

GMC Power Ring & Angle Roll Benders

PRB-55, 2" Dia. of roller shaft, 7-1/2" roller Dia. 3HP, 3 phase.....

PRB-55H, 2" Dia. of roller shaft, 7-1/2" roller Dia. 3HP, 3 phase
(PRB-55H comes with top roller hydraulic positioning with digital readout)

Optional roller sets for pipe & round tubing, any size, one set (3 rolls)..... \$

Optional anti-twisting attachment \$

Standard Features:

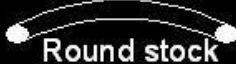
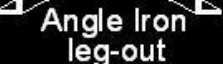
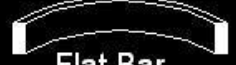
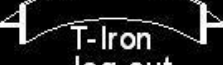
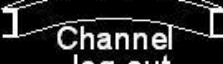
- ISO 9001 certified
- Heavy Duty AC main motor
- Heavy welded all steel construction
- Quiet compact hydraulic system
- One year industrial warranty for parts

Specifications		
Model	PRB-55	PRB-55H
Dia. of roller	7-1/2 inch	7-1/2 inch
Dia. of roller shaft	2 in	2 in
Roller speed	16 rpm	16 rpm
Motor	3 HP , 220V/440V, 3 phase	3 HP , 220V/440V, 3 phase
Dimensions	40in x 35in x 65in	40in x 35in x 65in
Weight	1,050 LBS	1,120 LBS
		with top roller hydraulic positioning, 7 Gal oil tank

Standard Equipment:

- One set of universal combination rollers can do most works
- Foot pedal

Bending Chart:

Profile	Size (inch)	Min. Dia. (inch)	Profile	Size (inch)	Min. Dia. (inch)
 Pipe	2", sch40	24"	 Square Tube	2-3/8"X 2-3/8"X3/8"	24"
 Round stock	1-3/8"	24"	 Angle Iron leg-in	2"X3/16"	28"
 Flat Bar	1-3/8" X 1-3/8"	24"	 Angle Iron leg-out	2"X3/16"	20"
 Tube	2-1/2" X 14ga.	24"	 T-Iron leg-in	2"X3/16"	28"
 Flat Bar	4"X9/16"	36"	 T-Iron leg-out	2"X3/16"	20"
 Flat Bar	2-3/8" X 3/8"	20"	 Channel leg-out	3-1/8"X 1-3/4"X 3/16"	24"
 Flat Bar	1-3/4"X2" X 3/8"	47"	 Channel leg-in	3-1/8"X 1-3/4"X 3/16"	26"

Optional roller sets for pipe & round tubing:

Rolls Sets	
34T-PRB55	ROLL SET FOR 3/4 INCH TUBING FOR GMC PRB-55 OR 55H
1T-PRB55	ROLL SET FOR 1 INCH TUBING FOR GMC PRB-55 OR 55H
114T-PRB55	ROLL SET FOR 1-1/4 INCH TUBING FOR GMC PRB-55 OR 55H
112T-PRB55	ROLL SET FOR 1-1/2 INCH TUBING FOR GMC PRB-55 OR 55H
2T-PRB55	ROLL SET FOR 2 INCH TUBING FOR GMC PRB-55 OR 55H
212T-PRB55	ROLL SET FOR 2-1/2 INCH TUBING FOR GMC PRB-55 OR 55H
34P-PRB55	ROLL SET FOR 3/4 INCH PIPE FOR GMC PRB-55 OR 55H
1P-PRB55	ROLL SET FOR 1 INCH PIPE FOR GMC PRB-55 OR 55H
114P-PRB55	ROLL SET FOR 1-1/4 INCH PIPE FOR GMC PRB-55 OR 55H
112P-PRB55	ROLL SET FOR 1-1/2 INCH PIPE FOR GMC PRB-55 OR 55H
2P-PRB55	ROLL SET FOR 2 INCH PIPE FOR GMC PRB-55 OR 55H
212P-PRB55	ROLL SET FOR 2-1/2 INCH PIPE FOR GMC PRB-55 OR 55H

GMC Power Ring & Angle Roll Bender # PRB-55 & PRB-55H picture shown below

PRB-55



PRB-55H

