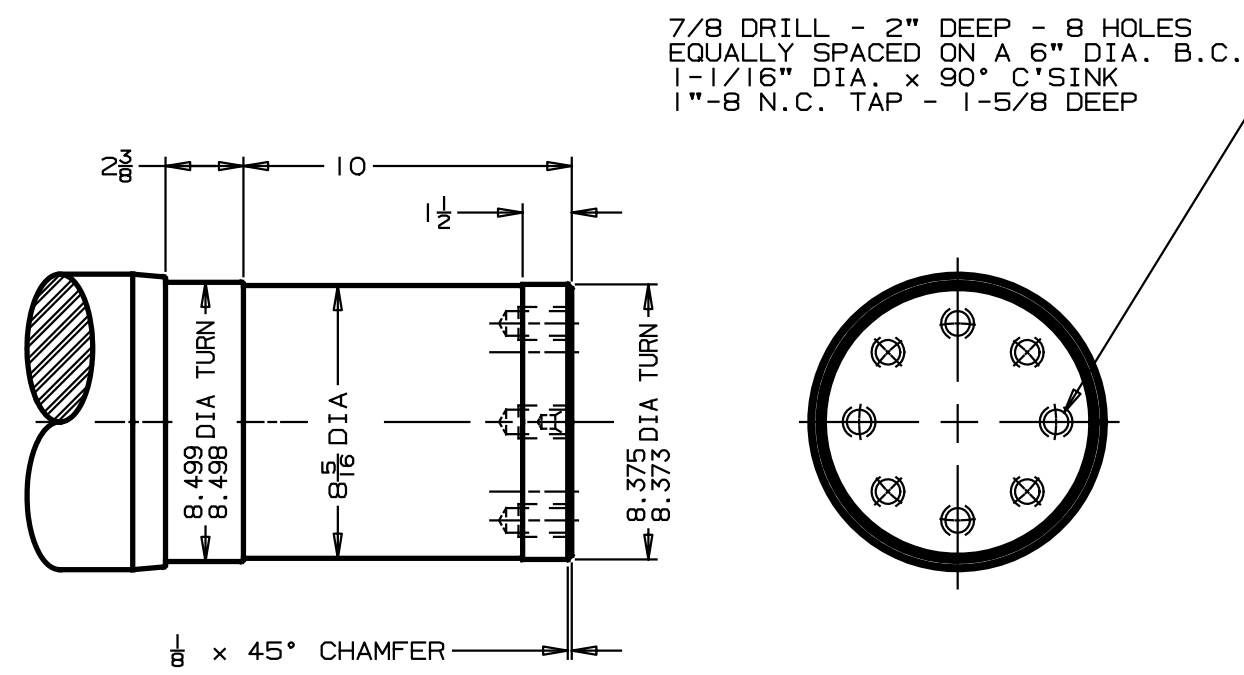




DETAIL OF RAM NOSE
SCALE: 3"=1'-0"

CAPACITY - PRESSING: 200 TONS

STROKE - 40 INCHES

RAM SPEEDS - USING A 25 H.P., 1800 R.P.M., 3 PH.,
60 CYCLE, 460 VOLT, T.E.F.C. MOTOR -
ADVANCE: 115 I.P.M.
PRESSING: 8 I.P.M.
BREAKAWAY: 20 I.P.M.
RETURN: 300 I.P.M.

CONTROL VOLTAGE: 115 VOLTS - SINGLE PHASE

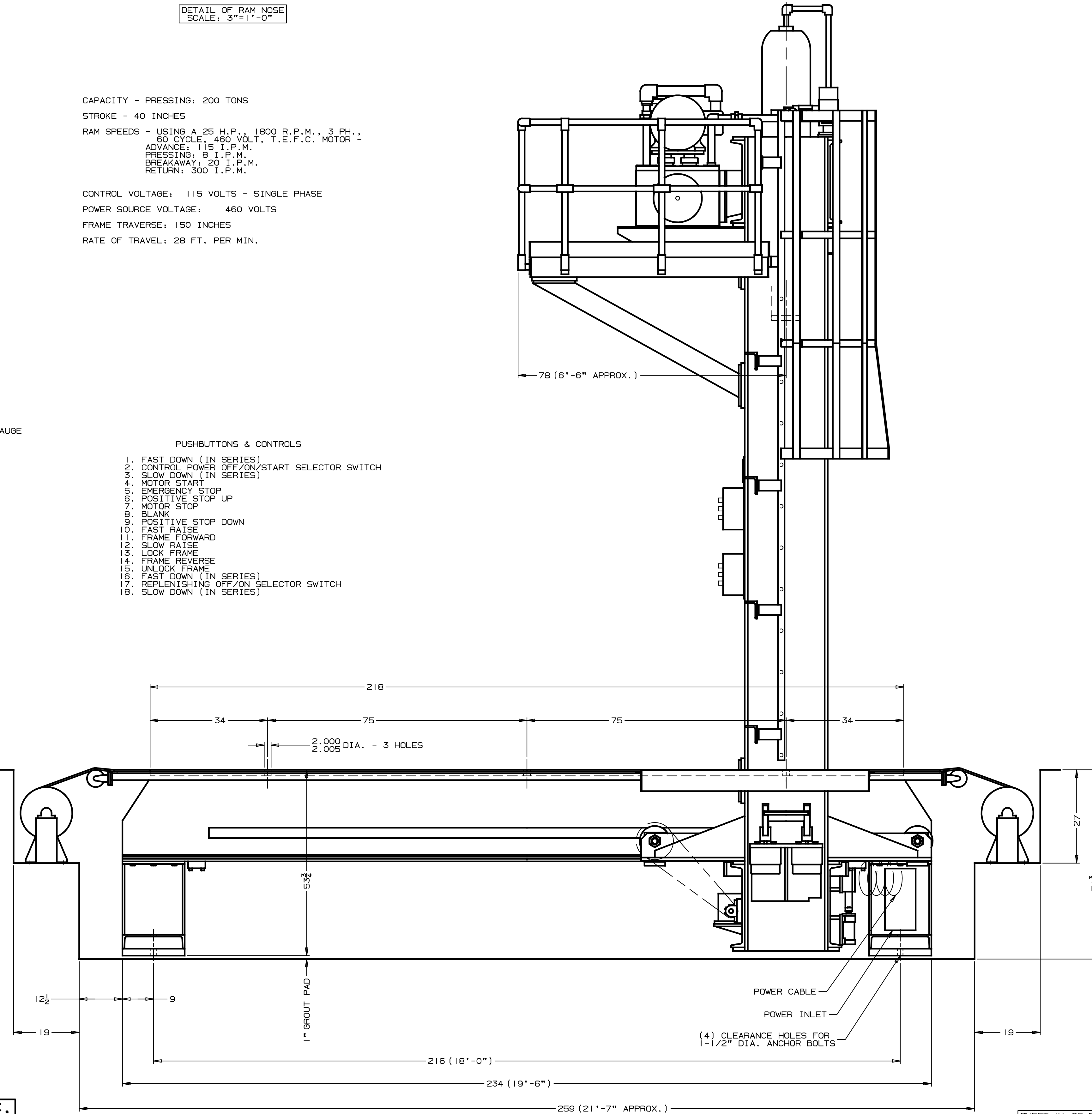
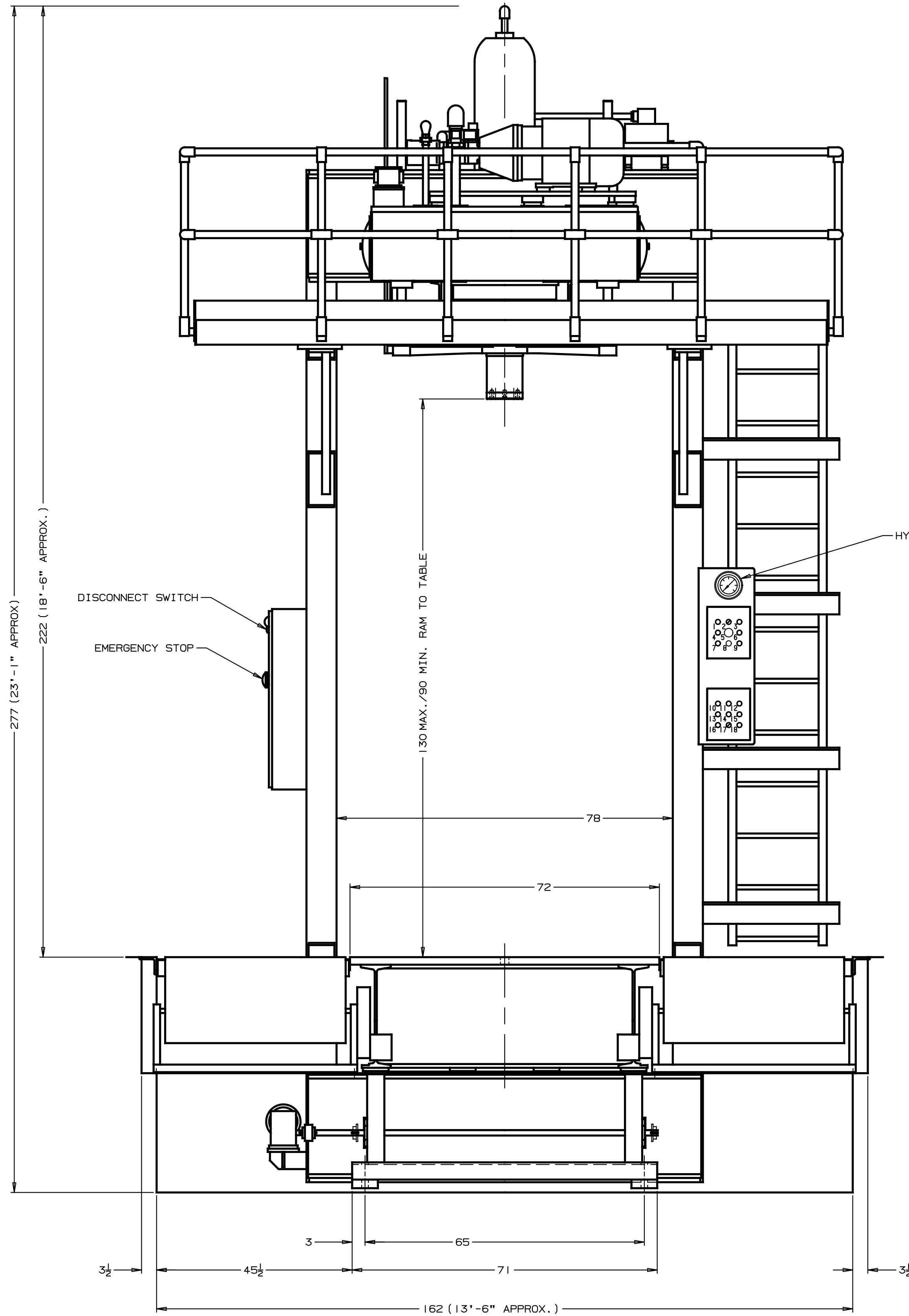
POWER SOURCE VOLTAGE: 460 VOLTS

FRAME TRAVERSE: 150 INCHES

RATE OF TRAVEL: 28 FT. PER MIN.

PUSHBUTTONS & CONTROLS

1. FAST DOWN (IN SERIES)
2. CONTROL POWER OFF/ON/START SELECTOR SWITCH
3. SLOW DOWN (IN SERIES)
4. MOTOR START
5. EMERGENCY STOP
6. POSITIVE STOP UP
7. MOTOR STOP
8. BLANK
9. POSITIVE STOP DOWN
10. FAST RAISE
11. FRAME FORWARD
12. SLOW RAISE
13. LOCK FRAME
14. FRAME REVERSE
15. UNLOCK FRAME
16. FAST DOWN (IN SERIES)
17. REPLENISHING OFF/ON SELECTOR SWITCH
18. SLOW DOWN (IN SERIES)



CUSTOMER: ELECTRO-MOTIVE DIV., G.M.C.

NOTE: THIS 36 x 48 FIG. IS ON LEVELS 10 & 20.
BLANK OUT LEVEL 20 BEFORE PLOTTING.