1/2” 0.12”	4’3” 6” 0.18”	5’2” 7” 0.18”	6’8” 7-1/2” 0.18”
Rolls speed Rolls opening	5rpm 2-1/32”	5 rpm 2-1/2”	5 rpm 1-1/2”	5 rpm 3/4 ”
Oil tank cap.	12 Gal.	12 Gal.	12 Gal.	12 Gal.
Main motor	7-1/2HP	3 HP	5-1/2 HP	5-1/2 HP
Mach Weight	8,150 LBS	4,650 LBS	6,850 LBS	7,650 LBS
Dimensions	142x38x58	87x36x53	102x38x58	118x38x58

HBR-0525 picture

