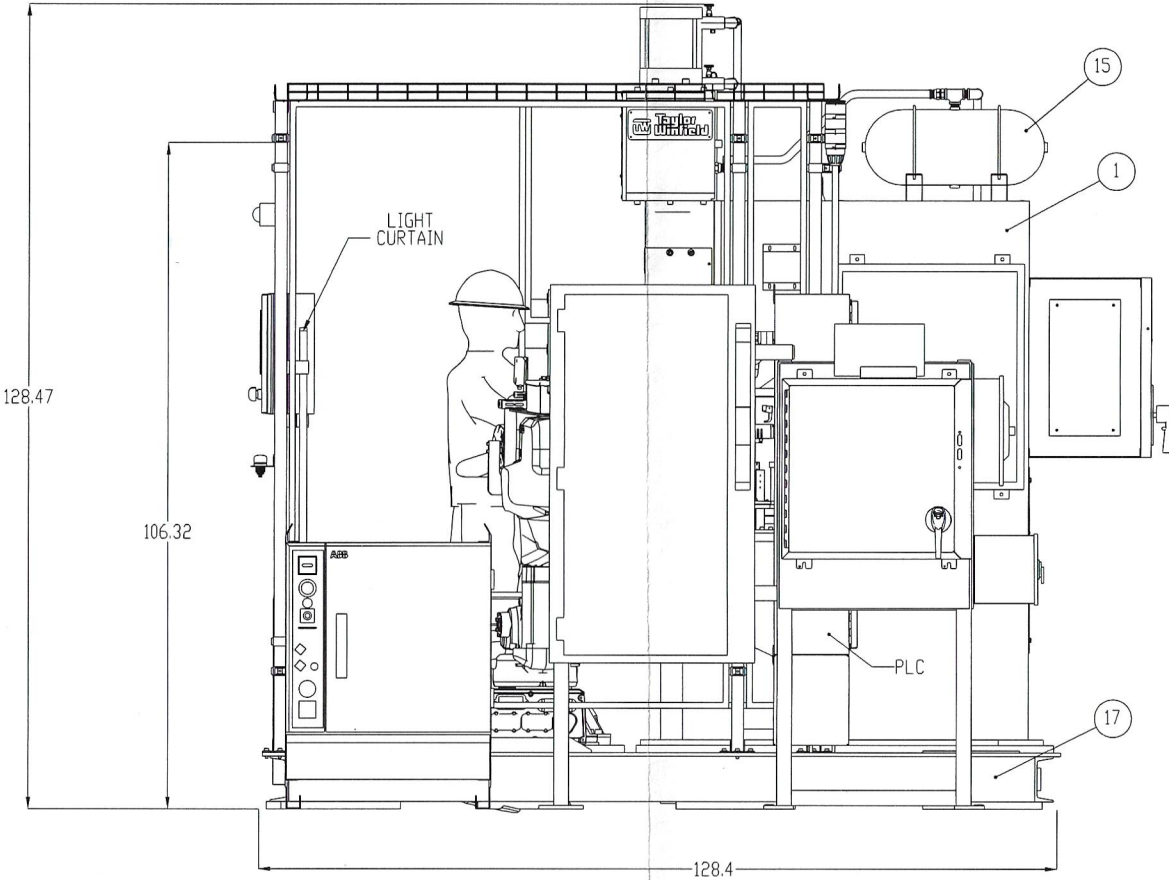
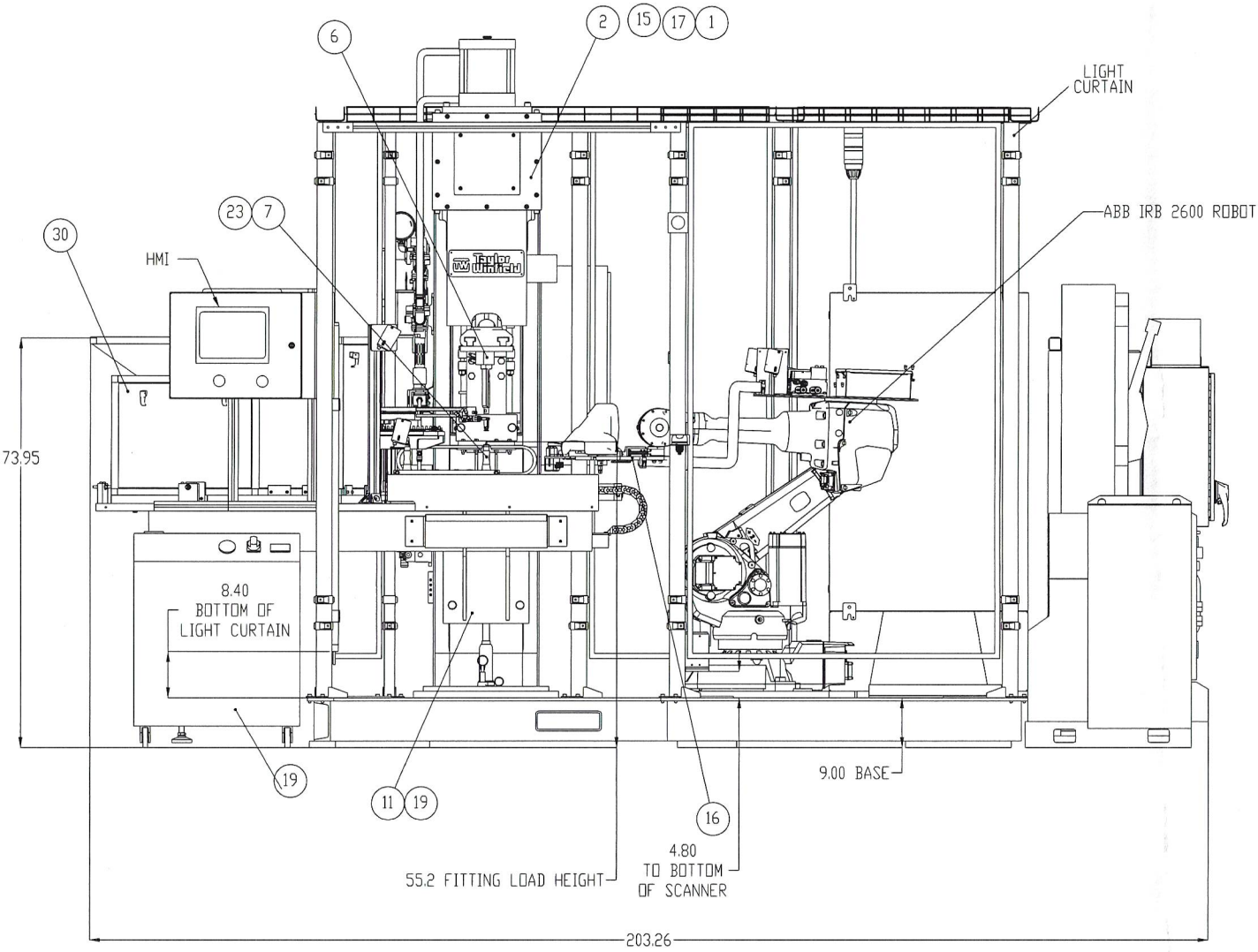
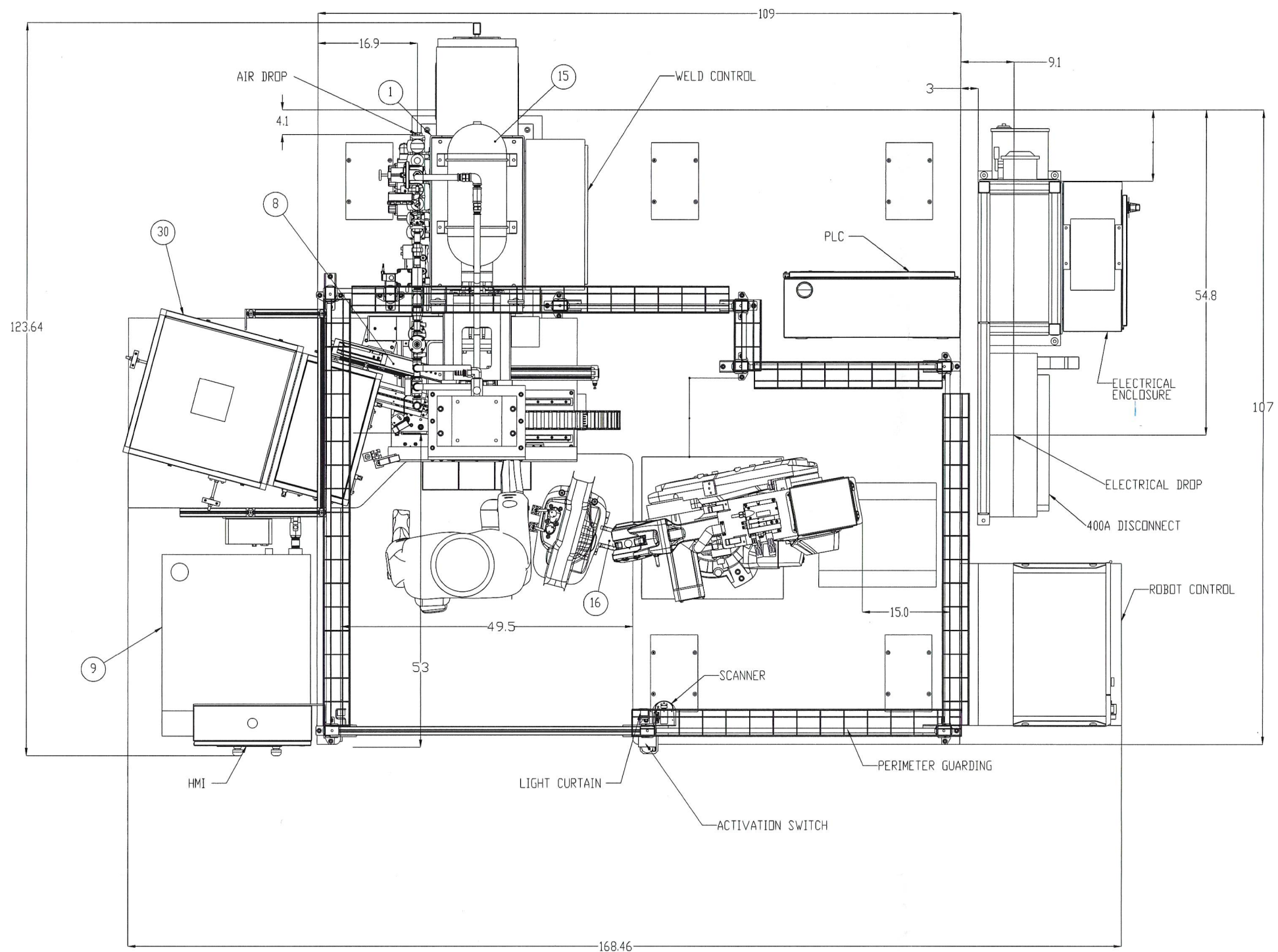




TW DRAWING No: D650530
MATERIAL: U68000-GA

SHT	DET	QTY	STOCK SIZE / PART NO.	DESCRIPTION	MATERIAL
MARK TOOL AND LOOSE PARTS: WITH 3/32 FIG WHERE POSSIBLE			SCALE: 1:12	TOOL DESCR- HARLEY DAVIDSON WELDER	
TOLERANCES: EXCEPT FOR DRILL AND STOCK SIZES AND UNLESS OTHERWISE NOTED			FRAC ± .030 X ± .030 XX ± .015 XXX ± .005 .XXXX ± .0010	DESIGNER F.MANCHESTER 02-21-18	
HARDWARE			GRIND RNDOUT SQUARE	CHECKER J.CHLEBUS 02-21-18	
UNLESS OTHERWISE NOTED: BREAK ALL SHARP CORNERS STRESS RELIEVE AND PAINT ALL WELDED JOINTS BEFORE MACHINING TAPPED HOLE LOCATIONS ± .015 DOWEL HOLE LOCATIONS ± .001			PARALLEL PERMITTED ON UNMARKED SURFACES	APPROVED	
			SHEET 2 of 2	TOOL NO. DIE-XXXX	
			CLASS DIV	PART NUMBER 10006055_MECH_00_SHT002	
				DWG D SIZE	
				REV	



ITEM	QTY	UNIT	DRAWING NUMBER	DESCRIPTION
1	1	U67561-LE	D651659	ERE MAIN MACHINE UNIT
2	1	U67561-MK	D643612	8.50 DIA DIAPHRAGM CYL.
3	1	U67561-FL	D651652	ERE HEAD UNIT
4	1	U67561-LG	D651652	ERE UPPER CONDUCTOR 18" STYLE 1
5	1	U67563-BR	D651652	CYLINDER & STAND UNIT
6	1	U67561-LH	D640502	UPPER ELECTRODE & HOLDER UNIT
7	1	U67561-LJ	D640593	LOWER ELECTRODE & HOLDER UNIT
8	1	U67561-LK	D640581	PICK 'N' PLACE UNIT
9	1	JHI1000M800 066	D644538	KOOLANT KOOLERS CHILLER
10	1	U67561-LQ	D640597	AIR ACCESSORY UNIT
11	1	U67563-BR	D6516561 D649935	KNEE & CONDUCTOR & SLIDE
12	1	U62040-AC		PAM DROP, 3/4 NPT
13	1	U67561-LN	D640584	WATER MANIFOLD UNIT
15	1	U49554-4B		AIR TANK UNIT WITH BRACKET
16	1	U67536-BT	D651654	TOOLING UNIT
17	1	U67536-CD	D651653	BASE & GUARDING UNIT
19	1	U67561-3M	D643785	LUBRICATION UNIT
23	1		B645500	ALIGNMENT TOOL
30	1		A650510	INDIANA VIBRATORY FEEDER

NOTE:
TWT REFERENCE M-150110 D640485
WITH MACHINE BASE ADDED

TW DRAWING No: D650530
MATERIAL: U68000-GA

SHT	DET	QTY	STOCK SIZE / PART NO.	DESCRIPTION	MATERIAL
MARK TOOL AND LOOSE PARTS WITH 3/32 FIG WHERE POSSIBLE					
SCALE: 1:10			TOOL DESCR- HARLEY DAVIDSON WELDER		
TOLERANCES: EXCEPT FOR DRILL AND STOCK SIZES AND UNLESS OTHERWISE NOTED			DESIGNER F.MANCHESTER 02-21-18		
FRACTION ± .030 X ± .030 XX ± .015 XXX ± .005 XXXX ± .0010			CHECKER J.CHLEBUS 02-21-18		
MACHINE G GRIND R RNDOUT SQUARE			APPROVED		
UNLESS OTHERWISE NOTED: BREAK ALL SHARP CORNERS STRESS RELIEVE AND PAINT ALL WELDMENTS BEFORE MACHINING TAPPED HOLE LOCATIONS ± .015 DOWEL HOLE LOCATIONS ± .001			SHEET 1 of 2		
			TOOL NO. DIE-XXXX		
			PART NUMBER 10006055_MECH_00_SHT001		
			REV		