



Machinery Solutions, Inc.

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STOCK #UD100613

Machinery Solutions, Inc. is pleased quote the following machine for your consideration:

- (1) **Hyundai Wia Model SKT250SY, FANUC 18i-TB, Box way, Twin Spindle, Milling & Turning Center, Y-axis, S/N SKT250SY0008 (New 2006)**

Price **\$59,500.00**

Capacity:

Swing over bed 24.4"
Swing over crossslide 19.3"
Maximum distance between spindles 24.8"
Maximum turn diameter 16.14"
Maximum turn length 27.55"

Spindle:

Bar capacity (3.740" hole) 3"
Main spindle speed 3,500 RPM
Sub spindle speed 6,000 RPM
Main spindle motor 30 HP
Sub spindle motor 10 HP
Main spindle nose A2-8

Travels and Rapids:

C-axis Main & Sub
Y-axis travel 4.33", +/- 2.17"
B-axis travel of sub-spindle 27.55"
X-axis travel 8.27"
Z-axis travel 21.7"
X & Z-axis rapid traverse rate 945 IPM

Turret:

Number of tools 12
Tool type VDI
Live tool HP 7.5 HP
Live tool speeds 4,000 RPM

General:

Coolant tank 52 gallons
Floor space (Length x Width x Height) 127" x 78" x 86"
Machine weight 14,500 lbs.
Full current load 56 A
Voltage 220 V, 3 Phase

Equipped with:

- 10" Chuck, Main
- 6" chuck, Sub
- Parts Catcher

All quoted specifications are for reference only and are to be verified by customer inspection.

- Full C-axis on main & sub
- Chuck on main
- Chuck on sub
- Tool Q-setter, Automatic
- Chip conveyor

Terms: Net, prior to shipment

FOB: Lexington, South Carolina

Delivery: Stock, subject to prior sale