



HEAVY DUTY HYDRAULIC BOX & PAN BRAKES

Standard Features:

- Taiwan Machines
- ISO 9001 certified
- Hydraulic adjustment for opening
- Hydraulic power clamping for workpiece
- 26" manual back gauge with handwheel
- 1" manual beam adjustment (front and back)
- Min. reverse bend is $\frac{3}{4}$ " (20mm)
- Heavy welded all steel construction for maximum rigidity
- Germany Rexroth Hydraulic logic system centrally located and quiet
- A wide guidebody ensures strong, stable, smooth & accurate movement
- Total pieces fingers assortment:
HBB-1010 & 1014: 3"/6pcs, 4"/4pcs, 5"/10pcs, 6"/6pcs
- Central control panels on each side for convenient operation
- Jog and auto operation modes
- Overload protection and disconnect switch
- One year warranty for parts

Standard Equipment

- Assorted fingers
- 26" manual back gauge with one side handwheel operation
- Angle set up dial
- Hydraulic clamping system
- Foot pedal control for hydraulic clamping & auto mode

Optional Equipment:

- One-piece straight finger instead of assorted fingers , extra \$
- Safety fence for enclosure of the front side of the machine..... \$
- Safety light curtain \$
- 3" replacement finger \$
- 4" replacement finger \$
- 5" or 6" replacement finger \$

Specifications:	HBB-1014	HBB-1010
Bending capacity: mild steel stainless steel Hemming max thickness	10'x 14Ga 10'x 16Ga 28Ga.	10'x10Ga 10'x12Ga 24Ga
finger length	10'1"	
Bending degree	135°	
Max. box & pan depth	6"	
Large beam opening	3"	
Manual back gauge	26"	
Oil tank capacity	17 Gal	32 Gal
Main motor	5HP, 220V/ 440V , 3 ph	10HP, 220V/ 440V , 3 ph
Machine weight	7,350 LBS	8,150LBS
Machine dimensions	142x46x66"	142x46x69"

Shown Model # GMC HBB-1010, 10' x 10 Ga.

