



CNC Folder

Model# EFM-1014CNC

CNC Folder# EFM-1014CNC, 10'x14Ga., 4HP, 220V, 3 phase

Standard Features

- ISO 9001 certified
- Designed in US and Taiwan quality Machine
- Meet OSHA and CE safety standard
- ESA CNC control, made in Italy
- Max. 99 bends per program
- Upto 2000 Programs Storage
- Profiles library with graphics
- Programmable Radius Bend
- Programmable Angle/ Angle Correct
- 48" CNC back gauge with table and fingers
- Hardened nose bar and table, up to 48HRC
- Comes with one 1" Insert Bar and one ½" Insert Bar
- Yaskawa Servo motors and Drives
- Schneider electrical components
- All steel construction for maximum rigidity
- Hydraulic logic system centrally located and quiet
- Meet OSHA standard, to start the program, need to press foot pedal twice
- Safety type foot pedal with handle and E-stop switch
- Safety 24V low voltage & overload protection
- Need to step up transformer if the power supply is 208V, 3 phase
- One year industrial warranty for parts

Optional Equipment:

1. 1/2" thick insert bar for ½" min. reverse bend, capacity mild steel 28-22G...\$
2. 3/16" thick insert bar for ¼" min. reverse bend, capacity mild steel 24Ga...\$
3. One day on-site training\$
4. step up transformer for 208V to 220V \$
5. American Rotary Phase Converter for 220V, 1phase to 220V, 3 phase\$

Specifications:	GMC EFM-1014CNC	
Capacity Mild Steel Stainless Steel Close hemming Open hemming	14Ga. 18Ga. 22Ga. 22Ga.	
Bending length capacity	10'1"	
Bend Angle Degree, programmable	0- 135 degree	
Hemming capacity, mild steel Hemming capacity, stainless steel	20Ga. 24Ga.	
Large Beam Opening/clamping opening	4-7/8"	
Min. Reverse Bend	1/2"	
Max. Table Back Gauge Distance Min. Table Back Gauge Distance	48-3/8" 1/2"	
Back Gauge Repeatability	0.0039"	
Back Gauge Table height	35-3/4"	
Motor for bending leaf	4HP, 220V,3phase	
Servo motor for back gauge	2HP ,220V, 3phase	
Clamping motor	1-1/2HP , 220V, 3phase	
Machine weight , LBS Machine size, L x W x H	8,850 LBS 158x79x63"	





