



HEAVY DUTY HYDRAULIC BOX & PAN BRAKES

Model # **GMC HBB-0410**, 4'x 10 Ga.
Model # **GMC HBB-0610** , 6'x 10 Ga.
Model # **GMC HBB-0810** , 8'x 10 Ga.

Standard Features:

- Taiwan Machines
- ISO 9001 certified
- Hydraulic adjustment for opening
- Hydraulic power clamping for workpiece
- 26" manual back gauge with handwheel
- 1" manual beam adjustment (front and back)
- Min. reverse bend is $\frac{3}{4}$ " (20mm)
- Heavy welded all steel construction for maximum rigidity
- Germany Rexroth Hydraulic logic system centrally located and quiet
- A wide guidebody ensures strong, stable, smooth & accurate movement
- Total pieces fingers assortment:
HBB-0410 & 0412: 3"/ 3pcs, 4"/2pcs, 5"/5pcs and 6"/1pc
HBB-0610 & 0612: 3"/6pcs, 4"/3pcs, 5"/6pcs, 6"/2pcs
HBB-0810 & 0812: 3"/6pcs, 4"/4pcs, 5"/10pcs, 6"/2pcs
- Central control panels on each side for convenient operation
- Jog and auto operation modes
- Overload protection and disconnect switch
- One year warranty for parts

Standard Equipment

- Assorted fingers
- 26" manual back gauge with one side handwheel operation
- Angle set up dial
- Hydraulic clamping system
- Foot pedal control for hydraulic clamping & auto mode

Optional Equipment:

- One-piece straight finger instead of assorted fingers , extra \$
- Safety fence for enclosure of the front side of the machine..... \$
- Safety light curtain \$
- 3" replacement finger \$
- 4" replacement finger \$
- 5" or 6" replacement finger \$

Specifications:	HBB-0410	HBB-0610	HBB-0810
Bending capacity: mild steel stainless steel Hemming max thickness	4'x10Ga 4'x 12Ga 24Ga	6'x10Ga 6'x12Ga 24Ga	8'x10Ga 8'x12Ga 24Ga
finger length	4'	6'	8'
Bending degree	135°		
Max. box & pan depth	6"		
Large beam opening	3"		
Manual back gauge	26"		
Oil tank capacity	10 Gal	12Gal	34 Gal
Main motor	5HP 220V/440V,3ph	5HP 220V/440V,3ph	7-1/2HP 220V/440V,3ph
Machine weight	4,150 LBS	5,350LBS	6,650LBS
Machine dimensions	67x46x67"	91x46x67"	115x46x69"

