

我们深信 服务 以人为本 以诚见真
We firmly believe that we can provide human-oriented
service with sincerity



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**SHEN YANG LEAD WOOD-WORKING
MACHINERY Co.,Ltd**

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企业简介

沈阳隆利得木工机械有限公司是一家专业以板式设备为主导产品，集设计研发、生产制造、经营销售于一体的多元化规模企业。

隆利得始终秉承“以品质铸就品牌，以诚信铸就市场”的企业理念，致力于不断创新研发与生产，精心设计每一款产品，并以严格的生产过程和品质检测，倾力打造出追随国际木工机械潮流与高品质的完美木工机械。

本公司产品已通过ISO9001国际质量体系认证、CE认证和国家木工机械检测中心的各项专利等多种认证。

隆利得凭借多年来的“不断创新，精益求精，脚踏实地”赢得国内外客户信赖。隆利得愿与国内外家具制造企业共赢共生，再创辉煌！



Introduction

Shenyang Lead Woodworking Machinery Co., Ltd, a professional manufacture of series of woodworking machines, deals with researching, producing and marketing.

Inspired by the culture of enterprise "Quality creates brand" and "Integrity explores market", Shenyang Lead Woodworking Machinery Co., Ltd has been dedicated to creating, researching and developing, and follows a path of exquisite design, accurate production control and quality inspection to produce high level and perfect woodworking machines.

Shenyang Lead Woodworking Machinery Co., Ltd is awarded of ISO 9001 national standard compliance, CE certificate, the other patents and quality certificate from the National Woodworking Machinery Inspection Center.

By sticking to the faith "work steadily, pursue constantly and improve permanently", Lead Woodworking Machinery Co., Ltd has gained the trust of customers from all over the world, and it is our honor to create and share brilliance together with all furniture manufactures at home and abroad.



Contents

目录

T系列精密推台锯

T series European type precision sliding table saw

02-03 MJ-45TC精密推台锯

04-05 MJ-45TB精密推台锯

06-07 MJ-45TA精密推台锯

08-09 MJ-90TB精密推台锯

10-11 MJ-90TA精密推台锯

K系列圆柱导轨精密推台锯

K series cylindrical guide precision sliding table saw

12-13 MJ-45KD精密推台锯

14-15 MJ-45KB-2精密推台锯

16-17 MJ-45KA精密推台锯

18-19 MJ-90KD精密推台锯

20-21 MJ90KB-2精密推台锯

22-23 MJ-90KA/KA-2精密推台锯

F系列直线导轨精密推台锯

F-series characteristic of linear guide precision sliding table saw

24-25 MJ-45FB/FA精密推台锯

26-27 MJ-90FA精密推台锯

封边机系列

Edge bander series

28-29 MF8Z45x3P/45x3半自动封边机

30-31 MF8ZX-1半自动封边机

32-33 MFQZ45x3DP全自动封边机




CERTIFICATE OF REGISTRATION

Registration No.03809Q21685R0S
This is to certify that the Quality Management System of

Shenyang Longlide
Woodworking Machinery Co., Ltd.
Xiaogaohua Village, Gaohua Town, Economic & Technical
Development Zone, Shenyang City, Liaoning Province, P.R.China, 110000

has been audited to conform to
GB/T19001-2008 idt ISO9001:2008
For the whole process of
**manufacturing of woodworking linear edge
bonding machine and belt mobile bench panel saw**

Date of Issuance:2009-11-10 Date of Expiry:2012-11-9
This certificate remains valid only if the certified organization accepts at least one surveillance audit annually
within the validity period of the certificate in which the surveillance audit conforming mark is in the designated position.
Please visit www.wsc.cn for this certificate's validity status.




World Standards Certification Center Inc.
Issued by:

Add:level 6 Unit 2 Building A Yizhuangjing No.15 Deshengmen
Xidajie Haidian District Beijing 100082 China





Management System
CNAS C038-Q

Certificate No.: CE-C-0113-09-01-01-5A
 Date of Issue: 2010.09.14
 Date of Expiry: 2015.09.13

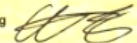


EC Type-Examination Certificate

For the requirements of the Machinery Directive 2006/42/EC
For Annex IV machinery

NAME AND ADDRESS OF THE MANUFACTURER:	Shenyang Lead Woodworking Machinery Co., Ltd Gaohua Town, Economic & Technological Development District, Shenyang City, Liaoning Province, P. R. China
PRODUCT DESCRIPTION/ TYPE AND MODEL:	Precision Sliding Table Saw MJ-45TC, MJ-45KD, MJ-45FB
APPLICABLE STANDARDS:	EN 1870-1: 2007+A1: 2009 Safety of woodworking machines - Circular sawing machines - Part 1: Circular saw benches (with and without sliding table), dimension saws and building saws EN 60204-1: 2006+A1: 2009 Safety of machinery - Electrical equipment of machines - Part 1: General requirements
TECHNICAL FILE REF. NO.	TF-C-0113-09-01-01
A COPY IS AVAILABLE FROM:	CCQS UK Ltd., Suite B, Regal Court, 112 London Road, Headington, OXFORD OX3 9AW UK

The technical file, accompanying documentation and the equipment which they describe have been found to be in compliance with
the requirements of the Machinery Directive 2006/42/EC.
 The responsible person defined above has responsibility for ensuring that all future serial manufacture of the machinery
conforms to the sample submitted for EC type-examination referenced above.
 Any changes to the design of the machinery certified here must be advised to CCQS UK Ltd. for re-assessment.
 A CE marking should not be fixed to the equipment until the requirements of all relevant directives have been met.

Approved by - Director Wang Xiaoping  Date - 2010.09.14

BIS Department for Business Innovation & Skills
 Appointed by UK Government as a Notified Body
 CCQS UK Ltd.,
 Suite B, Regal Court, 112 London Road,
 Headington, Oxford OX3 9AW UK
 Tel: +44 (0) 1865 741 105 Fax: +44 (0) 1865 423 693
 Email info@ccqs.co.uk
 If in any doubt about the integrity of this certificate



Certificate No.: CE-C-0113-09-01-02-2A
 Date of Issue: 2010.09.14



Certificate of Conformity

With the requirements of the Machinery Directive 2006/42/EC

NAME AND ADDRESS OF THE MANUFACTURER:	Shenyang Lead Woodworking Machinery Co., Ltd Gaohua Town, Economic & Technological Development District, Shenyang City, Liaoning Province, P. R. China
PRODUCT DESCRIPTION/ TYPE AND MODEL:	Single Edge Banding Machine MFQZ45x3A, MFBZ45x3, MFBZX-1
APPLICABLE STANDARDS:	EN 1218-4: 2004+A2: 2009 Safety of woodworking machines - Tenoning machines - Part 4: Edge banding machines fed by chain(s) EN 60204-1: 2006+A1: 2009 Safety of machinery - Electrical equipment of machines - Part 1: General requirements
TECHNICAL FILE REF. NO.	TF-C-0113-09-01-02

Based on a voluntary assessment, the technical file, accompanying documentation and the equipment which they describe have
been found to be in compliance with the requirements of the Machinery Directive 2006/42/EC.
 The responsible person defined above has responsibility for ensuring that all future serial manufacture of the machinery
conforms to the specification detailed in the technical documentation referenced above.
 A CE marking should not be fixed to the equipment until the requirements of all relevant directives have been met.

Approved by - Director Wang Xiaoping  Date - 2010.09.14

CCQS UK Ltd.,
 503A, Taiji Building, No. 211 Beshuanzhonglu,
 Haidian District, Beijing, 100083 P.R. China
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 Email info@ccqsuk.com
 If in any doubt about the integrity of this certificate



T

T系列精密推台锯

T series precision sliding table saw

MJ-45TC

精密推台锯



性能特点 Features

- MJ-45T 系列欧式精密推台裁板锯，移动工作台采用钢滚轮，双导轨滑动推台，耐磨损，延长使用寿命，精度高。
- 405mm 宽幅度铝型材推台有助手锯片锯切方便，使其锯切效果更佳。
- 整个锯片可在0°-45° 任意角度倾斜，主锯电动升降，角度电动调节(采用数显装置)，更加准确无误。
- T系列产品箱体框架式结构，加大配置，保证产品的厚重感和稳定性。
- 整体吸尘装置，大辅助工作区，便于操作环保。
- 本品可选用磁尺，使锯切精度更加准确，分辨率可达到0.02mm。
- T系列均可选配：进口数显磁尺、吸尘装置、欧式角度尺、压料器。

- MJ-45 T-series European type precision sliding table saw, has a movable working table which is anti-abrasive, long serving and with a high precision and it is featured by steel roller and double sliding tables.
- It is equipped with a bigger width of 405mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- The tilting angle of the whole saw ranges from 0° to 45°, the main saw is elevated and adjusted electrically and displayed digitally which makes the cutting precisely.
- T series products have case frame structure. As a result, machines can work in more stable conditions.
- Integral dust collector and big assistant working stable are convenient for both environment protection and operation.
- Magnetic ruler is introduced to our products which enables a resolution as high as 0.02mm and makes the cutting more precise.
- The exported ruler with digital display, dust extraction, European-style goniometer and eccentric swage can all be selected.



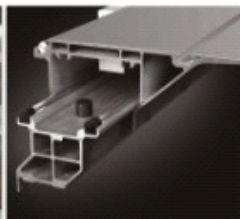
电动升降和数显角度结合
hand wheel of translational lift and angles
showed by digital display instrument



进口数显磁尺 (选配)
exported ruler with digital display
(selected)



吸尘装置 (选配)
dust extraction (selected)



405mm 宽度双导轨滑动推台
405mm aluminum double sliding table

MJ-45TC精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 3200/3800mm	机器重量 Weight : 800KG	90° 切割高度 Depth of Cut 90° : 0-120mm
推台宽度 Sliding Table Aluminium : 405mm	电机总功率 Total Power : 6.25KW	45° 切割高度 Depth of Cut 45° : 0-75mm
锯组倾斜角度 Arbor Tilt : 0°-45°	主电机功率 Motor : 5.5KW(7.5HP)	主锯片转速 RPM : 3000/4000/5000rpm
最大锯片尺寸 Max Blade Size : $\phi 400 \times 30 \text{mm}$	副电机功率 Scoring Motor : 0.75KW(1HP)	副锯片转速 Scoring Blade RPM : 9000rpm

本公司所有设计均遵循国家标准 (GB) 和行业标准 (JB) 2007.3.001.1213.51. 版权所有。

LEAD 利得机械

CE ISO9001

国际质量管理体系认证

MJ-45TC



T系列精密推台锯

T series precision sliding table saw

MJ-45TB
精密推台锯

性能特点 Features

- 405mm 宽幅度铝型材推台有助于锯片锯切方便，使其锯切效果更佳。
- 整个锯片可在 0°-45° 任意角度倾斜，主锯电动升降，角度手动调节，[采用数字装置]，更加准确无误。
- T 系列产品箱体框架式结构，加大配重，保证产品的厚重感和稳定性。
- 整体吸尘装置，大辅助工作台，便于操作环保。
- 本品可选用磁栅尺，使锯切精度更加准确，分辨率可达到 0.02mm。
- T 系列均可选配：进口数字磁栅尺、吸尘装置、欧式角度尺、压料器。



欧式角度尺（可选配）European-style goniometer(selected)

- It is equipped with a bigger width of 405mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- The tilting angle of the whole saw ranges from 0° to 45°, the main saw is elevated and adjusted electrically and displayed digitally which makes the cutting precisely.
- T series products have case frame structure. As a result, machines can work in more stable conditions.
- Integral dust collector, big assistant working stable, which are convenient for both environment protection and machine operation.
- Magnetic ruler is introduced to our products which enables a resolution as high as 0.02mm and makes the cutting more precise.
- The exported ruler with digital display, dust extraction, European-style goniometer and eccentric swage can all be selected.

MJ-45TB精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 3200/3800mm	机器重量 Weight : 800KG	90° 切割高度 Depth of Cut 90° : 0-120mm
推台宽度 Sliding Table Aluminium : 405mm	电机总功率 Total Power : 6.25KW	45° 切割高度 Depth of Cut 45° : 0-75mm
锯轴倾斜角度 Arbor Tilt : 0°-45°	主电机功率 Motor : 5.5KW(7.5HP)	主锯片转速 RPM : 3000/4000/5000rpm
最大锯片尺寸 Max Blade Size : φ400x30mm	副电机功率 Scoring Motor : 0.75KW(1HP)	副锯片转速 Scoring Blade RPM : 9000rpm

LEAD 利得机械

CE ISO9001
国际质量管理体系认证

MJ-45TB



T

T系列精密推台锯

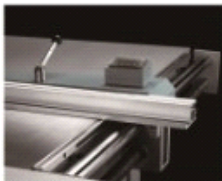
T series precision sliding table saw

MJ-45TA

精密推台锯



前置纵向靠尺调节系统可节省人力，方便用户操作，提高工作效率。
The adjusting system of longitudinal guide rule is moved to front of machine, which is more convenient to operate and improves work efficiency.



注油器 Lubricator

压料器 (选配)
eccentric swage (selected)

性能特点 Features

- 405mm 宽幅度铝型材推台有助于锯片锯切方便，使其锯切效果更佳。
- 整个锯片可在0°-45°任意角度倾斜，主锯电动升降，角度手动调节(采用数字装置)，更加准确无误。
- T系列均可选配：进口数显磁尺、吸尘装置、欧式角度尺、压料器。
- It is equipped with a bigger width of 405mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- The tilting angle of the whole saw ranges from 0° to 45°, the main saw is elevated and adjusted electrically and displayed digitally which makes the cutting precisely.
- The exported ruler with digital display, dust extraction, European-style goniometer and eccentric swage can all be selected.

MJ-45TA精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 3200/3800mm	机器重量 Weight : 800KG	90° 切割高度 Depth of Cut 90° : 0-120mm
推台宽度 Sliding Table Aluminium : 405mm	电机总功率 Total Power : 6.25KW	45° 切割高度 Depth of Cut 45° : 0-75mm
锯轴倾斜角度 Arbor Tilt : 0°-45°	主电机功率 Motor : 5.5KW(7.5HP)	主锯片转速 RPM : 3000/4000/5000rpm
最大锯片尺寸 Max Blade Size : ϕ 400x30mm	副电机功率 Scoring Motor : 0.75KW(1HP)	副锯片转速 Scoring Blade RPM : 9000rpm

LEAD machinery 利得机械

CE ISO9001
国际质量管理体系认证

MJ-45TA



T

T系列精密推台锯
T series precision sliding table saw

MJ-90TB

精密推台锯

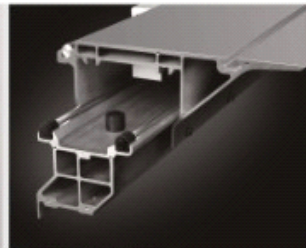


性能特点 Features

- MJ-90T系列精密裁板锯主要用于90°锯切。高刚性的双滑轮滑动推台，保证导轨精度长久不变，板材加工直线度在0.10mm之间。
- T系列均可选配：进口数显磁刷尺、吸尘装置、欧式角度尺、压料器。
- MJ-90T series of woodworking machine features 90° cutting angle only. It adopts sliding table with double rollers, which keeps the precision of guide way and the linear working deviation less than 0.10mm.
- The exported ruler with digital display, dust extraction, European-style goniometer and eccentric swage can all be selected.



注油器 lubricator

405mm宽度双滑轮滑动推台
405mm aluminum double sliding table

电动操作板 electric control keys

MJ-90TB精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 3200/3800mm	机器重量 Weight : 800KG	90° 切割深度 Depth of Cut 90° : 0-120mm
推台宽度 Sliding Table Aluminium : 405mm	主机功率 Motor : 5.5KW	主锯片转速 RPM : 3000/4000/5000rpm
最大锯片尺寸 Max Blade Size : $\phi 400 \times 30$ mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 9000rpm

本公司外观设计已申请专利和专利 (专利号: 及 2007 3 0011213.5) , 特此声明。
Our company has got the design patent of machine (patent number's 2007 3 0011213.5), all rights reserved offenders accountable.

MJ-90TB



T系列精密推台锯

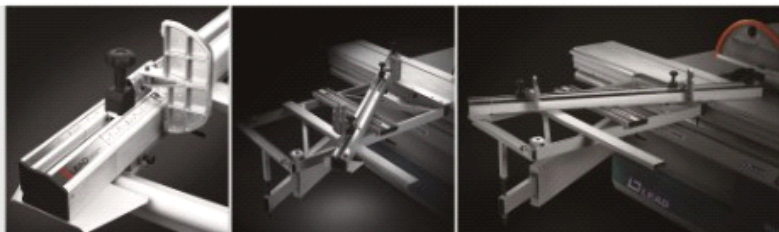
T series precision sliding table saw

MJ-90TA
精密推台锯

性能特点 Features

- MJ-90T系列精密载板锯主要用于90°锯切。高刚性的双滚轮滑动推台，保证导轨精度长久不变。板材加工直线度在0.10mm之间。
- T系列均可选配：进口数显磁栅尺、吸尘装置、欧式角度尺、压料器。

- MJ-90T series of woodworking machine features 90° cutting angle only. It adopts sliding table with double rollers, which keeps the precision of guide way and the linear working deviation less than 0.10mm.
- The exported ruler with digital display, dust extraction, European-style goniometer and eccentric swage can all be selected.



欧式大数尺 European-style guide rule

T系列大尺可调节角度 rules of T series used to adjust angles

MJ-90TA精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 3200/3800mm	机器重量 Weight : 800KG	90° 切割高度 Depth of Cut 90° : 0-120mm
推台宽度 Sliding Table Aluminium : 405mm	主电机功率 Motor : 5.5KW	主锯片转速 RPM : 3000/4000/5000rpm
最大锯片尺寸 Max Blade Size : φ400x30mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 9000rpm

本公司此外观设计已申请专利 (专利号: 2007 3 0011213.5) , 侵权必究。
Our company has got the design patent of machine (patent number's 2007 3 0011213.5), all rights reserved offenders accountable.

LEAD 利得机械

CE ISO9001
国际质量管理体系认证



MJ-90TA

K

K系列圆柱导轨精密推台锯
K series cylindrical guide precision sliding table sawMJ-45KD
精密推台锯

MJ-45KD



LEAD machinery 利得机械

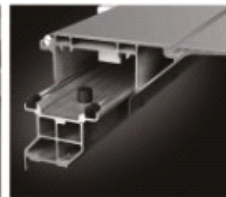
CE ISO9001
国际质量管理体系认证

性能特点 Features

- MJ-45K系列精密推台截板锯。移动工作台采用钢滚轮、双导轨滑动推台。
- 405mm 宽幅度铝型材推台有助于锯片锯切方便，使其锯切效果更佳。
- K系列全部采用靠尺座微调装置。
- MJ-45 K-series European type precision sliding table saw, has a movable working table which is an abrasive, it is featured by steel roller and double sliding tables.
- It is equipped with a bigger width of 405mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- The minimim device of guide rule is adopted in K series.



欧式大靠尺 European-style guide rule

手动升降和数字角度和结合:
manual 4000 efficient and angles showed by
digital display instrument405mm 宽度双导轨滑动推台
405mm aluminum double sliding table

MJ-45KD精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 2800/3000/3200mm	机器重量 Weight : 760KG	90° 切割高度 Depth of Cut 90° : 80mm
推台宽度 Sliding Table Aluminium : 405mm	电机总功率 Total Power : 5.75KW	45° 切割高度 Depth of Cut 45° : 55mm
锯组倾斜角度 Arbor Tilt : 0°-45°	主电机功率 Motor : 5.0KW	主锯片转速 RPM : 4500/5500rpm
锯片尺寸 Blade size : $\phi 305 \times 30$ mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 8000rpm

本公司此外观设计已申请外观设计专利 (专利号: ZL 2007 3 0011213.5) 如仿必究。

K

K系列圆柱导轨精密推台锯
K series cylindrical guide precision sliding table saw

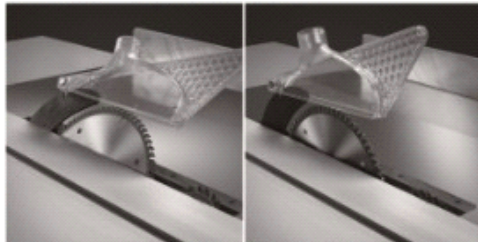
MJ-45KB-2

精密推台锯

性能特点 Features

- MJ-45K系列精密推台截断锯，移动工作台采用钢滚轮，双导轨滑动推台。
- 375mm 宽幅度铝型材推台有助于锯片锯切方便，使其锯切效率更佳。
- K系列全部采用靠尺底座装置。

- MJ-45 K-series European type precision sliding table saw, has a movable working table which is an abrasive, it is featured by steel roller and double sliding tables.
- It is equipped with a bigger width of 375mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- The minitrin device of guide rule is adopted in K series.



45°-90°角度切割 cut angles from 45° to 90°



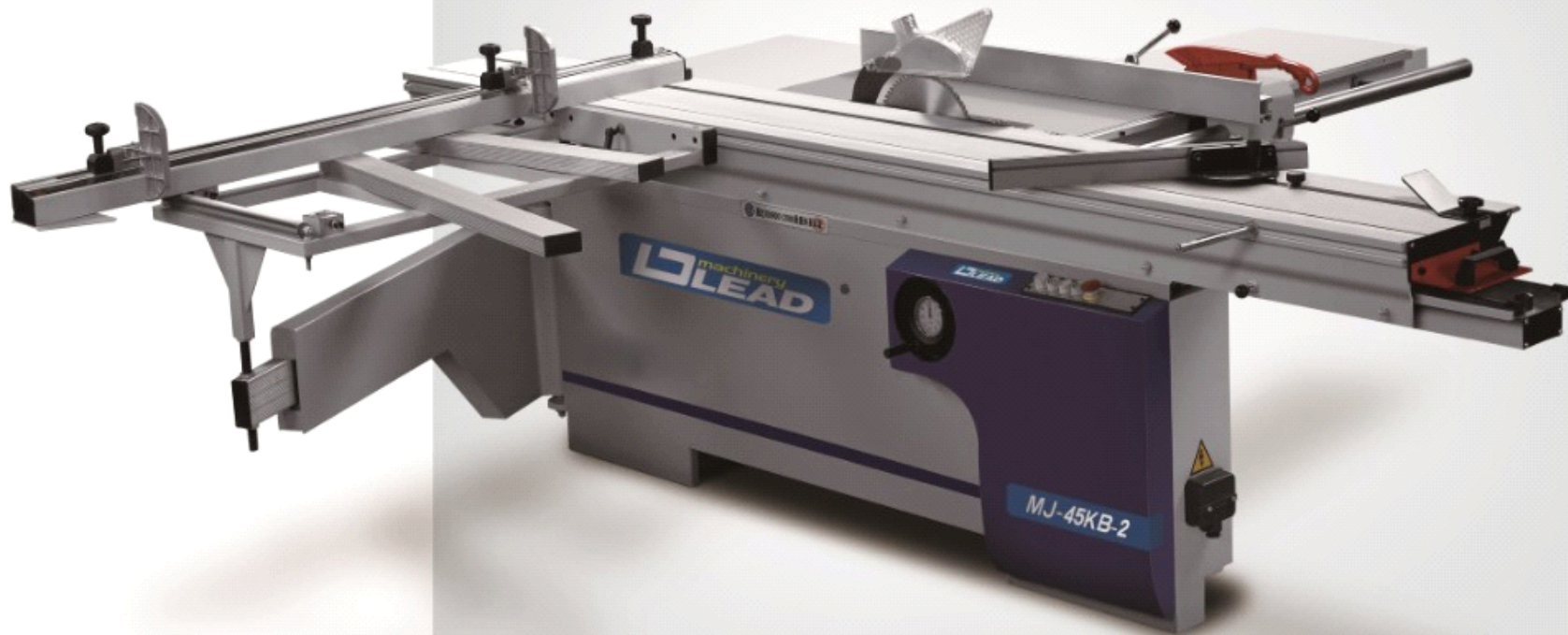
手动升降和角度调节装置
laborate 4000 efficient and angles adjusting equipment

MJ-45KB-2精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 2800/3000/3200mm	机器重量 Weight : 700KG	90° 切割高度 Depth of Cut 90° : 80mm
推台宽度 Sliding Table Aluminium : 375mm	电机总功率 Total Power : 4.75KW	45° 切割高度 Depth of Cut 45° : 55mm
锯组倾斜角度 Arbor Tilt : 0°-45°	主电机功率 Motor : 4.0KW	主锯片转速 RPM : 4500/5500rpm
锯片尺寸 Blade Size : φ305x30mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 8000rpm

MJ-45KB-2



LEAD machinery 利得机械

CE ISO9001
国际质量管理体系认证

K

K系列圆柱导轨精密推台锯
K series cylindrical guide precision sliding table saw

MJ-45KA

精密推台锯

LEAD 利得机械

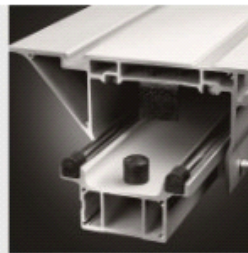
CE ISO9001

国际标准化组织认证

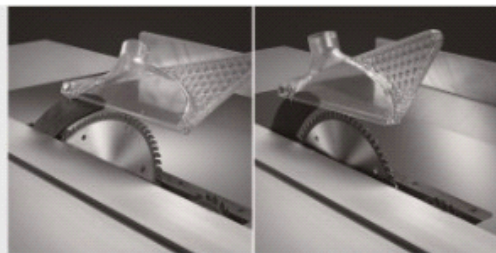


性能特点 Features

- MJ-45K系列精密推台载板锯，移动工作台采用钢滚轮，双导轨滑动推台。
- 310mm 宽幅度铝型材推台有助于锯片锯切方便，使其锯切效果更佳。
- K系列全部采用靠尺座微调装置。
- MJ-45 K-series European type precision sliding table saw, has a movable working table which is an abrasive, it is featured by steel roller and double sliding tables.
- It is equipped with a bigger width of 310mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- The minitrim device of guide rule is adopted in K series.



圆柱双导轨滑动推台
cylindrical double sliding table



45°-90°角度切割 cut angles from 45° to 90°

MJ-45KA精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 2800/3000/3200mm	机器重量 Weight : 600KG	90° 切割高度 Depth of Cut 90° : 80mm
推台宽度 Sliding Table Aluminium : 310mm	电机总功率 Total Power : 4.75KW	45° 切割高度 Depth of Cut 45° : 55mm
锯组倾斜角度 Arbor Tilt : 0°-45°	主电机功率 Motor : 4.0KW	主锯片转速 RPM : 4500/5500rpm
锯片尺寸 Blade Size : φ305x30mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 8000rpm

K

K系列圆柱导轨精密推台锯
K series cylindrical guide precision sliding table sawMJ-90KD
精密推台锯

MJ-90KD



LEAD 利得机械

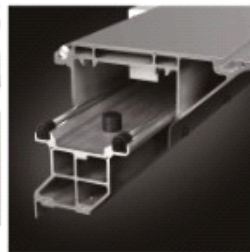
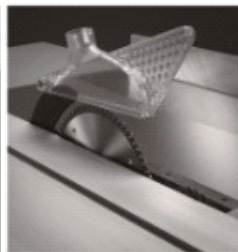
CE ISO9001
国际质量管理体系认证

性能特点 Features

- MJ-90K系列精密裁板锯主要用于90°竖切，高刚性的双导轨滑动推台，保证导轨精度长久不变，板材加工直线度在0.10mm以下。
- K系列全部采用毫米级微调装置。
- MJ-90K series of woodworking machine features a 90° cutting angle. It adopts sliding table with double rollers, which keeps the precision of guide way and the linear working deviation less than 0.10mm.
- The mintrim device of guide rule is adopted in K series.



欧式大导尺 European-style guide rule

405mm宽度双导轨滑动推台
405mm aluminum double sliding table

90°竖切 90° cut

MJ-90KD精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 2800/3000/3200mm	机器重量 Weight : 780KG	90° 切割高度 Depth of Cut 90° : 70mm
推台宽度 Sliding Table Aluminium : 405mm	电机总功率 Total Power : 5.75KW	
锯径倾斜角度 Arbor Tilt : 0°-90°	主电机功率 Motor : 5.0KW	主锯片转速 RPM : 4500/5500rpm
锯片尺寸 Blade Size : φ305x30mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 8300rpm



K系列圆柱导轨精密推台锯

K series cylindrical guide precision sliding table saw

MJ-90KB-2

精密推台锯

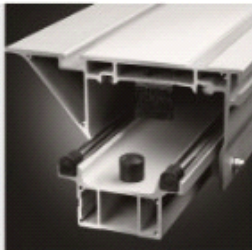
性能特点 Features

- 375mm 宽幅度铝型材推台有助于锯片锯切方便，使其锯切效果更佳。
- MJ-90K系列精密推台锯主要用于90°锯切。高刚性的双滚轮滑动推台，保证导轨精度长久不变，板材加工直线度在0.10mm以下。
- K系列全部采用森尺座微调装置。

- It is equipped with a bigger width of 375mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- MJ-90K series of woodworking machine features a 90° cutting angle. It adopts sliding table with double rollers, which keeps the precision of guide way and the linear working deviation less than 0.10mm.
- The mintrim device of guide rule is adopted in K series.



欧式大森尺 European-style guide rule



圆柱双导轨滑动推台
cylindrical double sliding table



森尺座微调装置 The mintrim device of guide rule

MJ-90KB-2精密推台锯

Woodworking Machinery

滑台长度 Sliding Table Length : 2800/3000/3200mm	机器重量 Weight : 700KG	90° 切割高度 Depth of Cut 90° : 70mm
推台宽度 Sliding Table Aluminium : 375mm	主电机功率 Motor : 4.0KW	主锯片转速 RPM : 5000rpm
锯片尺寸 Blade size : $\phi 305 \times 30$ mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 8300rpm

本公司此外观已申请外观设计专利（专利号：ZL 2007 3 0011213.5），照仿必究。

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国际质量管理体系认证



MJ-90KB-2

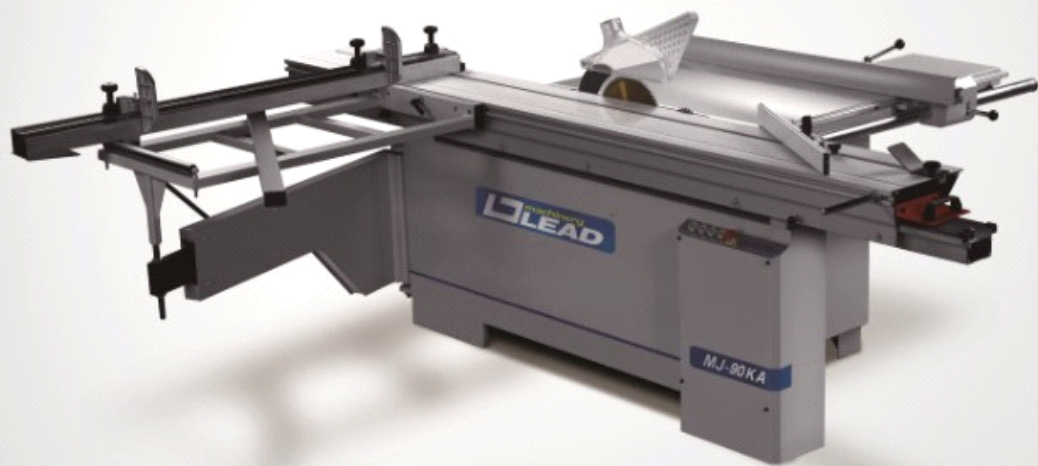
K

K系列圆柱导轨精密推台锯
K series cylindrical guide precision sliding table saw

MJ-90KA

精密推台锯

MJ-90KA系列



LEAD 利得机械

CE ISO9001

性能特点 Features

- MJ-90K系列精密裁板锯主要用于90°锯切，板材加工直线度在0.10mm之间。
- K系列全部采用靠尺座微调装置。

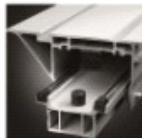
- MJ-90K series of woodworking machine features a 90° cutting angle, which keeps the linear working deviation less than 0.10mm.
- The mintrim device of guide rule is adopted in K series.



MJ-90KA 系列精密推台裁板锯

Woodworking Machinery

推台长度 Sliding Table Length : 2800/3000/3200mm	机器重量 Weight : 600KG	90° 切割高度 Depth of Cut 90° : 70mm
推台宽度 Sliding Table Aluminium : 310mm	主电机功率 Motor : 4.0KW	主锯片转速 RPM : 5000rpm
锯片尺寸 Blade size : φ305x30mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 8300rpm



F

F系列直线导轨精密推台锯

F-series characteristic of linear guide
precision sliding table saw

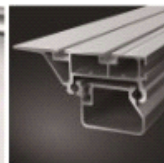
MJ-45FB/FA

精密推台锯

性能特点 Features

- MJ-45F系列直线导轨系列精密推台锯，选用国际先进的滚珠直线导轨结构。
- MJ-45FA选用310mm宽幅度铝型材推台。
- MJ-45FB选用375mm宽幅度铝型材推台。
- 整个锯组可在45°-90°任意角度转动。手动调节，方便简单。
- F系列全部采用意大利进口调装置。

- MJ-45F-series Characteristic of Linear Guide rails precision sliding table saw, which chooses the international advanced structure of ball and rolling linear guide way is introduced.
- MJ-45FA is equipped with a bigger width of 310mm aluminum sliding table.
- MJ-45FB is equipped with a bigger width of 375mm aluminum sliding table.
- All saws could be adjusted ranging from 45° to 90° manually, which is simple and convenient.
- The minitrim device of guide rule is adopted in F series.

手动升降和角度调节装置
Manual lift and angle
adjusting equipment310/375mm宽幅度铝型材推台
310/375mm aluminum HGU sliding table

MJ-45FB/FA精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length: 2800/3000/3200mm	机器重量 Weight: 700KG/600KG	90° 切割高度 Depth of Cut 90°: 70mm
推台宽度 Sliding Table Aluminium: 375mm/310mm	电机总功率 Total Power: 4.75KW/3.75KW	45° 切割高度 Depth of Cut 45°: 55mm
锯组倾斜角度 Arbor Tilt: 0°-45°	主电机功率 Motor: 4.0KW/3.0KW	主锯片转速 RPM: 4500/5500rpm
锯片尺寸 Blade Size: $\phi 305 \times 30$ mm	副电机功率 Scoring Motor: 0.75KW	副锯片转速 Scoring Blade RPM: 8000rpm

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CE ISO9001
通过质量管理体系认证

MJ-45FB/FA



F

F系列直线导轨精密推台锯

F-series characteristic of linear guide precision sliding table saw

MJ-90FA

精密推台锯



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CE ISO9001

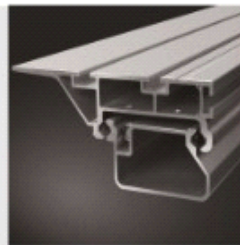
国家质量监督检验检疫总局

性能特点 Features

- MJ-90F系列精密推台锯主要用于90°锯切，板材加工精度在0.10mm之间。
- MJ-90F系列直线导轨精密推台锯，采用国际先进的滚珠直线导轨结构。
- 选用310mm宽铝型材推台使其锯切效果更佳。
- F系列全部采用意大利进口滚珠。

- MJ-90F series of woodworking machine features a 90° cutting angle, which keeps the linear working deviation less than 0.10mm.
- MJ-90F-series Characteristic of Linear Guide rails precision sliding table saw, which chooses the international advanced structure of ball and rolling linear guide way is introduced.
- It is equipped with a bigger width of 310mm aluminum sliding table, which makes the cutting more convenient and guarantees the best job.
- The minim device of guide rule is adopted in F series.

MJ-90FA

采用310mm宽铝型材直线导轨推台
310mm aluminum HGG-D sliding table

欧式大滑尺 European-style guide rule



滑尺进给装置 minim device of guide rule

MJ-90FA精密推台锯

Woodworking Machinery

推台长度 Sliding Table Length : 2800/3000/3200mm	电机总功率 Total Power : 3.75KW	90° 切割高度 Depth of Cut 90° : 70mm
推台厚度 Sliding Table Aluminium : 310mm	主电机功率 Motor : 3.0KW	主锯片转速 RPM : 5000rpm
锯片尺寸 Blade size : φ305x30mm	副电机功率 Scoring Motor : 0.75KW	副锯片转速 Scoring Blade RPM : 8300rpm

封边机系列
Edge bander series

MFBZ45x3P
MFBZ45x3
半自动封边机

MFBZ45x3P/45x3



machinery
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CE ISO9001
国际质量管理体系认证

封边流程图 Operating Units

MFBZ45x3半自动封边机 Semi-auto edge bander

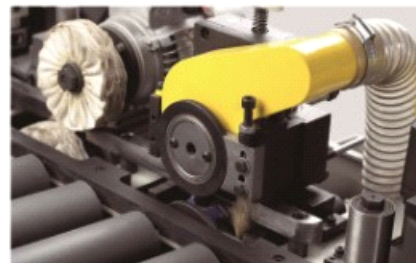


功能：涂胶、封边、压紧、修边、齐头（手动） Functions: Clue Spread, Edgeband, Compress, Trim, End Cut (Handel)

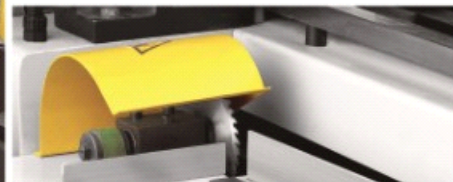
MFBZ45x3P半自动封边机 Semi-auto edge bander



功能：涂胶、封边、压紧、修边、抛光、齐头（手动） Functions: Clue Spread, Edgeband, Compress, Trim, Polish, End Cut (Handel)



修边和抛光 Trim and Polish



齐头 End Cut

MFBZ45x3P/45x3半自动封边机

Woodworking Machinery

工作台最大尺寸 (扩展后) Max Worktable Size(extension table) : 2000x800mm	输送带速度 Conveyor Belt Speed : 7m/min	送带电机 Belt Transmission Motor : 25W
工件最小长度 Min Length of Workpiece : 270mm	修切部件旋转速度 Revolving Rate of Trimmer : 9000r/min	齐头电机 End Cut Motor : 90W
工件最小宽度 Min Width of Workpiece : 90mm	传送带电机 Conveyor Belt Motor : 395W	加热管 Heating Pipe Motor : 1250W
工件厚度范围 Thickness of Workpiece : 12-45mm	修边电机 Trimming Motor : 150W	总功率 Total power : 2045W
封边带厚度 Belt thickness : 0.5-2mm	胶锅电机 Glue Tank Motor : 40W	平均重量 Average Weight : 305KG
机器长度 Length : 3050mm	机器宽度 Width : 420mm	机器高度 High : 1750mm

封边机系列
Edge bander series

MFBZX-1
半自动封边机

MFBZX-1



封边流程图 Operating Units

MFBZX-1半自动封边机

Semi-auto edge bander



功能：涂胶、封边、压紧、修边、抛光、齐头（手动、选配） Functions: Glue Spread, Edgeband, Compress, Trim, Polish, End Cut (handel, selected)

LEAD 利得机械

CE ISO9001
国际质量管理体系认证



输送轨道 delivery trail



封边流程 work process



双锯齐头装置（选配）
saw case for end cut



MFBZX-1半自动封边机

Woodworking Machinery

封边宽度 Edge Width : 15-55mm	板材最小宽度 Min Panel Width : 80mm
封边最大厚度 Edge Thickness : 15mm	板材最小长度 Min Panel Length : 160mm
卷材最大厚度 Coiled Material Thickness : 3mm	输送带电机功率 Conveyor Belt Motor : 4.5KW
板材厚度 Panel Thickness : 10-60mm	输送带速度 Feeding Speed : 12m/min

封边机系列
Edge bander series

MFQZ45x3DP
全自动封边机

MFQZ45x3DP



LEAD 利得机械

CE ISO9001

封边流程图 Operating Units

MFQZ45x3DP全自动封边机 Auto edge bander



功能：涂胶、封边、压紧、齐头（刀）、修边、抛光 Functions: Glue Spread, Edgeband, Compress, End Cut (knife), Trim, Polish,



内部结构图 Inside structure

MFQZ45x3DP全自动封边机

Woodworking Machinery

工作台最大尺寸 (扩展台) Max. Worktable Size (optional table): 2000x600mm	输送带速度 Conveyor Belt Speed: 7m/min	送带电机 Belt Transmission Motor: 25W
工件最小长度 Min. Length of Workpiece: 270mm	修切部件旋转速度 Revolving Rate of Trimmer: 12000r/min	抛光电机 Polishing Motor: 90Wx2
工件最小宽度 Min. Width of Workpiece: 90mm	传送带电机 Conveyor Belt Motor: 370W	齐头电机 End Cut Motor: 90W
工件厚度范围 Thickness of Workpiece: 12-45mm	修边电机 Trimming Motor: 350W	加热带 Heating Pipe Motor: 1250W
封边带厚度 Belt Thickness: 0.5-2mm	胶锅电机 Glue Tank Motor: 40W	总功率 Total Power: 2915W
机器长度 Length: 2240mm	机器宽度 Width: 650mm	平均重量 Average Weight: 390KG