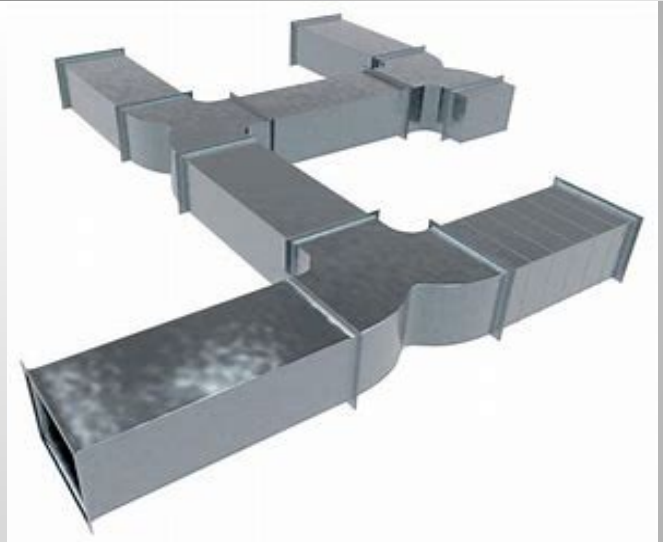




THREE RIVERS MACHINERY CATALOG



Three Rivers Machinery understands just how hard it is to decide what technology is best suited to manufacture your parts. For this very reason we maintain a full inventory of metal fabrication machines, under power, in our demo and technical training center in Alabama and Fort Pierce, FL. Our systems include Conventional Plasma, Precision Plasma, Abrasive Waterjet, Non-Abrasive Waterjet, Oxy-Fuel and Fiber Laser, small i-Fold Coil Lines and automated AutoFold Coil Lines. We invite you to visit and allow us to demonstrate any or all these machines for you. All ACS Plasma, Waterjets and the Fiber-Pro Laser are proudly built in the United States of America! Our coil lines are built in the UK with more than 3,000 in the USA!



ADVANCE CUTTING SYSTEMS

Division of Advance Machinery, Inc.

112 HILLTOP BUSINESS DRIVE • PELHAM, ALABAMA 35124 • (205) 985-8801 • FAX (205) 985-8804 • WWW.ADVANCECUTTING.COM

**Demo and
Training Center**



- 1> Fabmaster 510 CNC Retrofit 2> ACS EVOLUTION E-3015B, 3000 watt Fiber Laser 3> JetMaster II Abrasive Waterjet
4> JetPro Non Abrasive Waterjet 5> Hypertherm 50HP Waterjet Pump 6> Hypertherm XHD-300 X-Definition Plasma
7> Precision Fire Combo Plasma/Waterjet 8> RAS 22.81 Seamer 9> 30" Cleat Bender 10> Hypertherm 15HP Waterjet Pump
11> i-Fold Coil Line 12> AutoFold Side Eject Coil Line 13> i-Fold AutoSeam Closer Coil Line 14> Plasma Coil Feed
15> Cutter II 510 Plasma 16> Hypertherm Pro Nest Software Station & AutoDesk Fabrication CamDuct Station

1-800-753-0393

www.sheetmetalmachinery.com

Three Rivers Machinery offers a full line of sheet metal machinery

1. Fiber Laser (Shuttle Table with Safety Covers)
2. Plasma Cutting Systems
3. Waterjets (Non-Abrasive and Abrasive)
4. Rotary Insulation Cutting System
5. Coil Feeds for Plasma and Laser
6. HVAC Coil Lines (Entry to Fully Automated)
7. Miscellaneous sheet metal machines



Fabrication CAMduct
software ties all
these machines
together!



FIBERPRO-510 FIBER LASER Cutting System

FIBERPRO-510 **CNC FIBER LASER CUTTING SYSTEM** **MADE IN THE USA**



FP-510 Laser Cutting Machine

- 5ft x 10ft effective cutting area with 6-inch gap around cutting area for easy plate alignment
- Space saving design with compact, shielded housing
- Maximum Speed 2500 Inches Per Minute
- Helical Rack & Pinion Dual Side Drive
- 1.5 KW Amp Servo Drives
- **Class 1 Laser Safety Enclosure**
- Two internal cameras w/ dual monitors
- Roll Around Control Stand
- Dual Manual Shuttle Tables
- Laser Coil Feed with Hydraulic Shear and 2ea 10,000 Capacity Coil Mandrels mounted on a 2N1 I Beam Holder
- SPI 2000 Watt, 3000 Watt and 4000 watt Fiber Laser offered

Now with
Traverse Speed of 4,500 IPM
Cut speeds of 2,500 IPM



CNC Fiber Laser System

A 5 -Year Lease on the FiberPro Laser with Laser Coil Feed works out to **\$33.23 per hour**, based on 52 weeks a year and 40 hours a week.

Most laser shops charge a minimum of \$100 per hour for job shop cutting and as much as \$250 per hour, depending on the local competition. If you are currently cutting HVAC fittings on a Plasma machine the cut speed is going to be somewhere around 350 to 400 IPM per minute in 24 gauge.

This laser **can cut 24ga at speeds over 2,500 IPM (5 times faster than plasma)** with a perfect edge. When you compare the parts cut per hour, the cost per foot on the Fiber Laser is a fraction of that on a plasma.

Duct-Pro Plasma Cutting System



- ✓ 5' x 10' Cutting Area, Single Piece, Unitized Design.
- ✓ Dual Side Rack & Pinion Drive with Helical Rack (3 Motors). (NO BELTS)
- ✓ Planetary Gear Boxes
- ✓ ACS V8-P CNC Color Graphic Controller with Motors and Drives
- ✓ Hypertherm Powermax 45xd Plasma
- ✓ Floating Head
- ✓ AutoDesk Fabrication CAMduct Software with all fittings and nesting
- ✓ Office Computer with Printer
- ✓ Onsite Installation and Training including all travel and labor expenses
- ✓ **MADE IN THE USA!**
- ✓ Free Phone, Fax, Email support to the original owner for the lifetime of the machine.



Down Draft Cutting Table divided into 2 Zones. Slat Holders are designed in 2 sections so you can turn the slats to run the width of the table or the length of the table.

Dual Side Drive (3 Motors); 2ea Y-Axis and 1ea X-Axis. Planetary Gear Boxes (3); 2ea Y-Axis and 1ea X-Axis. Linear Guides and Bearings on both Y-Axis and X-Axis. Helical Rack and Pinion on both Y-Axis and X-Axis (No BELTS).



Cutter II Plasma Cutting System

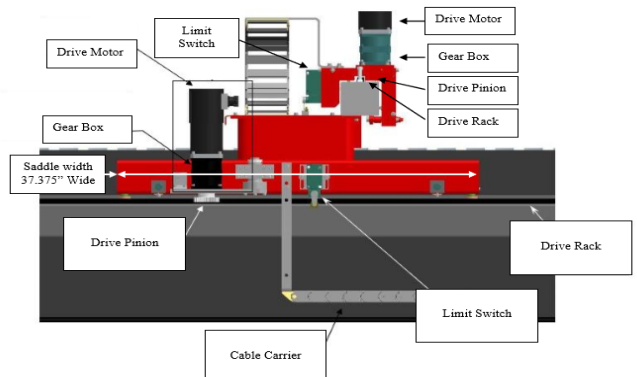


Cutting Table Features:

- ✓ 5' x 10', 5' x 12', 6' x 10, 6' x 12' Cutting Area, Single Piece, Unitized Design
- ✓ Direct Drive Rack & Pinion (*NO BELTS*)
- ✓ Extra Wide Drive Side Saddle adding stability to long axis cutting
- ✓ Planetary Gear Boxes
- ✓ ACS V8-P CNC Color Graphic Controller with Motors and Drives
- ✓ Hypertherm Powermax45 XP Plasma with Floating Head
- ✓ AutoDesk Fabrication CAMduct Software with all fittings and nesting
- ✓ Office Computer with Printer
- ✓ Onsite Installation and Training including all travel and labor expenses
- ✓ **MADE IN THE USA!**
- ✓ Free Phone, Email & Remote Support to the original owner for the lifetime of the machine

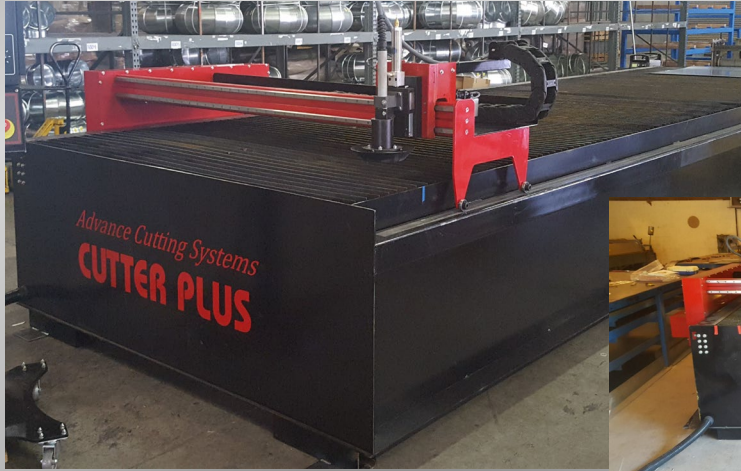
Cutter II Series

	510	512	610	612
Effective Cutting Area in feet	5 x 10	5 x 12	6 x 10	6 x 12
Effective Cutting Width	60 In	60 In	72 In	72 In
Effective Cutting Length	120 In	144 In	120 In	144 In
Rapid Traverse Speed	1400 IPM	1400 IPM	1400 IPM	1400 IPM
Machine Width	83 In	83 In	95 In	95 In
Machine Length	191 In	215 In	191 In	215 In
Machine Voltage	115 VAC @ 15 AMPS			
Table Height	Adjustable 30 to 32 inch			
Standard Table Type	Down Draft			
Optional (recommended for thick cutting)	Water Table Insert			
CNC Controller	ACS CNC Drive System			
Drive System	2 Axis , Motor on the X and Motor on the Y			
Torch Height Control	Floating Head is Standard			
Optional Torch Height Control Recommended for over 10ga)	Automatic THC with Crash Guard and Laser			
Standard Plasma	Powermax 45 xd			
Optional Plasma	PM 65	PM 85	PM 105	PM 125/ MaxPro 200
Insulation Cutting Option	Combo Plasma / Rotary Cutting Head			



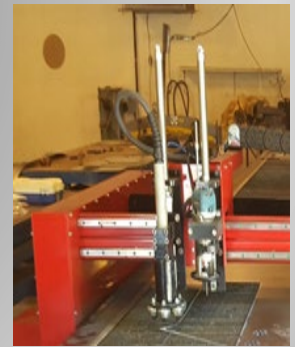
Cutter Plus (Combo)

Plasma and Insulation Cutting System



Cutting Table Features:

- ✓ 5' x 10', 5' x 12', 5' x 20', 5' x 24', 6' x 10, 6' x 12', 6' x 20', 6' x 24' Cutting Area, Single Piece, Unitized Design
- ✓ Direct Drive Rack & Pinion (*NO BELTS*)
- ✓ Combo Head (Plasma and Rotary Insulation)
- ✓ Extra Wide Drive Side Saddle adding stability to long axis cutting
- ✓ Planetary Gear Boxes
- ✓ ACS V8-P CNC Color Graphic Controller with Motors and Drives
- ✓ Hypertherm Powermax45 XP Plasma with Floating Head
- ✓ AutoDesk Fabrication CAMduct Software with all fittings and nesting
- ✓ Office Computer with Printer
- ✓ Onsite Installation and Training including all travel and labor expenses
- ✓ **MADE IN THE USA!**
- ✓ Free Phone, Email & Remote Support to the original owner for the lifetime of the machine
- ✓ Optional Zoned Down Draft Table with Dampers
- ✓ Optional Dual Plasma, one with Floating Head and one with Automatic Torch Height



Precision Plasma (Unitized Frame)



Precision Fire

Offered in

5 x 10, 5 x 12, 5 x 20 & 5 x 24

6 x 10, 6 x 12, 6 x 20 & 6 x 24

Water Table

Standard Plasma XPR 170

Optional XPR 300

Dual Plasma Option



Dual Plasma Option allows for a Powermax with Floating Head for light gauge and an XPR Precision Plasma for Heavy Gauge



Precision Master

Offered in

5 x 10, 5 x 12, 5 x 20 & 5 x 24

6 x 10, 6 x 12, 6 x 20 & 6 x 24

8 x 12 & 8 x 24

Down Draft or Water Table

Standard Plasma XPR 170

Optional XPR 300

Dual Plasma Option



Plate Fab

Offered in

5 x 10, 5 x 12, 6 x 10 & 6 x 12

Down Draft or Water Table

Optional Oxy-Fuel

Hypertherm Plasma

powermax series



powermax65- Production Pierce 1/2" Mild Steel

powermax85- Production Pierce 5/8" Mild Steel

powermax105- Production Pierce 3/4" Mild Steel

powermax125- Production Pierce 1" Mild Steel

MAXPRO200

Production Pierce 1" Mild Steel
Liquid Cooled Torch



Hypertherm® XPR300

Redefining what plasma can do.

Optional Gas Console Boxes

Vented Water Injection™

- SS & AL H₂O/N₂ Process
- SS & AL F5 Gas Process
- AR Argon marking, Argon Pierce Assist
- Production Pierce:
2" Mild Steel
1½" Stainless Steel

Standard Core™ console

- Mild Steel O₂/Air
- SS & AL Allows N₂/N₂ process
- Production Pierce:
1¾" Mild Steel
1¼" Stainless Steel



OptiMix™ console

- Multi Gas Process
- Includes all core and VWI processes.
- Production Pierce:
2" Mild Steel
1½" Stainless Steel



Jet Pro (Non-Abrasive) Waterjet Cutting System



- ✓ 5' x 10' Cutting Area, Single Piece, Unitized Design
- ✓ ACS V8-P CNC Color Graphic Controller with Motors and Drives
- ✓ Hypertherm 15 HP-P High Pressure Pump,
60,000 PSI Pump with Air-Over-Oil Cooling Option
- ✓ Welded & Sealed Table Adaptable to Light Abrasive Cutting
- ✓ Direct Motor/Planetary Gear/Rack & Pinion Drives (no belts)
- ✓ Solid Cutting Table Surface of Laminated “HDPE” Fluted Blocks (Waterjet bricks)
- ✓ Sealed Cutting Table with Bottom Rear Drain
- ✓ Control Pedestal at front-left for CNC Controller
- ✓ Maximum Traverse/Cutting Speed: 1,000 Inches Per Minute



Jet Liner II (Non-Abrasive) Waterjet Cutting System



- ✓ 5' x 10', 5' x 12', 5' x 20', 6' x 10', 6' x 12', 6' x 20' Cutting Area, Single Piece, Unitized Design
- ✓ ACS V8-P CNC Color Graphic Controller with Motors and Drives
- ✓ Hypertherm 15 HP-P High Pressure Pump,
60,000 PSI Pump with Air-Over-Oil Cooling Option
- ✓ Welded & Sealed Table Adaptable to Light Abrasive Cutting
- ✓ Direct Motor/Planetary Gear/Rack & Pinion Drives (no belts)
- ✓ Solid Cutting Table Surface of Laminated "HDPE" Fluted Blocks (Waterjet bricks)
- ✓ Sealed Cutting Table with Bottom Rear Drain
- ✓ Control Pedestal at front-left for CNC Controller
- ✓ Maximum Traverse/Cutting Speed: 1,000 Inches Per Minute



Jet Pro-HD (Abrasive) Waterjet Cutting System



- ✓ 5' x 10' Cutting Area, Single Piece, Unitized Design
- ✓ ACS V8-P CNC Color Graphic Controller with Motors and Drives
- ✓ Hypertherm 50 HP-P High Pressure Pump,
60,000 PSI Pump with Air-Over-Oil Cooling Option
- ✓ Deep Welded & Sealed Table
- ✓ Direct Motor/Planetary Gear/Rack & Pinion Drives (no belts)
- ✓ Solid Cutting Table Surface of Laminated “HDPE” Fluted Blocks (Waterjet bricks)
- ✓ Sealed Cutting Table with Bottom Rear Drain
- ✓ Control Pedestal at front-left for CNC Controller
- ✓ Maximum Traverse/Cutting Speed: 1,000 Inches Per Minute
- ✓ Abrasive Cutting Head with Mini Hopper
- ✓ Abrasive Hopper (800 Lb. capacity)



60,000 PSI High Pressure Waterjet Pumps

Hypertherm®

HyPrecision™ Predictive Waterjet pumps

Improving productivity through prediction



Pump model number		HyPrecision P-15			HyPrecision P-30			HyPrecision P-50		
Hz		50	60		50	60		50	60	
GENERAL	Maximum output: gpm (lpm)	0.30 (1.14)			0.60 (2.27)			1.0 (3.79)		
	Maximum orifice: inch (mm)	0.007 (0.18)			0.011 (0.28)			0.014 (0.35)		
	Output pressure	Adjustable to 60,000 psi (4100 bar)								
	Pressure control	Closed loop proportional pressure control – standard equipment								
	Bleed down valve	Air-actuated								
PUMP POWER	Motor power: HP (kW)	15 (11)			30 (22)			50 (37)		
	Voltage	400	208-230	460	400	208-230	460	400	208-230	460
	Full load amps	24.9	45.8-41.6	20.8	46.9	84.9-77	38.5	73.8	138.2-125.8	61.9
	Main breaker (amps)	25	50	25	50	200	50	80	150	80
	Motor starter (options if more than 1 listed)	Across-line			Soft Start	Across-line	Soft Start or Across-line	Soft Start	Wye Delta	Soft Start or Wye Delta
SPECIAL FEATURES	Seal Maintenance Technology	Included as standard equipment								
	Closed loop proportional pressure control	Included as standard equipment								

Model	Power HP (kW)	Max. Continuous Output Pressure psi (bar)	Max. Output Flow GPM (L/min)	Max. Orifice Size in (mm)
15	15 (11.2)	60k (4137)	0.3 (1.14)	0.007 (0.18)
30	30 (22)	60k (4137)	0.6 (2.3)	0.011 (0.28)
50	50 (37)	60k (4137)	1 (3.8)	0.014 (0.35)

Roto Pro

Rotary Insulation Cutting System



- ✓ **5' x 10' Cutting Area, Single Piece, Unitized Design.**
- ✓ **Dual Side Rack & Pinion Drive with Helical Rack (3 Motors). (NO BELTS)**
- ✓ **Planetary Gear Boxes**
- ✓ **Rotary Cutting Head with Astroturf bed**
- ✓ **ACS V8-P CNC Color Graphic Controller with Motors and Drives**
- ✓ **Onsite Installation and Training including all travel and labor expenses**
- ✓ **MADE IN THE USA!**
- ✓ **Free Phone, Fax, Email support to the original owner for the lifetime of the machine.**

Plasma Coil Feed Systems

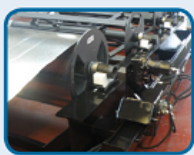


This useful system eliminates the need to stock and handle flat sheet for use with plasma cutters, increasing floor space and efficiency. No need to put on a 10-foot standard sheet to cut 6 feet of material anymore, so the scrap savings coupled with the coil storage are easy to see.

All plasma feeds come with a leveler capacity up to 16g as standard and **optional** beading capacity up to 20g, so that beaded or un-beaded flat sheets can be fed directly onto the plasma table from coiled stock.

A simple forward/reverse Hand Control feeds the material and the plasma software "rip cut" function cuts it at the required length.

Coil holders come in various options depending on the loading and handling systems used. The plasma feed can be supplied with up to 6 coil holders, all of which have a capacity of 6 metric tons or 12,000 pounds as standard.



► Hydraulic Power Coil Feed

The hydraulic coil feed is for feeding forward and reverse the coils, making coil loading and changing with heavy coils easier. The powered coil will operate all the coils.

(Maximum 8 coils. Only available on "I" beam)



► Coil Selector Station

Each coil of metal is fed overhead into the 4-station selector.

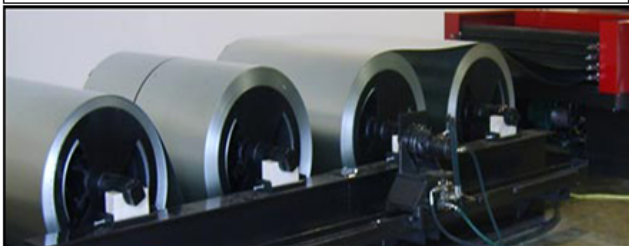
To change from one coil to another the operator uses the hand held control and simply backs one coil out of the line into the selector station, loosens one lock-nut, tightens another lock nut and feeds the proper coil into the line. This process takes about a minute. 4 coils are then loaded at the same time.

Also available in 6 and 8 stations on special request.



Over Head Coil Supports
Can be added on A Frames or
I Beam Coil Holders

Slide out Coils for A Frame Only



Laser Coil Feed Systems

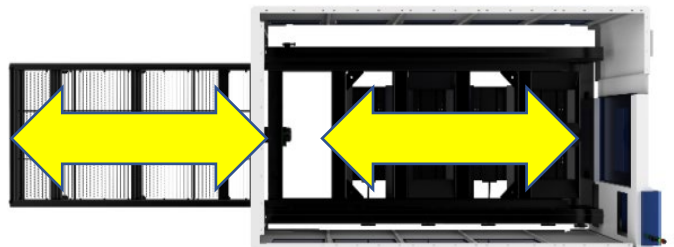


Like the Plasma Coil Feed the Laser Coil Feed eliminates the need to stock and handle flat sheet for use with Laser cutters, increasing floor space and efficiency. No need to put on a 10-foot standard sheet to cut 6 feet of material anymore, so the scrap savings coupled with the coil storage are easy to see.

The Laser Coil Feed comes with a Hydraulic Shear as standard allowing you to feed sheets onto a Laser Shuttle Table. All Laser feeds come with a leveler capacity up to 16g and **optional** beading capacity up to 20g, so that beaded or un-beaded flat sheets can be fed directly onto the laser table from coiled stock.

The Hand Control allows you to advance the material, retract the material or shear the material through the push of a button.

Coil holders come in various options depending on the loading and handling systems used. The Laser Feed can be supplied with up to 6 coil holders, all of which have a capacity of 6 metric tons or 12,000 pounds as standard.



Metal feeds onto the Shuttle Table and is then sheared off, One shuttle table shuttles into the fully enclosed cutting area to be processed and the other shuttle table is pulled out for unloading and reloading.

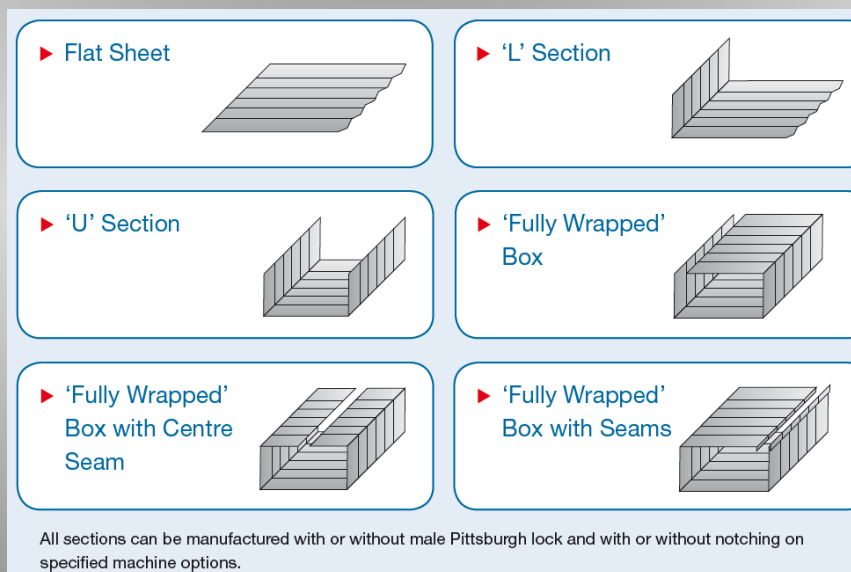
i-Fold HVAC Coil Line



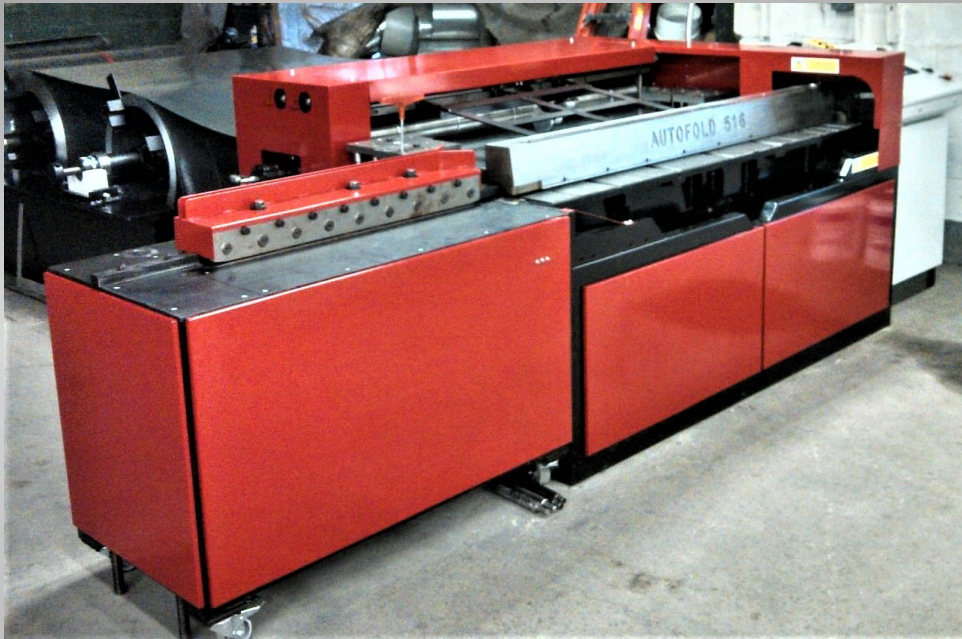
- ✓ 5ft. x 16-gauge mild steel capacity.
- ✓ Internal self-contained hydraulic system, no pneumatics; One power drop
- ✓ Space requirements: 6'6" x 14'6", (Including 2-in-1 I-Beam Coil Holder)
- ✓ 1ea 2-in-1 10,000 lb. "I" Beam Coil Holder
- ✓ Power Coil Drive Assembly now standard
- ✓ 2ea Expanding Coil Mandrels
- ✓ Seven (7) Station All Gear Driven Leveling Rolls:
- ✓ 2ea V and 2ea Corner Notching Units for S&D and TDF/C
- ✓ One 5ft. x 16ga Hydraulic Shear. One 5ft. x 16ga Hydraulic Folder.
- ✓ Minimum fully wrapped duct section is 6in x 6in.

The maximum size is only limited by your material handling capability.

- ✓ One Windows® PC Based Control with 14" Touch Screen Monitor
- ✓ Installation and Training



i-Fold Side Eject HVAC Coil Line



- ✓ 5ft. x 16-gauge mild steel capacity.
- ✓ Internal self-contained hydraulic system, no pneumatics. One power drop
- ✓ Space Requirements: 6'6" x 14'6", (including 2-in-1 I-Beam Coil Holder)
- ✓ 1ea 2-in-1 10,000 lb. "I" Beam Coil Holder
- ✓ Power Coil Drive Assembly now standard
- ✓ 2ea Expanding Coil Mandrels
- ✓ Seven (7) Station All Gear Driven Leveling Rolls:
- ✓ 2ea V and 2ea Corner Notching Units for S&D and TDF/C
- ✓ One 5ft. x 16ga Hydraulic Shear, one 5ft. x 16ga Hydraulic Folder,
- ✓ Minimum fully wrapped duct section is 6in x 6in,

The maximum size is only limited by your material handling capability.

- ✓ One Windows® PC Based Control with 14" Touch Screen Monitor
- ✓ Installation and Training
- ✓ Choice of one Side Eject Roll Former:
 - Female Pittsburgh
 - Female Snap Lock
 - Male Snap Lock

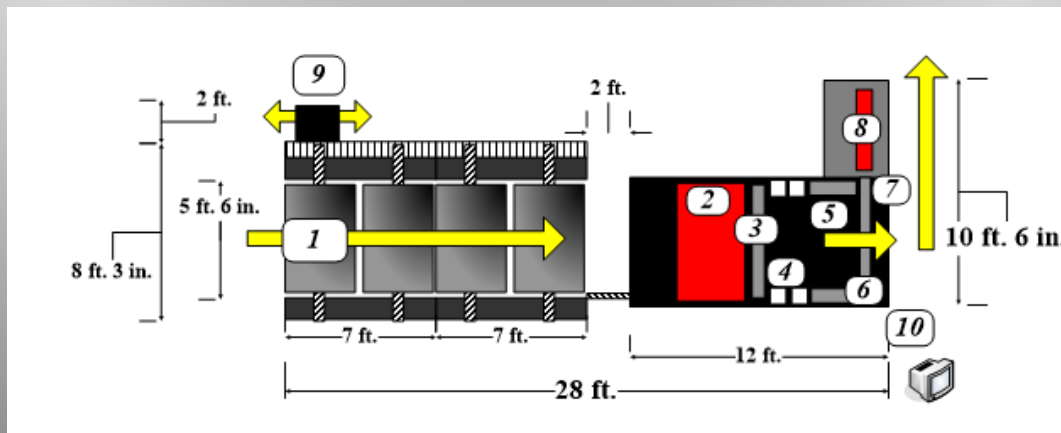
AutoFold Side Eject Expandable HVAC Coil Line



The AUTOFOLD AF-516 SEE Duct Fabricating Coil Line offers the ability to produce 48" to 60" wide "L", "U", or "Full Wrapped" pieces of duct with your choice of Pittsburgh or Snap-Lock Male and female seams depending on the options purchased. "L" sections of duct with both seams are produced approximately every 35 seconds, depending on duct size. Sheared blanks are produced in 48" to 60" widths with and without beading. The AUTOFOLD AF-516 SEE is expandable to a fully automated coil line with transfer tables feeding into the FABRI-FLANGE System!

Programming is done at the Touchscreen Windows® based PC Control with State-Of-The-Art Flash Memory Hard Drive and remote-control box. The PC Control allows single data input for all line functions. The control offers new graphics, system diagnostics, remote input and optional Virtual Wireless Serviceability!

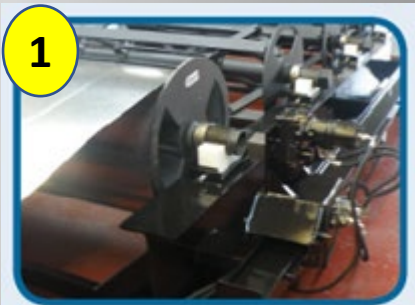
The small footprint along with the Heavy-Duty all gear driven construction makes the Advance Cutting Systems' AUTOFOLD Coil Lines the choice of today's metal fabricator!



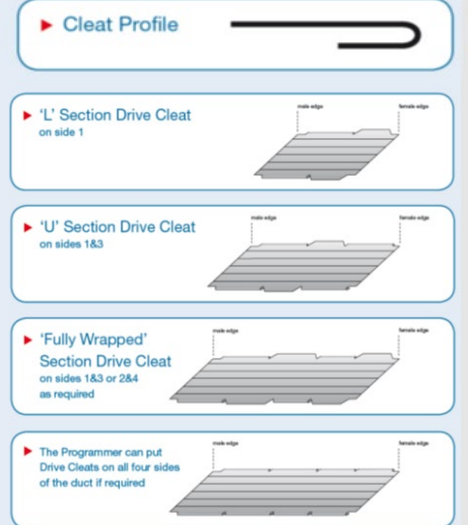
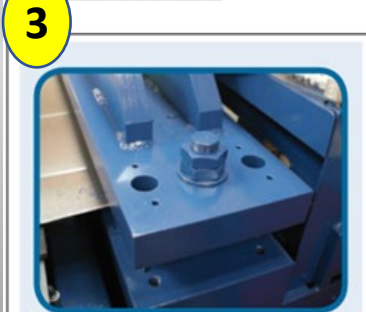
AutoFold Side Eject Expandable

The AF 516 SEE can be configured with a multitude of options to meet your manufacturing requirements.

1. Additional Coil Stations
2. Coil Selector Station (4 or 6 coil)
3. Male Snap Lock Die Punch
4. Dual Head Drive Cleat Rollformer
5. Tie Rod Punch
6. Side Eject Rollformer:
 - ✓ Female Pittsburgh (Large, Small or both)
 - ✓ Female Snap Lock
 - ✓ Automatic Hydraulic Change over of these 2 rollformers through the controller
7. Automatic Transfer tables to Fabri Flange (Dual TDFC Rollformer)



Snap Lock Die Set



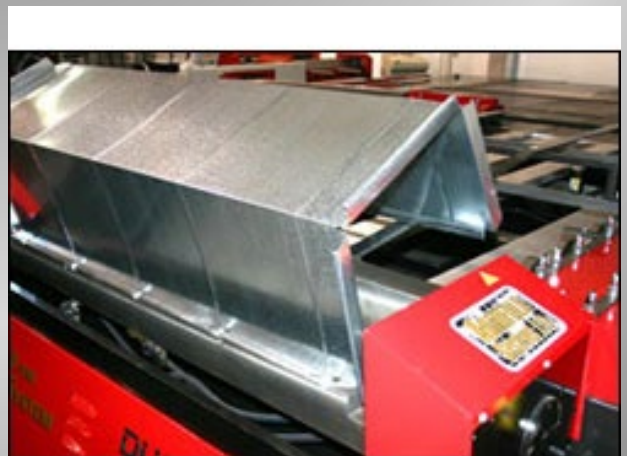
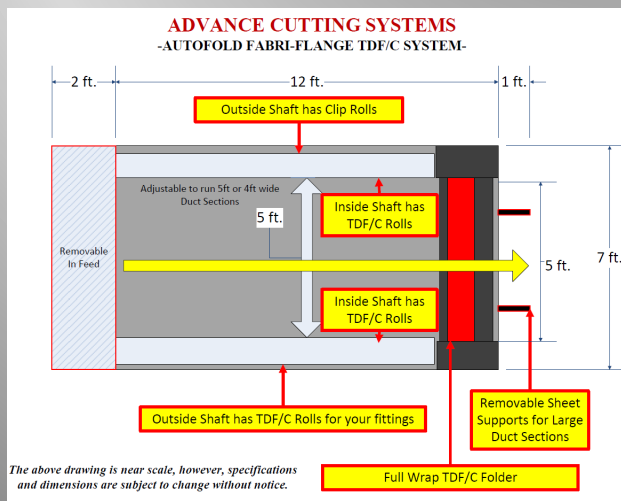
Fabri Flange

Dual Head TDF/C Rollformer

With Full Wrap Folder, Outboard TDFC Fitting Rollformer and Outboard Clip Rollformer

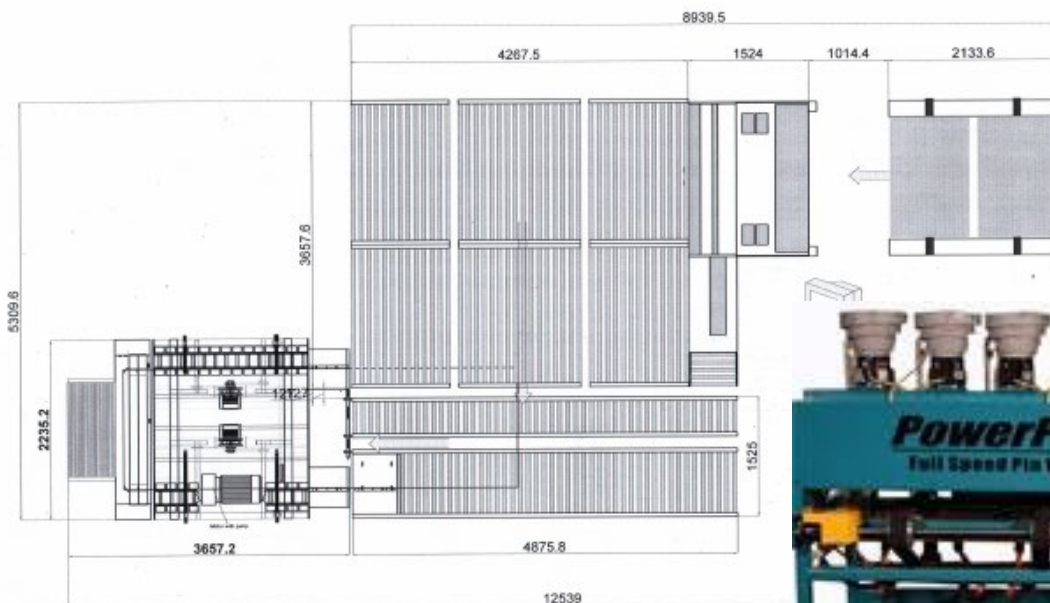
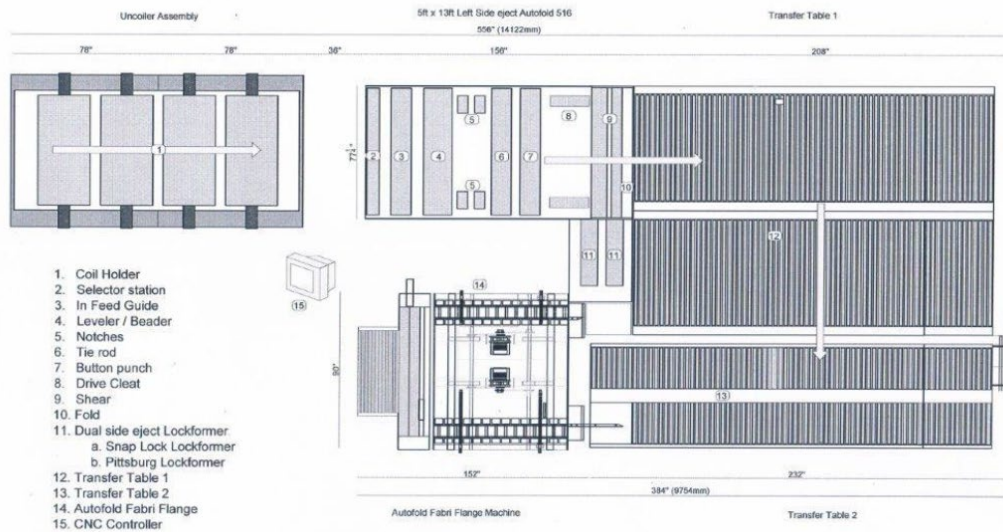


The Patent Pending AUTOFOLD Fabri-Flange TDF/C System takes a seamed flat L, U or Full Wrap and rollforms the TDF/C flange onto both sides of the duct and brakes the duct to size into the desired L, U or Full Wrap piece! In addition, you can use the Fabri-Flange to rollform your TDF/C Fittings and make your Clip for all your duct and fittings!!



Can be configured as a U or Z

Configuration of Complete Full Line Transfer Table with Autofold Fabri Flange Machine

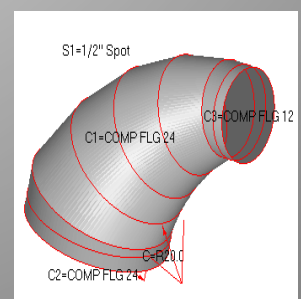
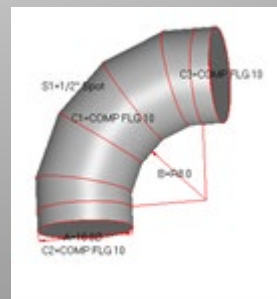
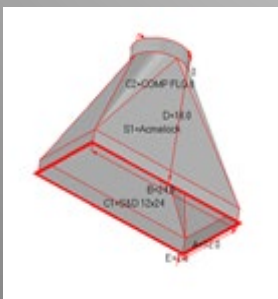
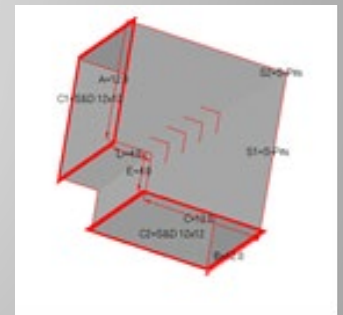
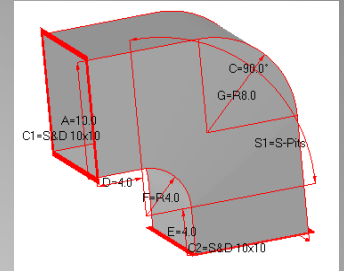


Software



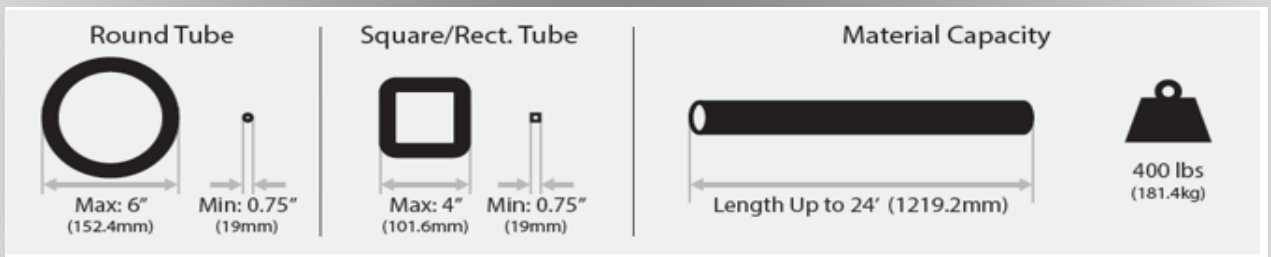
AutoDesk Fabrication CAMduct Software

- An AutoDesk Company
- Rectangular Fitting Libraries
- Circular Fitting Libraries
- Oval Fitting Libraries
- Bought Out Fitting Libraries
- Standard Shape Library
- AutoNest
- Manual Nest
- Opus-5 CAD 2-D Drawing Package
- Oversize Part Breakdown Program
- Management Reports
- Add Hole in Fittings
- **Perpetual License - no yearly subscription req'd.**
- Internet Help
- First-Year Software Updates Included.
- **FREE** phone, fax & internet support for the lifetime of the machine, to the original owner.

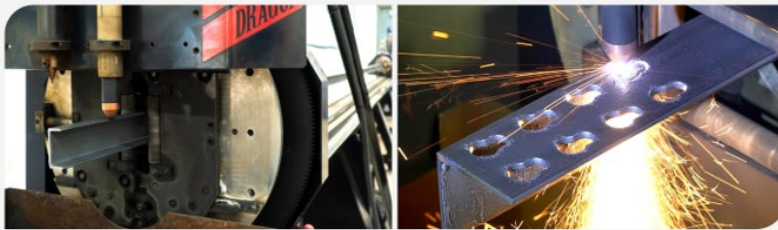


Tube Cutting Plasma

Dragon A400 Plasma Tube and Pipe Cutting System



New Angle & Channel Attachment



After thorough testing, the Angle & Channel attachment for the Dragon A400 is complete and ready to improve your production of angle and channel parts. With the new Angle & Channel Attachment, the Bend-Tech Dragon A400 can now use the automation of CNC plasma cutting for round, rectangle, square, angle, and channel profile material.

Improve Cut Accuracy and Production Efficiency



Three Rivers Machinery



TDF/C



Compact and durable the 7250 can be set down in any benchtop environment for a variety of fastening jobs.



TRM offers a full line of sheet metal machinery for the HVAC mechanical duct fabricator, Roofer or Sign Shop. CNC Folders, Shears, Rollformers, Handbrakes, Sliprolls, Notchers, Pinspotters, Beaders, Snaplocks, Pittsburghs, Triplex, TDC/TDF/TDX, Beaders, Hand Tools and more.

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