



HEAVY DUTY HYDRAULIC BOX & PAN BRAKES

Model # GMC HBB-1214, 12'x 14Ga.

Standard Features:

- Taiwan Machines
- ISO 9001 certified
- Hydraulic adjustment for opening
- Hydraulic power clamping for workpiece
- 26" manual back gauge with handwheel
- 1" manual beam adjustment (front and back)
- Min. reverse bend is $\frac{3}{4}$ " (20mm)
- Heavy welded all steel construction for maximum rigidity
- Germany Rexroth Hydraulic logic system centrally located and quiet
- A wide guidebody ensures strong, stable, smooth & accurate movement
- Total pieces fingers assortment:
HBB-1214: 3"/6pcs, 4"/4pcs, 5"/10pcs, 6"/10pcs
- Central control panels on each side for convenient operation
- Jog and auto operation modes
- Overload protection and disconnect switch
- One year warranty for parts

Standard Equipment

- Assorted fingers
- 26" manual back gauge with one side handwheel operation
- Angle set up dial
- Hydraulic clamping system
- Foot pedal control for hydraulic clamping & auto mode

Optional Equipment:

- One-piece straight finger instead of assorted fingers , extra \$
- Safety fence for enclosure of the front side of the machine..... \$
- Safety light curtain \$

Specifications:	HBB-1214
Bending capacity: mild steel stainless steel	12'x 14Ga 12'x 16Ga
finger length	12'
Bending degree	135°
Max. box & pan depth	6"
Large beam opening	3"
Manual back gauge	26"
Oil tank capacity	32 Gal
Main motor	10HP, 220V/ 440V , 3 ph
Machine weight	8,950LBS
Machine dimensions	166x46x69"

